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MOTORCYCLE, GENERAL PURPOSE HARLEY DAVIDSON

COMMERCIAL PARTS LIST

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1	<i>D.M. Lamm</i>	<i>13-11-97</i>
2	<i>R.C. Boyle</i>	<i>19/5/99</i>
3	<i>R.C. Boyle</i>	<i>20/1/99</i>
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Annex A

A Cross-Reference List to commercial Parts Lists contained in Chapter 1.

AESP Form 10	COMMENT ON AESP	Last page of IPC
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PREFACE

1. Any communication regarding this IPC should be made in accordance with 0100-P-011-013 to the publication agency at the following address :- ASCA (C), VWD, Bldg 105, Chilwell, Beeston, Nottingham, NG9 5HA , using a copy of the AESP form 10 located at the last page of this IPC.
2. Other publications may be applicable to this equipment. For availability please refer to the Army Equipment Support Publication 0100-A-001-013, Structure and Index to System Management Publications.

3. Equipment Identity

This publication covers the following :-

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4. Equipment sponsor JSOR BV

5. Publication sponsor JSOR BV

6. Publication Agency : ASCA (C), VWD, Bldg 105, Chilwell, Beeston, Nottingham, NG9 5HA

LIST OF ABBREVIATIONS

A	ampere
ac	alternating current
A/F	cross flats
Ah	Ampere hour
ANC	American National Coarse Thread
ANP	American National Pipe Thread
ANPT	American National Pipe Taper Thread
ANF	American National Fine Thread
AR	as required
assy	assembly
BA	British Association Screw Thread
BC	bayonet cap
BSF	British Standard Fine Thread
BSP	British Standard Pipe Thread
BSPP	British Standard Pipe Parallel Thread
BSPT	British Standard Pipe Taper Thread
BSW	British Standard Whitworth Thread
C	Celsius (Centigrade)
cc	cubic centimetre(s)
c to c	centre to centre
CH	chassis
CI	cast iron
circ	circumference
contd	continued
cres	Corrosion resistant steel
c/s	cycles per second
csk	countersunk
Cts	Contracts
cu in.	cubic inch(s)
c/w	complete with
dc	direct current
deg	degree(s)
dia	diameter
dim	dimensions(s)
dpt	double pole, double throw
dpst	double pole, single throw
Eng	engine
ext	external
F	Fahrenheit
ft	foot (feet)
gal	gallon
galv	galvanised
gm	gramme
h	high (height)
hd	head
hex	hexagon
HT	high tension
id	internal diameter
in.	inch
int	internal
IPC	Illustrated Parts Catalogue
KPH	Kilometres per hour
lg	long (length)
lh	left hand
LHD	left hand drive
LM	Local manufacture

LIST OF ABBREVIATIONS - contd

m	metre(s)
max	maximum
MCC	miniature centre contact
MES	miniature Edison screw
min	minimum
mm	millimetre(s)
MPH	miles per hour
mtd	mounted
mtg	mounting
mtl	material
neg	negative
NI	not illustrated
No.	numbers
NP	non-Provided as a spare
NPTF	American Standard Taper Pipe Thread
o/a	overall
od	outside diameter
pos	positive
psi	pounds per square inch
PTFE	polytetrafluoroethylene
PVC	polyvinyl chloride
qty	quantity
rev/min	revolution per minute
rd hd	round head
rh	right hand
RHD	right hand drive
SBC	single bayonet cap
SCC	single centre contact
sect	section
SI	Système International (thread)
spdt	single pole, double throw
spst	single pole, single throw
sq	square
std	standard
SWL	Safe Working Load
syn	synthetic
temp	temperature
thd	thread
thk	thick(ness)
tpi	threads per inch
UNC	Unified Coarse Thread
UNF	Unified Fine Thread
UNS	Unified Special Thread
u/o	used on
u/w	used with
V	volts
veh	vehicle(s)
W	watt(s)
w	width
w/	with
w/o	without
whit	Whitworth
Zn	Zinc



CHAPTER 1

Parts List for the

MT-350 MILITARY MOTORCYCLE PARTS CATALOGUE PART NO 84771047 DATED SEPTEMBER 1993



MT-350 MILITARY MOTORCYCLE

PARTS CATALOGUE



DATE: SEPT. 1993
PART NO. 84771047



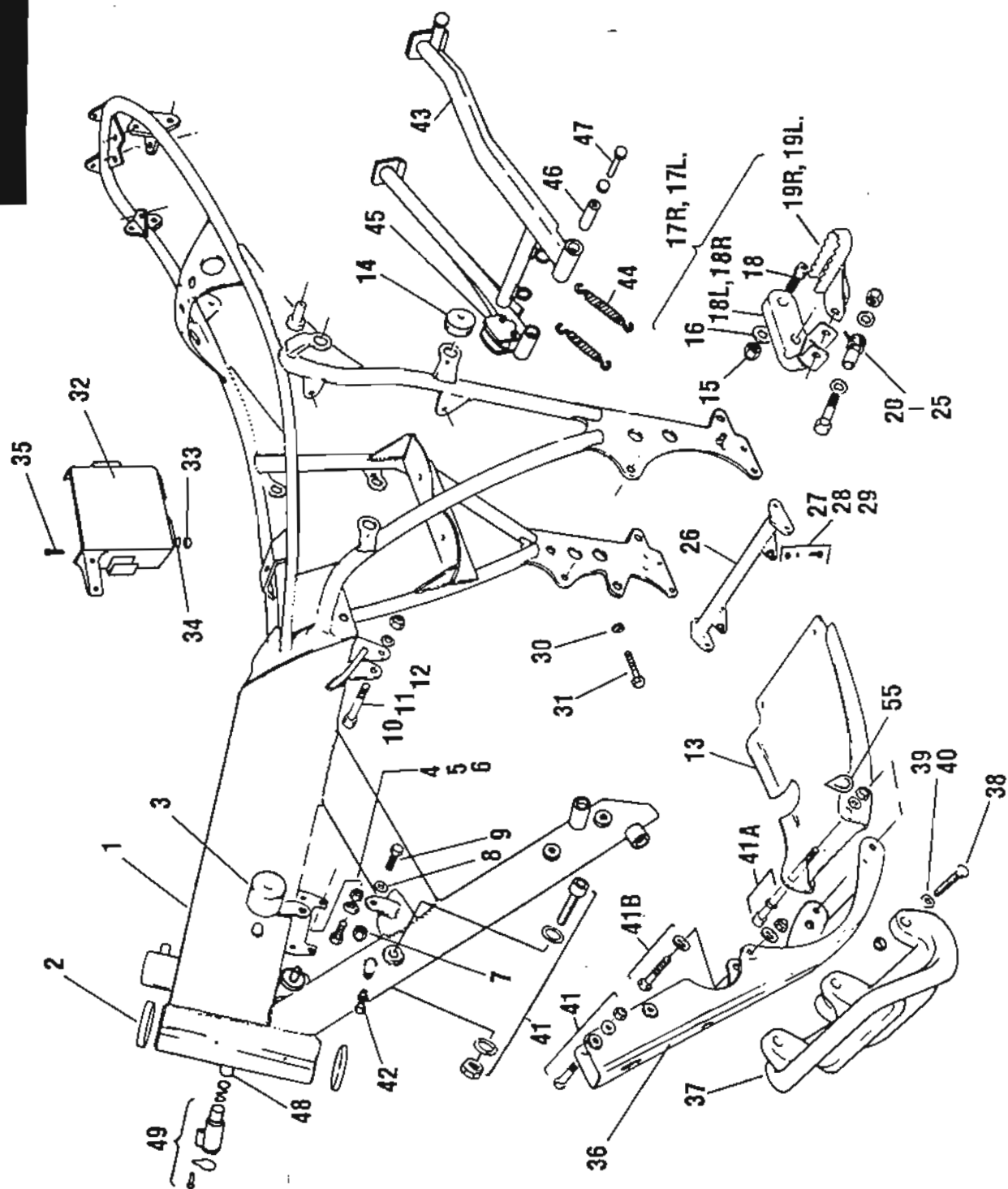
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HARLEY DAVIDSON - BRITISH MT350
PARTS CATALOG INDEX 74154135

PLATE NO	COMPONENTS	ASSEMBLY NUMBERS
1	MAINFRAME	84702539
2	LUGGAGE EQUIPMENT	84851153
3	REAR SUSPENSION (& FITTINGS)	84702554
4	FRONT SUSPENSION (& FITTINGS)	84841204
5	FRONT WHEEL & TIRE	84732833
6	REAR WHEEL & TIRE	84732981
7	TANK, PLASTICS AND FASTENERS	84753227
8	CONTROLS AND INSTRUMENTS	84762913
9	ELECTRICAL SYSTEM	84722958
10	LIGHTING	84723204
11	AIR/FUEL AND INTAKE	84753177
11A	CARBURETOR	84315027
12	EXHAUST	84710870
13	OIL PIPING	84711472
14	BRAKE SYSTEM	84732890
14A	REAR MASTER CYLINDER	84732395
14B	FRONT MASTER CYLINDER	82830050
14C	BRAKE CALIPER	84732015
15 A-N	350 ENGINE	84315035

MAINFRAME

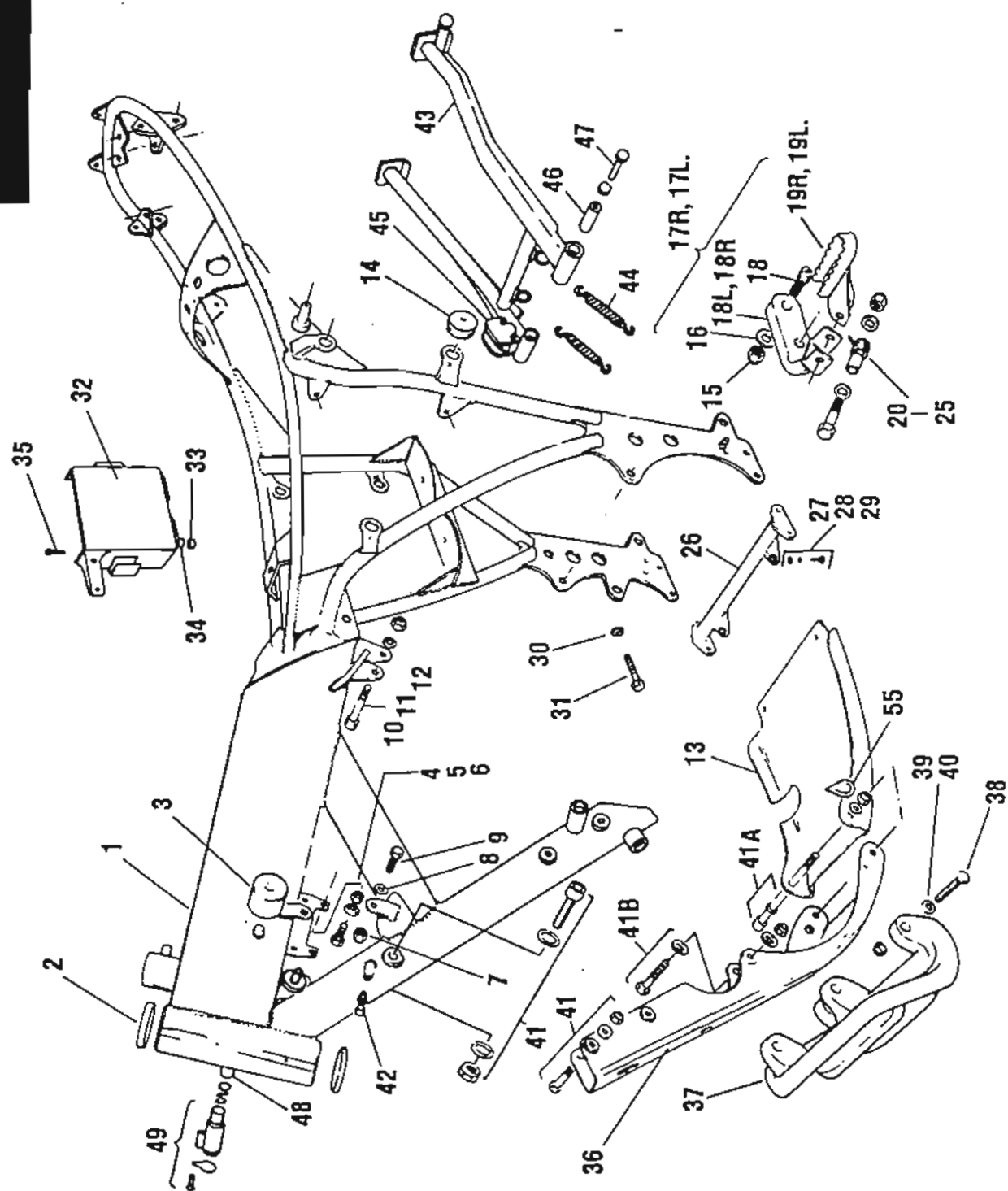


MAINFRAME 84702539

PLATE 1

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
1	84702455	ONE PIECE FRAME, GRN.	1	
2	84700368	HEAD STOCK BEARING SEAL	REF	
3	84750371	TANK CUSHION, EXTENDED	4	
4	87998258	SOC HEAD SCREW M6X30	2	
5	84997865	PLAIN WASHER M6	4	
6	87997185	NUT, SELF LOCKING M6	2	
	87998241	WASHER, SERRATED	2	
7	87997185	NUT, SELF LOCKING M6	2	
8	84997865	PLAIN WASHER M6	4	
9	84990456	HEX HEAD SCREW M6X16	2	
10	84992023	BOLT, SOC. CAP HEAD M10X70	1	
11	84997915	WASHER M10	2	
12	87997326	NUT, SELF LOCKIN M10	1	
13	84700103	SUMP GUARD , GRN.	1	
14	84750579	GROMMET	6	
15	87997235	NUT, SELF LOCKING M8	4	
16	84997998	PLAIN WASHER M8	4	
17R (18R, 19R-25)	84801232	RH FOOTPEG ASSEMBLY	1	
17L (18L, 19L-25)	84801240	LH FOOTPEG ASSEMBLY	1	
18R	84700038	MOUNTING, RH FOOTREST, GRN.	1	
18L	84700046	MOUNTING, LH FOOTREST, GRN.	1	
18	84991900	SCREW, SOC. HD CAP M8X30	4	
19R	84703669	FOOTREST PEG, RH, GRN.	1	
19L	84703685	FOOTREST PEG,LH, GRN.	1	
20	87997243	NUT, SELF LOCKING M8	2	
21	84997998	PLAIN WASHER M8	2	
22R	84760016	SPRING, RH	1	
22L	84760024	SPRING, LH	1	
23	84763366	BUSHING, FOOTPEG	2	
24	84997998	PLAIN WASHER	2	
25	87998423	HEX HEAD BOLT M8X45	2	
26	84700053	CROSSTUBE, GRN.	1	
27	84992544	HEX, HEAD SCREW M8X16	2	
28	84992494	SPRING WASHER M8	2	
29	84997998	PLAIN WASHER M8	2	

MAINFRAME



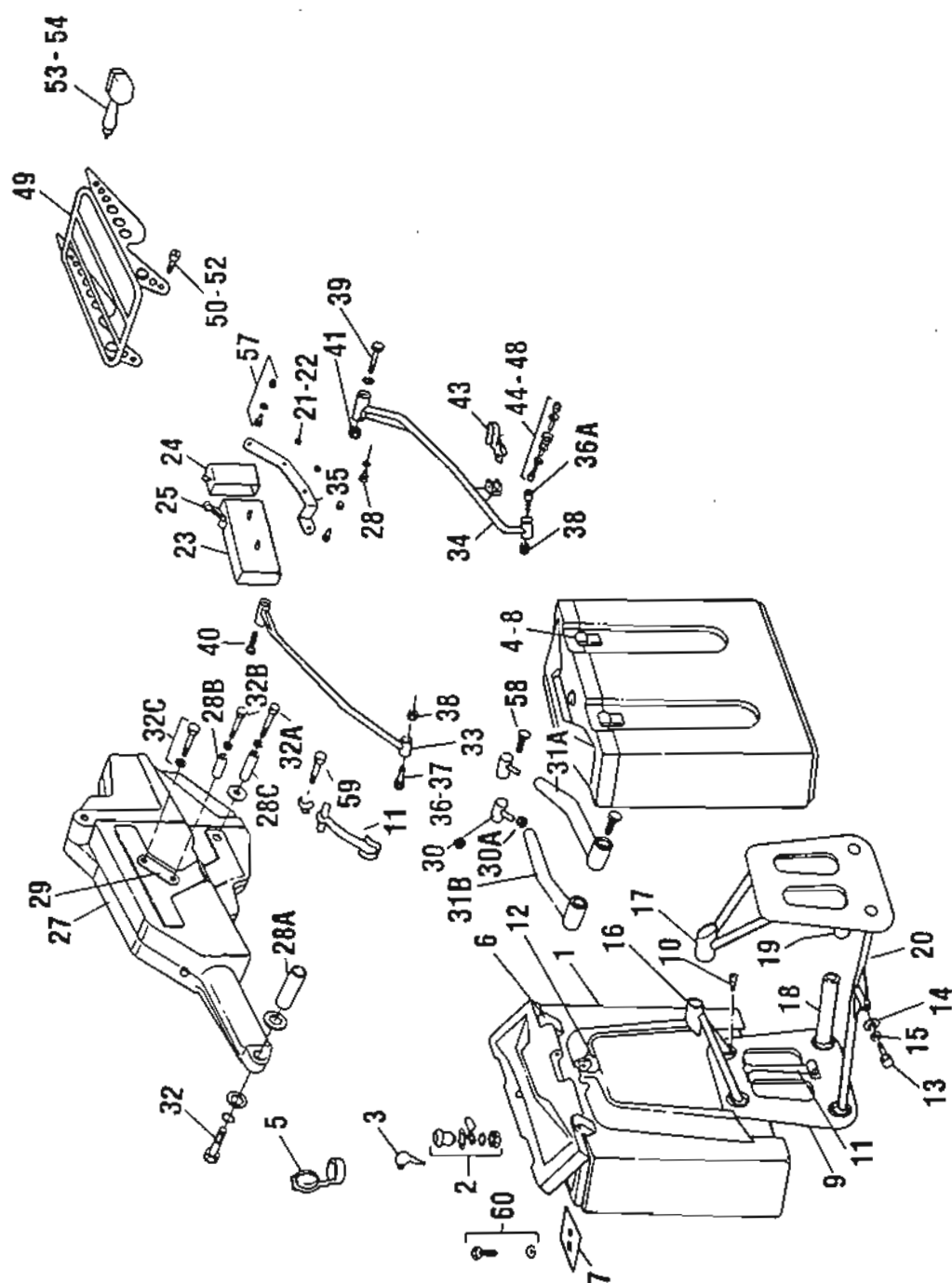
MAINFRAME 84702539

PLATE 1

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
30	84997170	PLAIN NUT M6	1	
31	84992445	HEX SET SCREW M6X30	1	
32	84762939	BATTERY TRAY, GRN.	1	
33	87997185	NUT, SELF LOCKING M6	2	
34	84997865	PLAIN WASHER M6	2	
35	87998290	TRUSS HEAD BOLT M6X20	2	
36	84702182	ENGINE CARRIER, GRN.	1	
37	84702240	ENGINE GUARD, GRN.	1	
38	84992445	HEX HEAD SCREW M6X30	4	
39	87997193	NUT, SELF LOCKING M6	4	
40	84997865	PLAIN WASHER M6	4	
41	84992585	SOC. HD CAP SCREW, M10X85	3	
41A	87998233	SOC. HD CAP SCREW, M10X150	1	
41B	84992593	SOC. HD CAP SCREW, M10X100	1	
	84997915	PLAIN WASHER M10	10	
	87997326	NUT SELF LOCKING M10	5	
42	84992437	STEERING LOCK BOLT M8X30	2	
	84997220	STANDARD NUT M8	2	
	84763424	PLASTIC CAP	2	
43	84702505	CENTER STAND	1	
44	84702919	CENTER STAND SPRING	2	
45	84700533	CHAIN SLIPPER	1	
	84992452	HEX HEAD M6x35	2	
	84997865	FLAT WASHER M6	4	
	87997185	FULL NUT M6	2	
46	84702638	INNER BUSHING	2	
47	84997998	PLAIN FLAT WASHER M8	2	
	87997235	NUT, SELF LOCKING M8	1	
	87998456	HEX HEAD SCREW M8X65	1	
48	84601756	LOCK HOUSING	REF	
49(50-54)	84861046	STEERING LOCK ASSY.	1	
50	NAS	CAP	REF	
51	NAS	RIVET	REF	
52	NAS	C WASHER	REF	
53	NAS	BARREL	REF	
54	NAS	SPRING	REF	
55	89570048	RED LOCTITE 262	ASREQ	

*** NAS = PART OF AN ASSEMBLY - NOT AVAILABLE SEPARATELY

TOOLS LUGGAGE

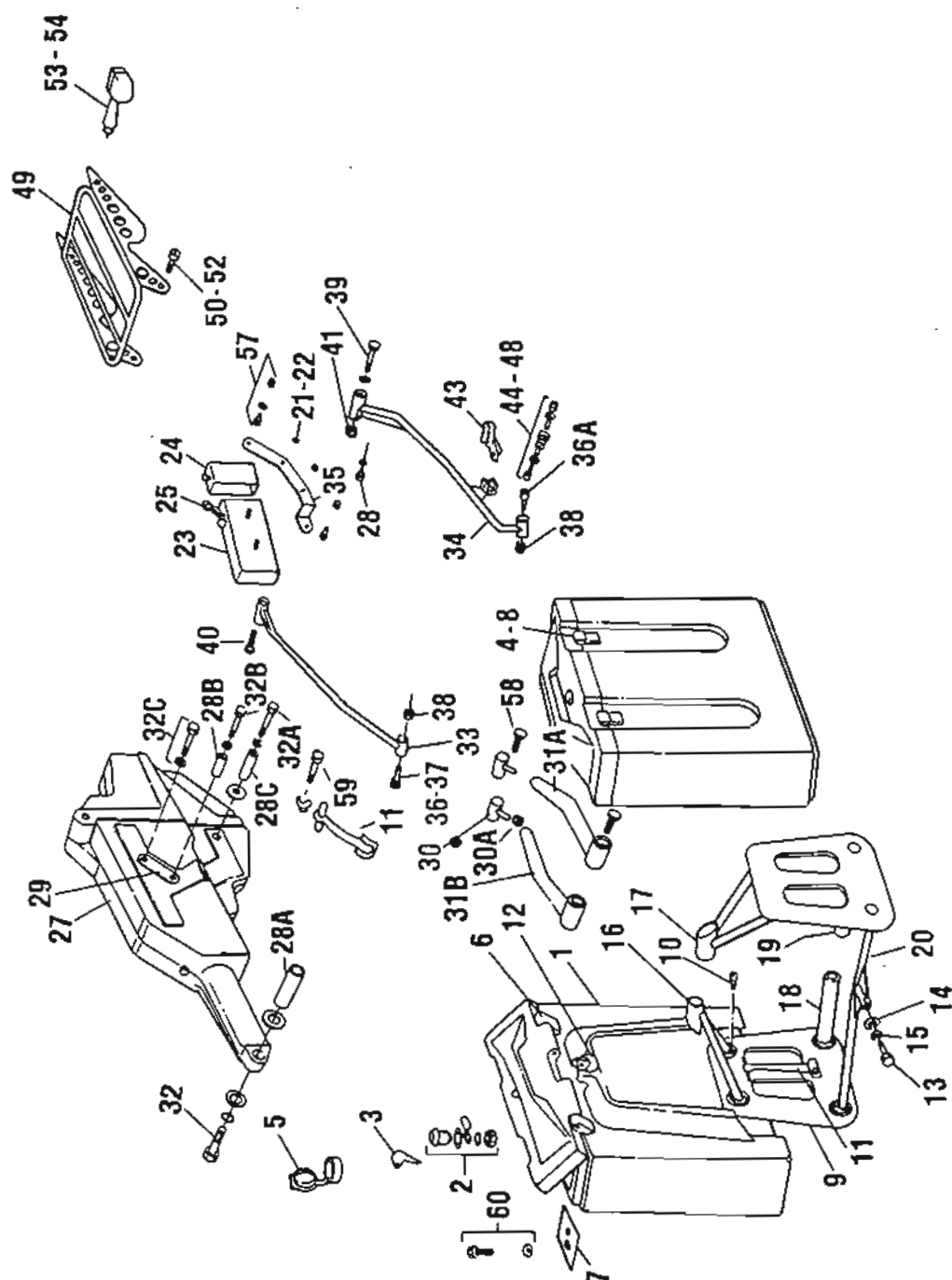


LUGGAGE EQUIPMENT, 84851153

PLATE 2

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
1,2,4-8	84702273	PANNIER BOX, GRN.	2	
2	84762962	LOCK ASSEMBLY	2	
2A	250-010	SEAL WASHER	2	
3	84762426	KEY	2	
4	NAS	LATCH	REF	
5	84652155	KEY COVER	2	
6	84652163	HINGE BOLT	2	
7	84753200	SUPPORT PLATE W/ DECAL	2	
8	84652213	RIVET	6	
9	84702489	DONUT	2	
	84997865	WASHERS M6	20	
10	87998449	BUTTON HEAD CAP SCREW M6X20	20	
11	84762988	HOLD DOWN STRAP ASSY.	3	
12	84763093	LATCH T	3	
	84991173	CAPSCREW M6X10	4	
	89570022	BLUE LOCTITE 242	AS REQ	
13	84991355	LOWER CTR BOLT M8X50 HH	1	
14	84997998	PLAIN WASHER M8	1	
15	84992494	LOCK WASHER M8	1	
(16-20)	84702497	FRONT PANNIER MOUNT ASSY.,GRN.	1	
16	84703511	MOUNT, FRONT UPPER RH	1	
17	84703529	MOUNT, FRONT UPPER LH	1	
18	84703545	MOUNT, FRONT LOWER RH	1	
19	84703537	MOUNT, FRONT LOWER LH	1	
20	84703552	MOUNT, CENTER	1	
21	87997185	NUT, SELF LOCKING M6	2	
22	84997865	PLAIN WASHER M6	2	
(21-25)	84850122	TOOLBOX ASSEMBLY, GRN	1	
23	NAS	TOOLBOX BODY	REF	
24	NAS	TOOLBOX LID	REF	
25	84760255	RUBBER STRAP	1	
27	84703438	PLASTIC GUN SCABBARD	1	
28A	84703628	SPACER 1 LOWER FRONT 1.97 "	1	
28B	84703636	SPACER 2 MID. LOWER 1.10 "	1	
28C	84703701	SPACER 3 REAR 1.77 "	1	
29	84733013	SCABBARD MOUNTING PLATE	1	

TOOLS LUGGAGE

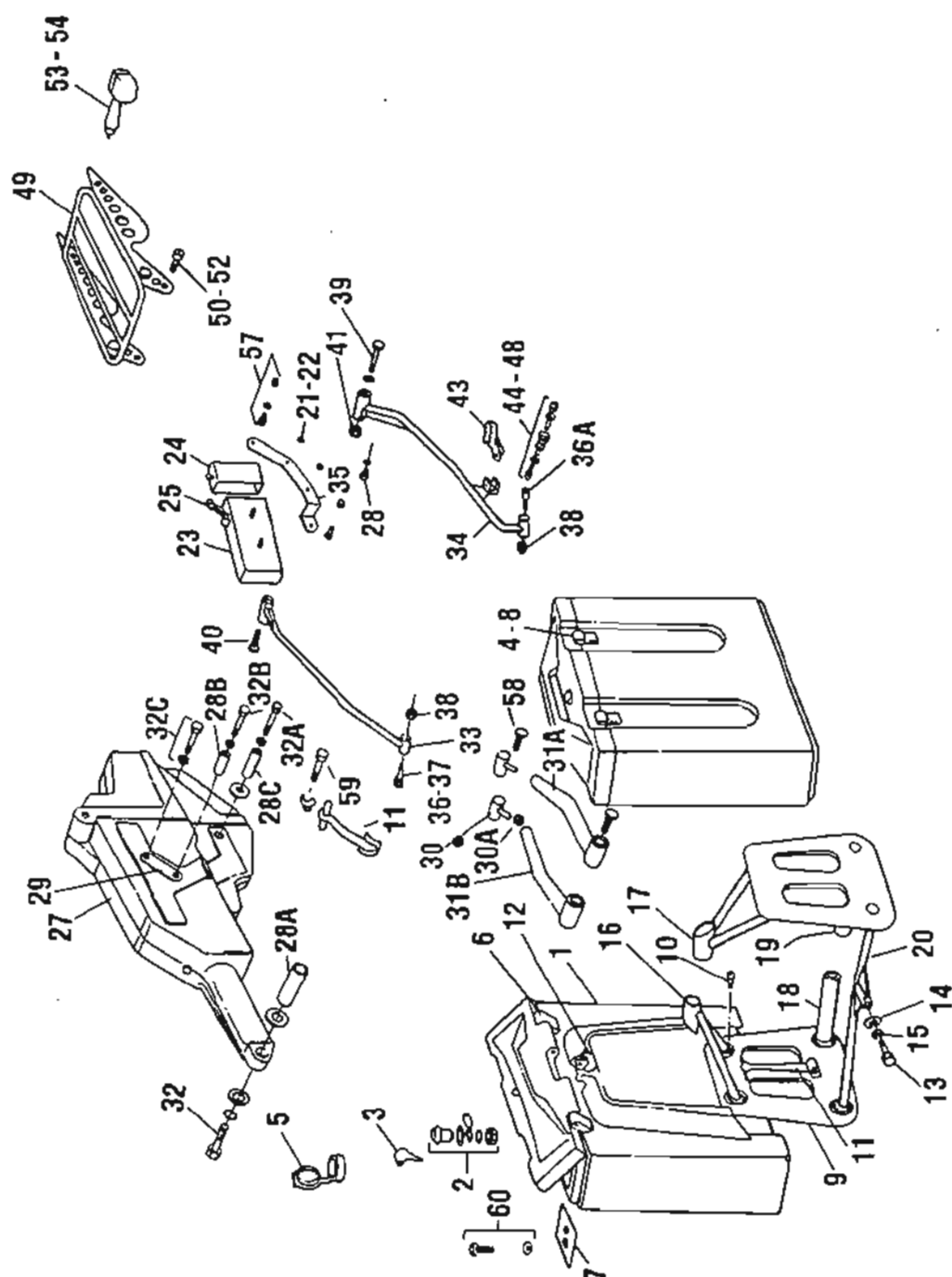


LUGGAGE EQUIPMENT, 84851153

PLATE 2

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
30	84703560	SUPPORT TUBE, END	2	
30A	84997220	JAM NUT	2	
31A	84702943	LH SUPPORT TUBE, GRN.	1	
31B	84703727	RH SUPPORT TUBE, GRN.	1	
32	84992684	SCABBARD MNT'G BOLT HEX M8X100	1	
	84997725	WASHER CAR BODY M8	2	
	84992494	LOCK WASHER M8	1	
32A	87992152	HEX HEAD BOLT M8X60	1	
	84997725	WASHER CAR BODY M8	1	
	84997998	FLAT WASHER M8	1	
	87997235	NUT SELF LOCKING M8	1	
32B	87998456	HEX HEAD BOLT M8X65	1	
	84997725	WASHER CAR BODY M8	2	
	84997998	FLAT WASHER M8	1	
	87997243	NUT SELF LOCKING M8	1	
32C	84990464	HEX HEAD BOLT M8X20	1	
	84997725	WASHER CAR BODY M8	1	
	87997243	NUT SELF LOCKING M8	1	
	84997998	FLAT WASHER M8	1	
33	84703586	RH STRUT TUBE	1	
34	84703826	LH STRUT TUBE	1	
35	84703578	TOOL BOX BRACKET	1	
36A	87998381	FRONT SOC HD BOLT LH M8X25	1	
36	84992684	FRONT HEX HD BOLT RH M8X100	1	
37	84997998	FLAT WASHER M8	3	
38	87997243	NUT, LOCKING M8	2	
39	87998514	REAR HEX HEAD BOLT M10X90	1	
	84997915	WASHER M10	1	
40	84740216	HEX HEAD SCREW M10X60	1	
41	87997326	M10 LOCK NUT	1	
	84997915	FLT WASHER M10	2	
43A	84703669	RH FOOT PEG	1	
43B	84703685	LH FOOT PEG	1	
44	87998423	HEX BOLT M8X45	2	
45	84997998	FLAT WASHER M8	4	
46	87997243	NUT M8	2	
48	84703610	LONG SPACER M8 X.97 INCHES	2	

TOOLS LUGGAGE

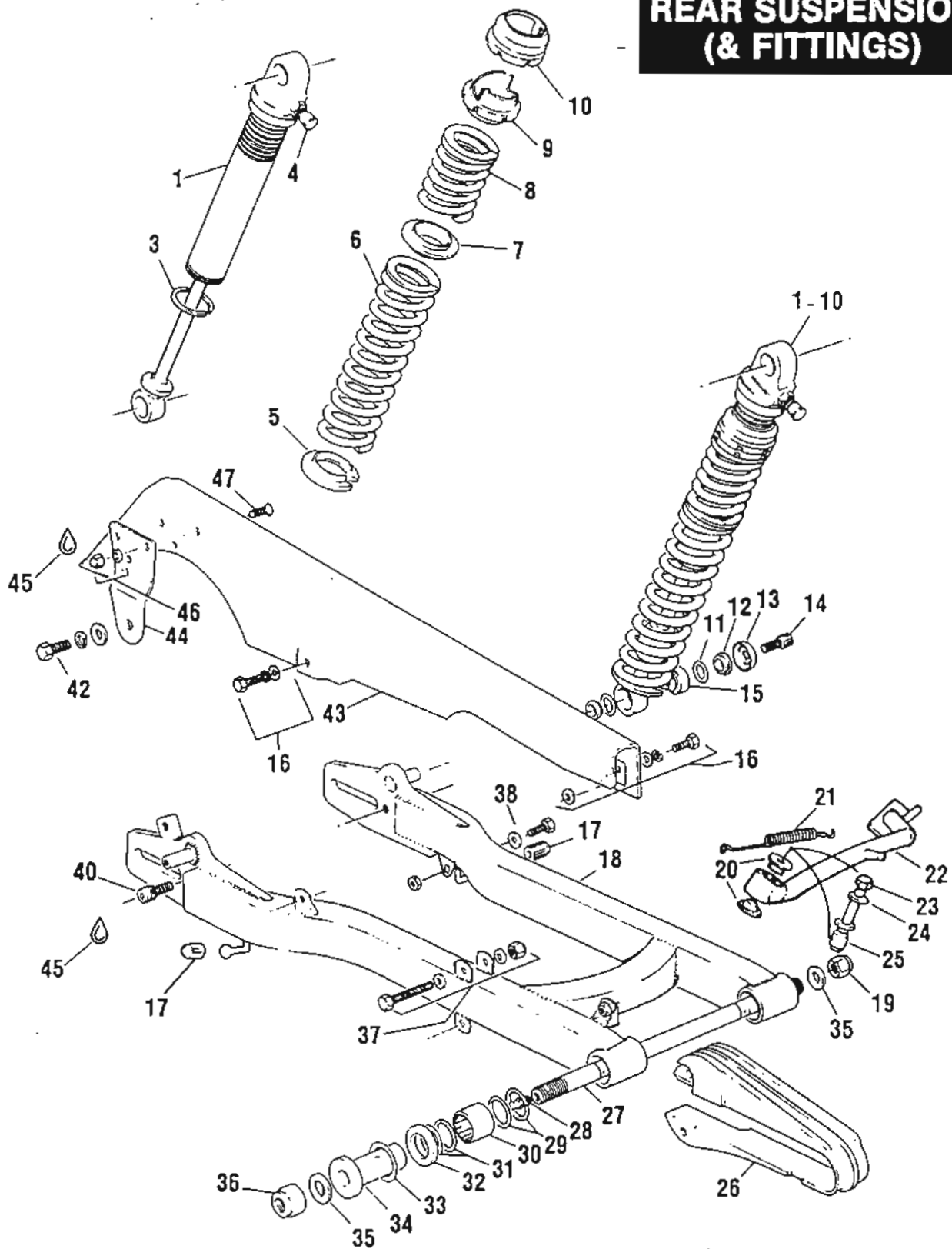


LUGGAGE EQUIPMENT, 84851153

PLATE 2

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
49	84703016	REAR CARRIER	1	
50	87998381	SOCKET HEAD CAP SCREW M8X25	3	
51	84997998	FLAT WASHER M8	6	
52	87997243	NUT, SELF LOCKING M8	3	
53		SEE PLATE 10 (LH INDICATOR)		
54		SEE PLATE 10 (RH INDICATOR)		
57	84990456	HEX HEAD BOLT M6X16	2	
	84997865	FLAT WASHR M6	3	
	87997193	LOCK NUT M6	2	
	84997980	CAR BODY WASHER M6	1	
58	87998423	HEX HEAD BOLT M8X45	4	
	84997998	FLAT WASHER M8	8	
	87997235	LOCK NUT M8	4	
59	84920164	BUTTON HEAD CAP SCREW M5X10	4	
	84997816	FLAT WASHER M5	4	
60	84991173	BUTTON HEAD CAP SCREW M6X10	2	
	84997865	FLAT WASHER M6	2	

REAR SUSPENSION (& FITTINGS)



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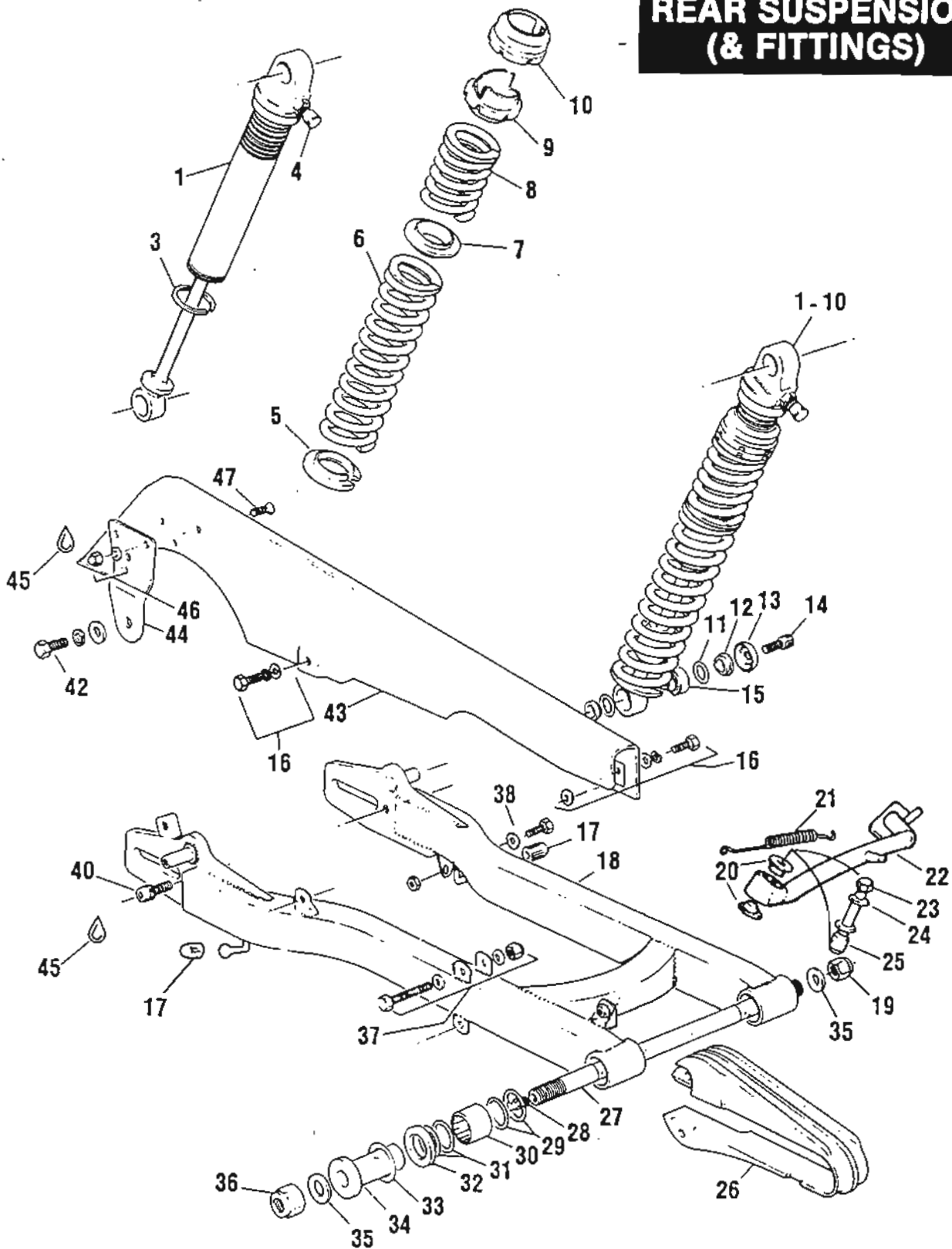
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REAR SUSPENSION 84702554

PLATE 3

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
(1-10,15)	84841378	SHOCK ABSORBER ASSEMBLY	2	
1	NAS	BARE SHOCK	REF	
3	NAS	CIRCLIP	REF	
5	NAS	COLLET	REF	
6	NAS	MAIN SPRING	REF	
7	NAS	SPRING SPACER COLLAR	REF	
8	NAS	AUXILIARY SPRING	REF	
9	NAS	ADJUSTER	REF	
10	NAS	ADJUSTER STOP	REF	
11	84740695	O-RING	8	
12	84740687	SPACER	8	
13	84740018	WASHER, RETAINING	4	
14	84991793	SCREW, SOCKET CAP HEAD M6X12	4	
15	84740042	BEARING	4	
16	84990456	HEX HEAD SCREW M6X16	2	
	84998087	SPRING WASHER M6	2	
	84997865	PLAIN WASHER M6	2	
17	84760719	STAND BUFFER	2	
18	84702646	SWING ARM, GRN.	1	
19	84702232	JAM NUT M14	1	
20	84700384	BUSH, SIDESTAND	2	
21	84760099	SPRING	1	
22	84702562	SIDESTAND, GRN.	1	
23	84991355	BOLT, HEX HEAD M8X50	1	
24	84997998	WASHER M8	2	
25	87997235	NUT, SELF LOCKING M8	1	
26	84750058	SLIPPER, CHAIN SWING ARM	1	
27	84702075	SPINDLE, SWING ARM	1	
28	84760081	GREASE NIPPLE	1	
29	84700160	O-RING SEAL	4	
30	84700186	BEARING, SWING ARM	2	
31	84700160	O-RING SEAL	4	

REAR SUSPENSION (& FITTINGS)



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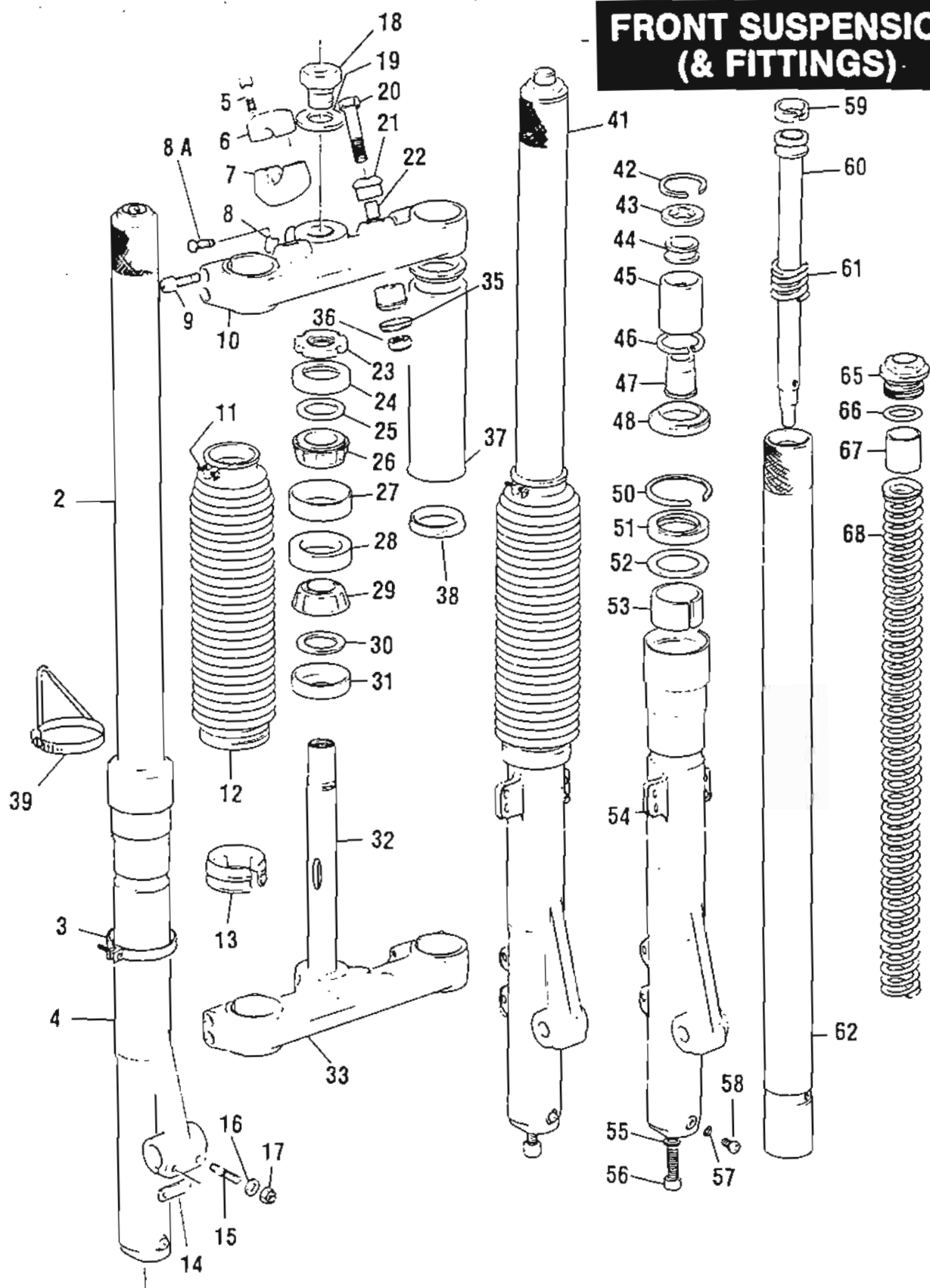
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REAR SUSPENSION 84702554

PLATE 3

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
32	84990100	WASHER, THRUST	2	
33	84700202	SHIMS, SWING ARM	AS RQD	
34	84700194	JOURNAL, SWING ARM	2	
35	84990126	WASHER, SWING ARM M14	2	
36	87990112	NUT, SWING ARM M14	1	
37	84992452	HEX, HEAD SCREW M6X35	2	
	84997865	PLAIN WASHER M6	4	
	87997185	NUT, SELF LOCKING M6	2	
38		SEE PLATE 6 ITEM 48	REF	
40	87998530	SOCKET HEAD CAP SCREW M8X6	2	
42	84992544	HEX HEAD SCREW M8X16	1	
	84992494	SPRING WASHER M8	1	
	84997998	PLAIN WASHER M8	1	
42-47	84851245	CHAINGUARD ASSY	1	
43	84750033	CHAINGUARD, GRN.	1	
44	84750066	CHAINGUARD BRACKET, GRN.	1	
45	89570022	BLUE LOCTITE 242	ASRQD	
46	87950039	DOME NUT M5	3	
	84997816	PLAIN WASHER M5	3	
47	84991215	CSK. SCREW M5X12	3	

FRONT SUSPENSION (& FITTINGS)

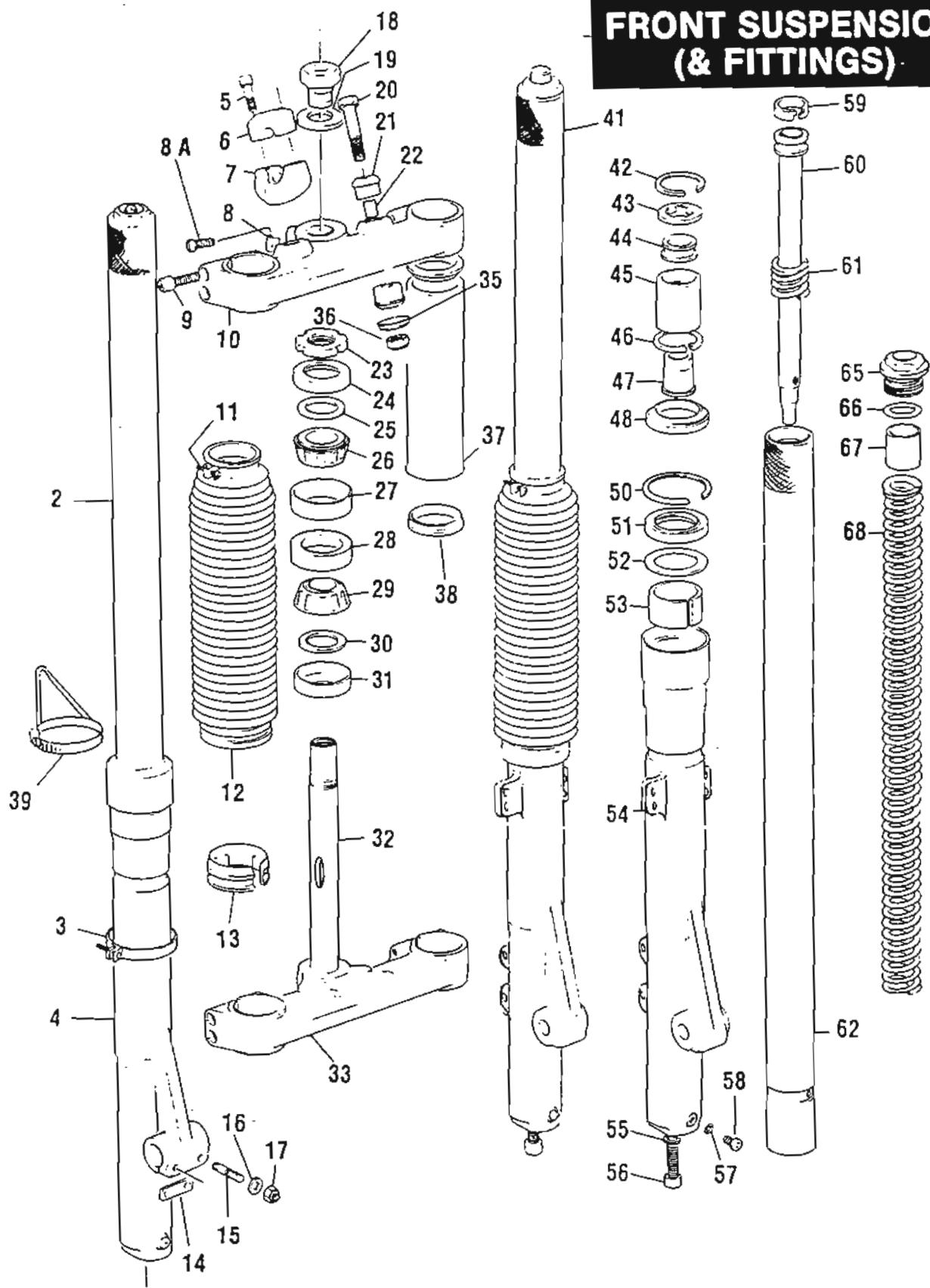


FRONT SUSPENSION 84841204

PLATE 4

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
1	84841204	FRONT SUSPENSION ASSEMBLY	REF	
2	84841212	RH FORK LEG ASSY., GREEN	1	
1-23,32-36 41-68	84841394	FORK ASSEMBLY, BASIC	1	
3	84740141	CLAMP	2	
4	84740562	RH. SLIDER, GRN.	1	
4,14-17 48-53,57,58	84841071	SLIDER ASSEMBLY RH, GRN	1	
5	84991900	BOLT, HANDLEBAR CLAMP	4	
6	84740265	CLAMP, TOP GRN.	2	
7	84741305	CLAMP, BASE	2	
8	84740794	SPACER STEERING STEM CLAMP	1	
8A	84991900	SCREW, PINCH	1	
9	84740158	BOLT, PINCH-YOKE	8	
10	84740075	YOKE, TOP	1	
11	84740802	CLAMP, TOP GAITER	2	
12	84740125	GAITER	2	
13	84740828	RING, BOTTOM GAITER FIXING	2	
14	84740786	SPACER	1	
15	84740471	STUD	2	
16	84997865	PLAIN WASHER	2	
17	87997185	NUT, SELF LOCKING	2	
18	84740174	NUT, STEERING STEM	1	
19	84740182	WASHER, STEERING STEM	1	
20	84740216	BOLT, HANDLEBAR CLAMP	2	
21	84740208	GROMMET	4	
22	84740232	SPACER, SLEEVE	2	
23	84740190	RING ADJUSTER	1	
24	84700368	SEAL, BEARING	2	

FRONT SUSPENSION (& FITTINGS)

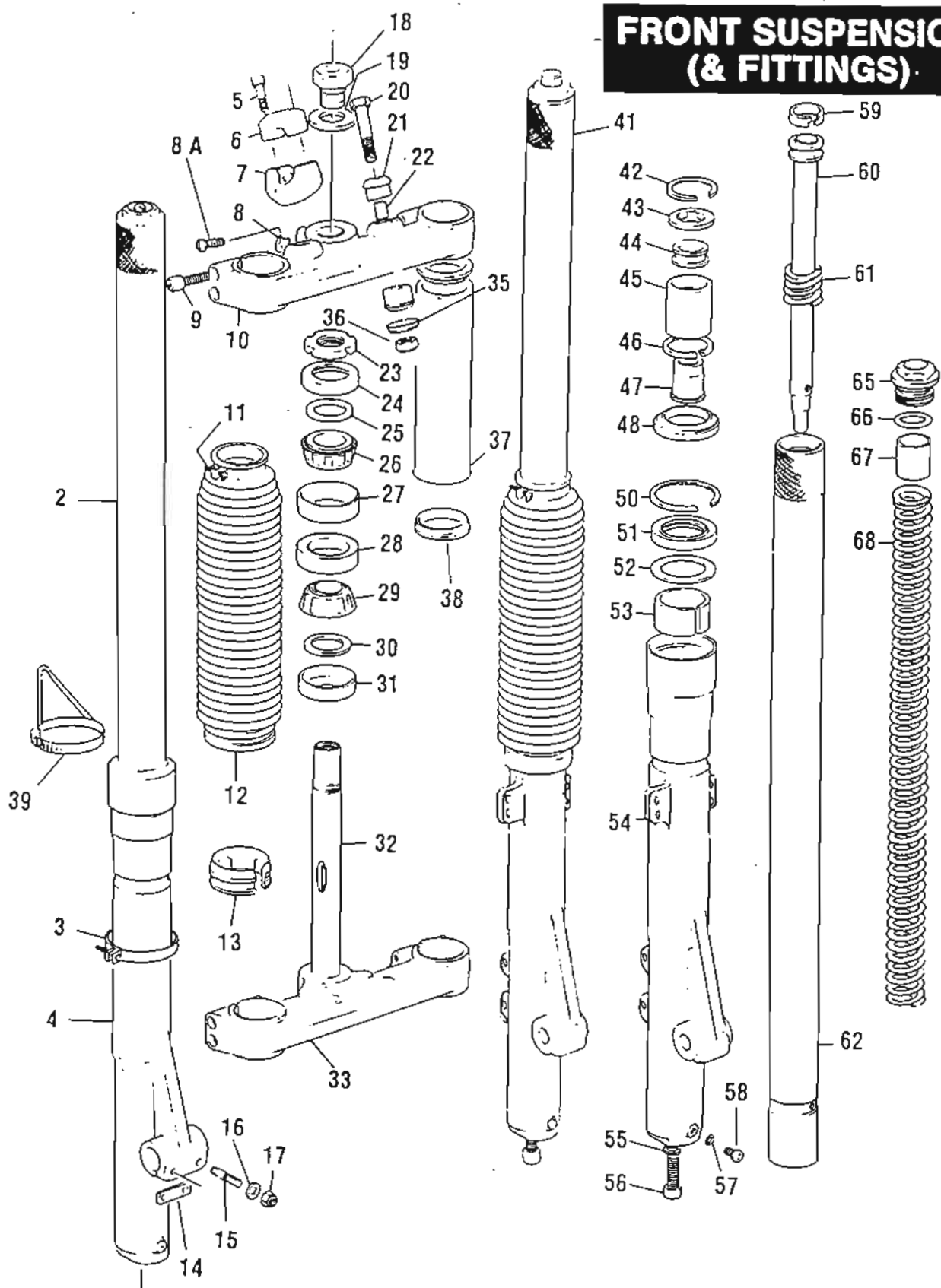


FRONT SUSPENSION 84841204

PLATE 4

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
25	84740661	SPACER, HEADSTOCK BEARING	2	
26,27	84740653	BEARING (COMPLETE)	2	
28,29		REFER TO KEY 26,27		
30		REFER TO KEY 25		
31		REFER TO KEY 24		
32	84740091	STEERING TUBE	REF	
33	84840065	BOTTOM YOKE ASSY.	1	
35	84740240	WASHER, DISHED	2	
36	87997334	NUT, SELF LOCKING	2	
37	84722446	HEADLIGHT MOUNT, GRN.	1	
38	84700244	RUBBER MOUNT, ANTI VIBRATION	4	
39	84760289	SPEEDO CABLE GUIDE	1	
41	84841220	LH FORK LEG ASSY., GREEN.	1	
42	84740554	CIRCLIP	2	
42-47,55, 56,60	84841246	DAMPING UNIT	2	
43	84740364	WASHER, 3 POINTED	2	
44	84740372	VALVE	2	
45	84740380	BUSH, VLV HOUSING --OPTION--	2	
46	84740398	CIRCLIP, BUSH RETAINER	2	
47	84740406	SEAT, DAMPNER ROD	2	
48	84740588	DUST CAP	2	
48-54,57,58	84841022	SLIDER ASSEMBLY LH. GRN.	1	
50	84740307	CIRCLIP	2	
51	84740299	OIL SEAL	2	
52	84740539	WASHER	1	
53	84740463	UPPER BUSHING	2	
54	84741008	LH. SLIDER GRN.	1	
55	84740448	WASHER, SEALING	2	
56	84740414	SCREW, FORK MAIN RETAINING	2	
57	84740604	O-RING, OIL DRAIN SCREW	2	

FRONT SUSPENSION (& FITTINGS)



FRONT SUSPENSION 84841204

PLATE 4

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
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57,58	84840081	SCREW, OIL DRAIN COMPLETE	2
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58	84740620	SCREW	2
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59	84740836	NYLON BUSHING	REF
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60,59	84741322	DAMPNER ROD, W/ BUSHING	2
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61	84740356	SPRING, TOPPING	2
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62	84740281	STANCHION	2
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65	84741420	FORK CAP BODY	2
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65,66	84840073	FORK CAP ASSY	2
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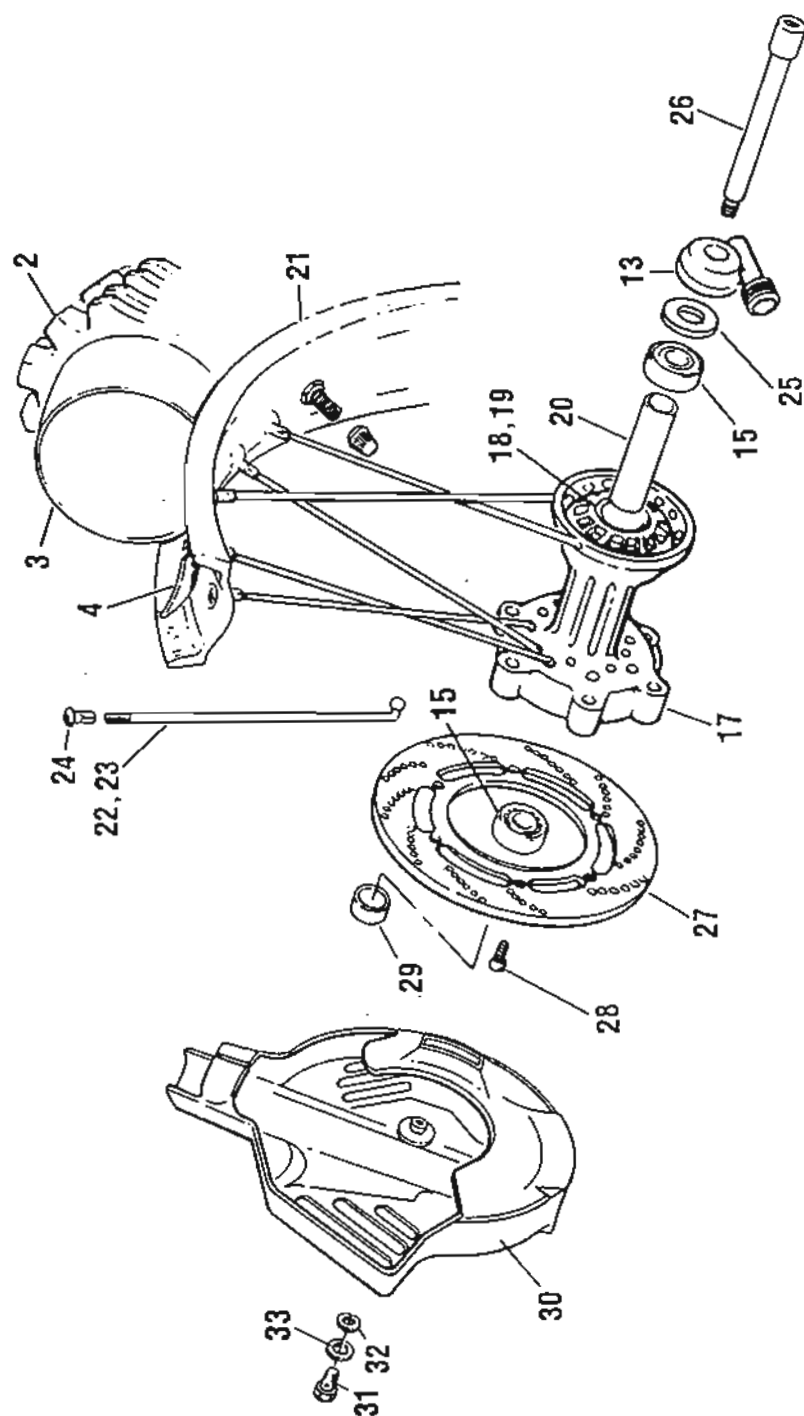
66	84740596	O-RING, FORK CAP	2
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67	84740497	SPACER, PRELOAD	2
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68	84740273	FORK SPRING	2
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25

FRONT WHEEL & TIRE

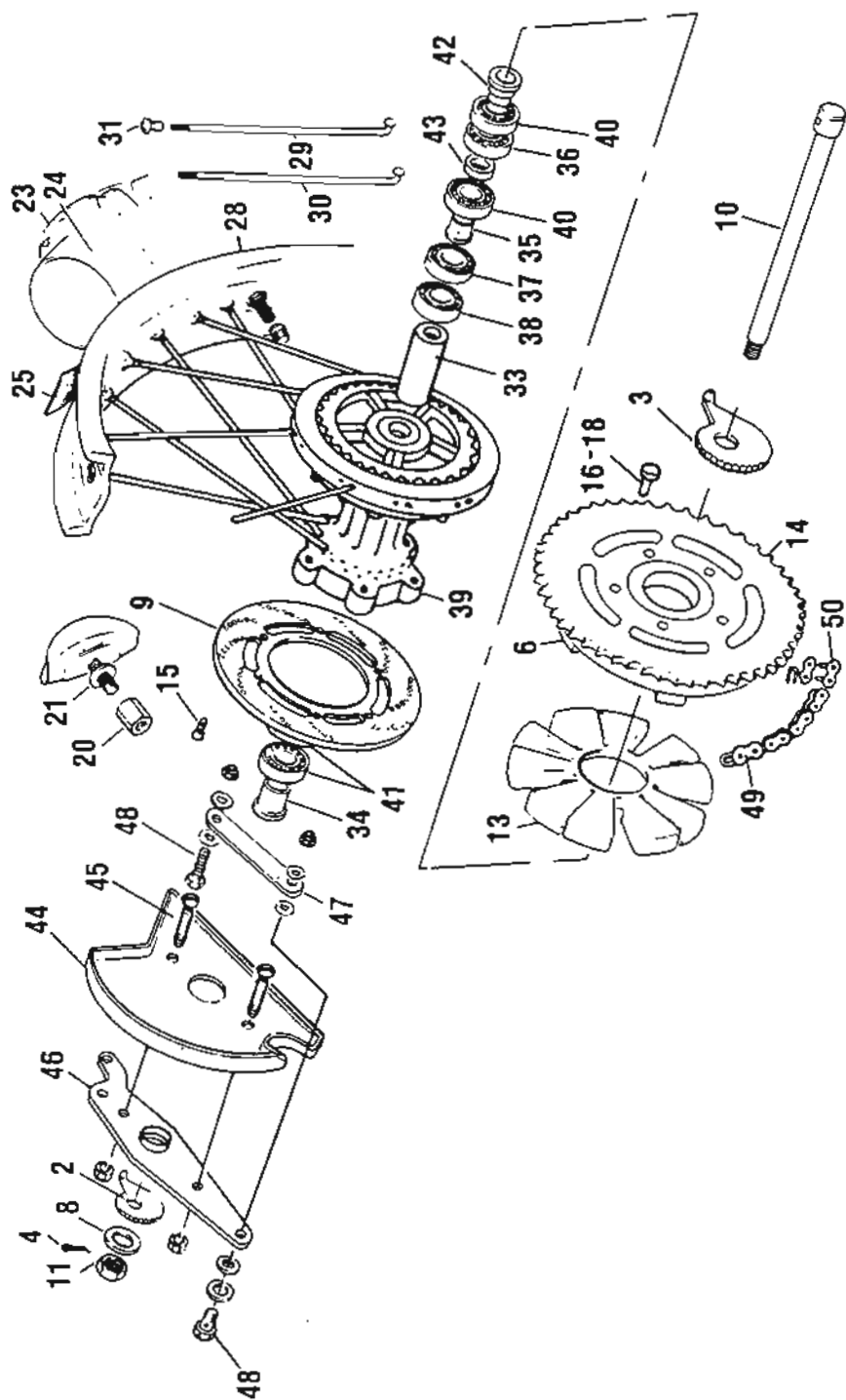


FRONT WHEEL ASSY. 84732833

PLATE 5

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
1(2-25, 27-29) (2-29)	84830793	COMPLETE WHEEL & TIRE ASSEMBLY	1	
2	84732833	WHEEL AND TIRE + AXLE		
3	84732080	TIRE	1	
4	84732098	INNER TUBE	1	
	84732106	RIM STRIP	1	
11 (12,21-24)	84830801	FRNT WHEEL SUB ASSY	1	
12 (12A,26-29)	84830967	HUB ASSY. — COMPLETE	REF.	
12A(13,14)	84830900	HUB SUB ASSEMBLY	REF.	
13	84732585	SPEEDO DRIVE	1	
14 (15-20)	84732221	HUB	REF.	
15	84732619	BEARING	2	
17	84732924	HUB, CAST	1	
18	84733443	DRIVE SEAL	1	
19	84733435	DRIVE RING	1	
20	84733427	INTERNAL SPACER	1	
21	84731546	RIM	1	
22	84732882	SPOKE OPP DISC	9	
23	84732189	SPOKE	27	
24	84730159	NIPPLE	36	
25	84732262	SPEEDO DRIVE WASHER	1	
26	82730011	FRONT AXLE	1	
27	84732205	BRAKE DISC	1	
28	84999002	SOC HD CSK SCREW M6X20	6	
29	84733203	SPACER	1	
30	84731496	DISC GUARD, GRN.	1	
31	84991447	SCREW, DISC GUARD M6X25	1	
32	84997865	WASHER M6	2	
33	84998087	LOCK WASHER M6	1	
	84730191	WHEEL WEIGHT .50 OUNCE	REF	
	84730282	WHEEL WEIGHT .75 OUNCE	REF	
	84732213	WHEEL WEIGHT 1.00 OUNCE	REF	

REAR WHEEL & TIRE

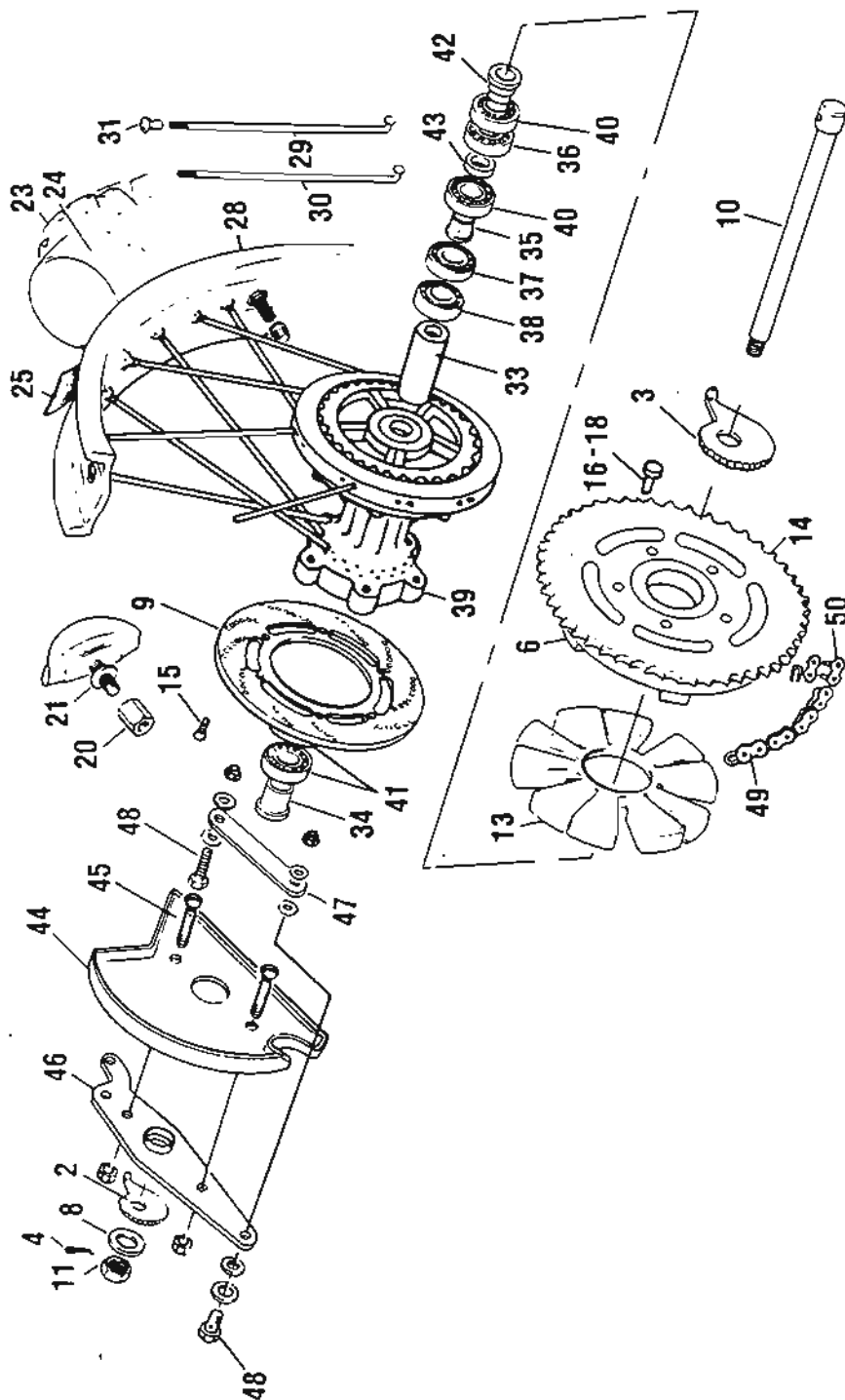


REAR WHEEL ASSY. 84732981

PLATE 6

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
1(2-43)	84830942	COMPLETE WHEEL & TIRE ASSEMBLY	1	
2	84730712	REAR WHEEL ADJ. LH	1	
3	84732288	REAR WHEEL ADJ. RH	1	
4	87998167	COTTER KEY	1	
5 (4,8-18)	84733302	REAR HUB ASSEMBLY, MODIFIED	REF	
6	84733260	SPIDER HOUSING	1	
6A	84733294	SPIDER HSG SLEEVE	1	
7 (6,35,36, 40,42,43)	84733252	SPIDER HOUSING ASSY.	REF	
8	84731098	REAR WHEEL WASHER	1	
9	84732205	BRAKE DISC	1	
10	84732304	REAR AXLE	1	
11	84732312	REAR AXLE NUT	1	
12 (33,34 37-39,41)	84732528	REAR HUB SUBASSEMBLY	1	
13	84732544	REAR SPIDER	1	
14	84733005	SPROCKET	1	
15	84999002	SCREW M6X20	6	
16A	84733534	3 HOLE TAB RING	1	
16B	84733526	2 HOLE TAB RING	1	
17	84992486	SCREW M8X40	5	
18	84997220	LOCK NUT, M8	5	
19(28-31,12)	84830959	REAR WHEEL SUBASSEMBLY	1	
20	84930023	SECURITY NUT	REF.	
21	84730258	SECURITY BOLT ASSY.	1	
	84997998	FLAT WASHER M8	1	
22	84730191	WHEEL WEIGHT 0.50 OUNCES	AR	
23	84732114	REAR TIRE	1	
24	84732122	REAR INNER TUBE	1	
	84730282	WHEEL WEIGHT 0.75 OUNCES	AR	
25	84732130	RIM STRIP	1	
26	84732213	WHEEL WEIGHT 1.00 OUNCES	AR	
28	84730266	BLACK RIM	1	
29	84732346	SPOKE REAR DRIVE	18	
30	84732353	SPOKE, REAR NON DRIVE	18	
31	84732767	REAR NIPPLE	36	
33	84733328	SLEEVE		
34	84732338	REAR WHEEL SPACER, LH	1	

REAR WHEEL & TIRE



REAR WHEEL & BRAKE

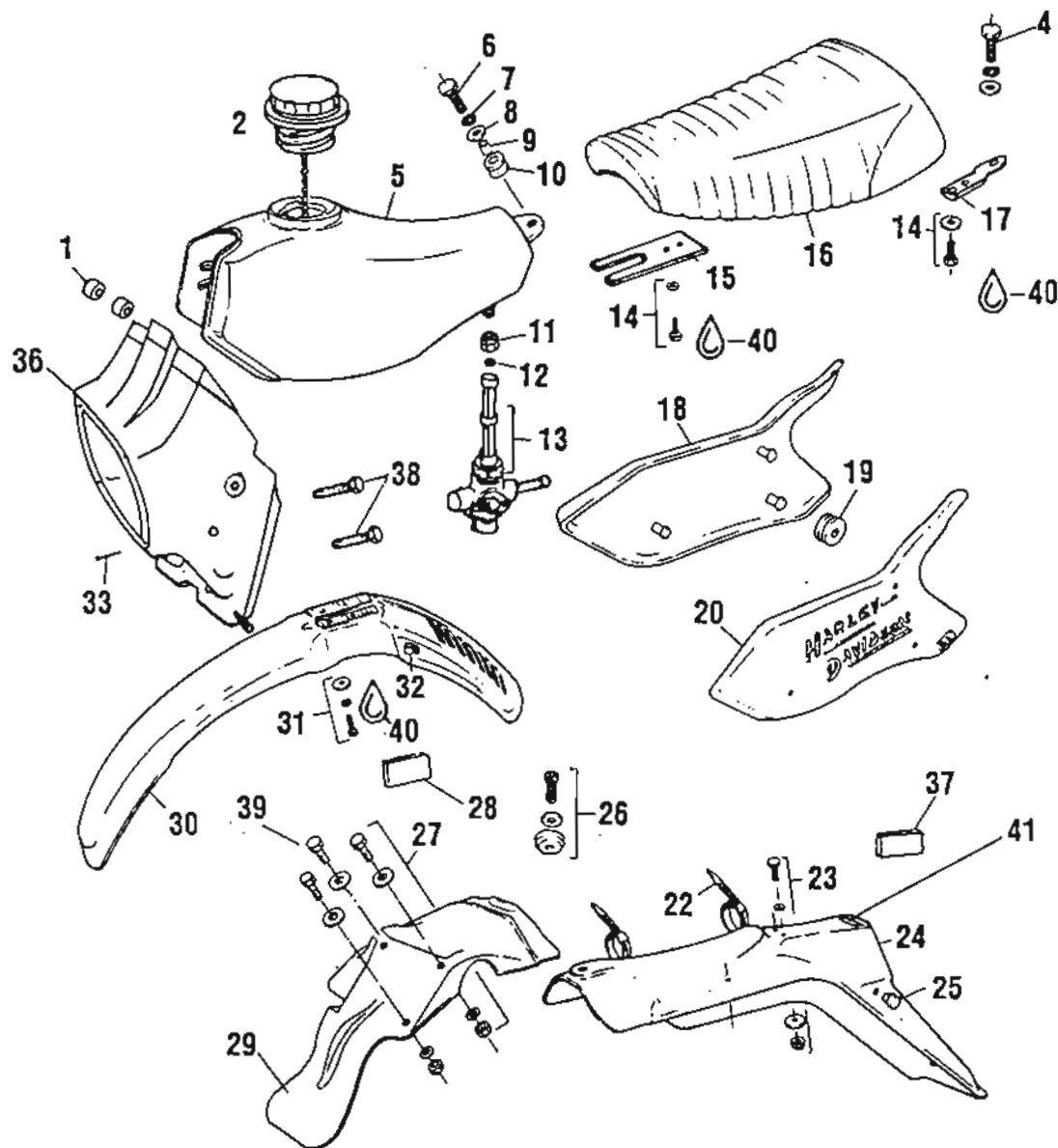
PLATE 6

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
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35	84732361	REAR HUB SPACER, BEARING	1	
36	84733237	BEARING,	1	
37	84732593	BEARING, HUB RIGHT	1	
38	84732601	BEARING, HUB CENTER	1	
39	84732916	REAR HUB, CAST	1	
40	84733229	BEARING	2	
41	84733310	BEARING, HUB LEFT	2	
42	84733278	REAR HUB SPACER, RH	1	
43	84733245	SPACER	1	
44	84733096	REAR DISC GUARD, GRN.	1	
45	84992601	SCREW M6X16	2	
	84997865	FLAT WASHER M6	2	
	87997193	LOCK NUT M6	2	
46		SEE PLATE 14-27	REF	
47		SEE PLATE 14-26	REF	
48	84992437	HEX SCREW M8X30	2	
	87997235	LOCK NUT M8	2	
	84997998	FLAT WASHER M8	4	
49	84750041	DRIVE CHAIN W/LINK	1	
50	84750611	CHAIN LINK	1	

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TANK, SEAT, SIDEPANELS, FENDERS, HEADLAMP COWL

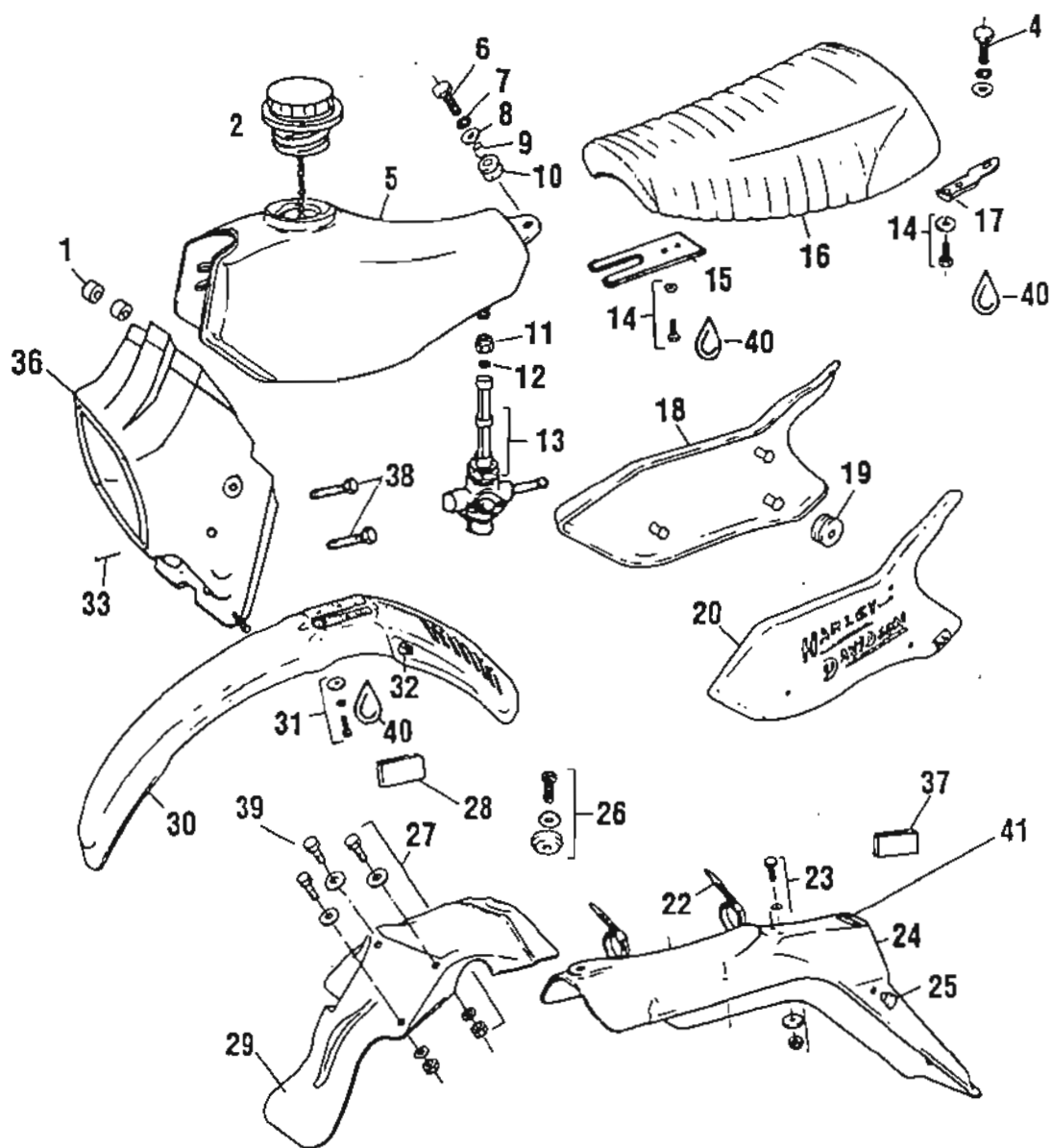


TANK & PLASTICS 84753227

PLATE 7

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
1	84750371	ISOLATOR MOUNT, RUBBER	REF	
2	84851252	FILLER CAP ASSY	1	
4	84992544	REAR SEAT BOLT M8X16	1	
	84997998	FLAT WASHER M8	1	
	84992494	LOCK WASHER M8	1	
5	84753268	FUEL TANK, GRN.	1	
6	84992569	HEX HEAD BOLT M8X35	1	
7	84992494	SPRING WASHER M8	1	
8	84997725	PLAIN WASHER, LARGE M8	1	
9	84760826	SPACER, BUSH	1	
10	84750579	GROMMET	1	
11	84752666	NUT, FUEL VALVE	1	
12	84752690	FUEL VALVE GASKET	1	
13	84752682	FUEL VALVE BODY	1	
13A	84752674	FUEL VALVE FILTER	1	
(14-17)	84851237	MP SEAT ASSEMBLY, COMPLETE	1	
14	84990456	HEX HEAD BOLT 6X16	4	
	84997865	PLAIN WASHER M6	4	
15	84753292	FRONT BRACKET	1	
16	84753854	SEAT	1	
17	84752864	REAR SEAT BRACKET	1	
18	84753284	RH SIDE PANEL, GRN.	1	
19	84750579	GROMMET	6	
20	84753276	LH SIDE PANEL, GRN.	1	
22	84740133	TYE WRAP	2	
23	84990993	HEX SCREW M6X20	4	
	84997865	PLAIN WASHER M6	6	
	84997980	LARGE WASHER CB M6	2	
	87997185	NUT, LOCKING M6	4	
24	84753060	REAR FENDER, GRN.	1	
25	84750553	RUBBER BUMPER	1	
26	87998290	TRUSS HEAD BOLT M6X20	1	
	84997980	LARGE WASHER M6	1	
	87997185	NUT, LOCKING M6	1	

TANK, SEAT, SIDE PANELS, FENDERS, HEADLAMP COWL



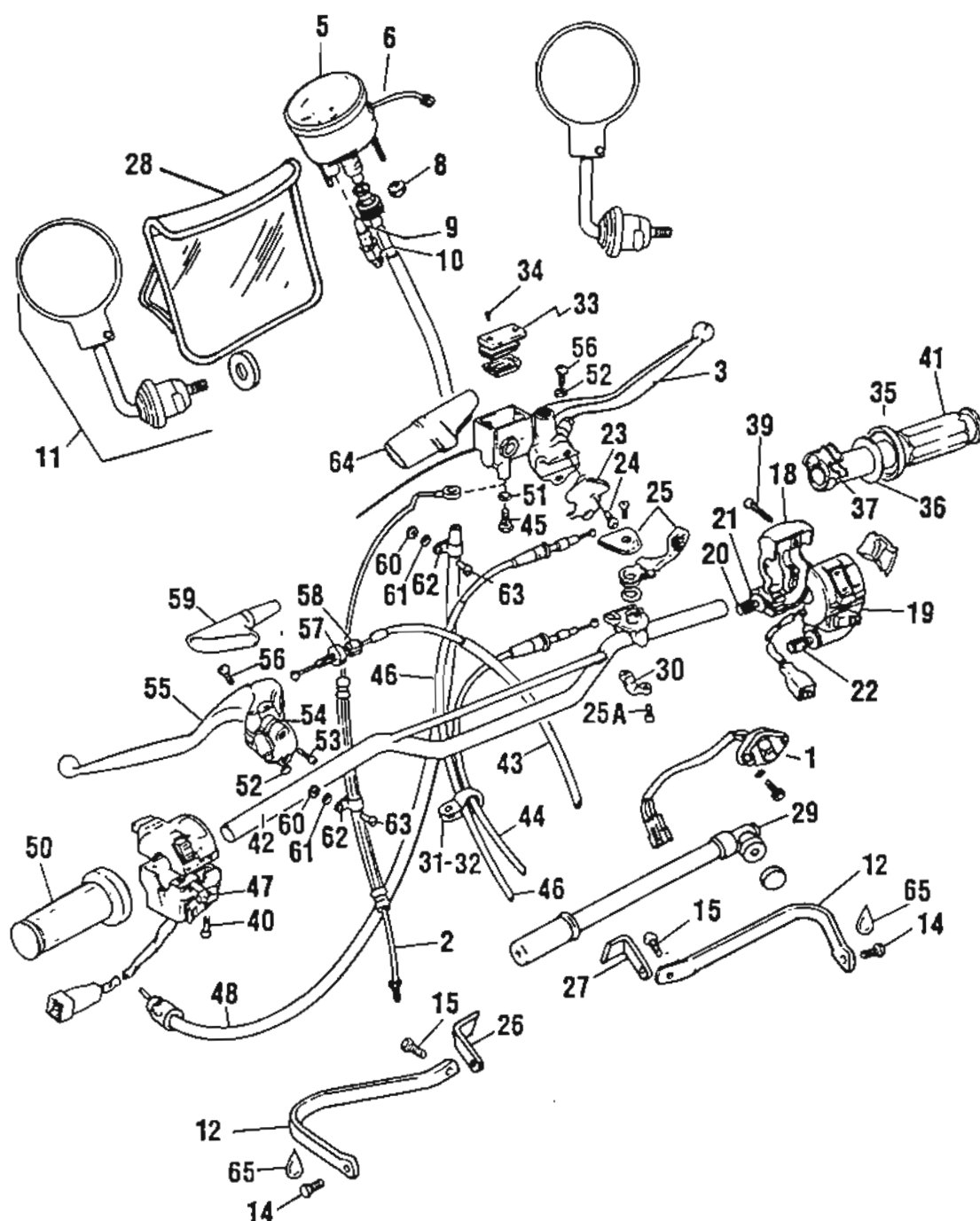
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TANK & PLASTICS 84753227

PLATE 7

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
27	84991447	HEX SCREW M6X25	2	
	84997980	LARGE WASHER M6	2	
	87997185	NUT, SELF LOCKING M6	2	
	84997865	WASHER, PLAIN M6	2	
28	84722214	REFLECTOR, AMBER	2	
29	84752633	REAR SPLASHGUARD, GRN.	1	
30	84732692	FRONT FENDER, GRN.	1	
31	84990456	HEX SCREW M6X16	4	
	84998087	SPRING WASHER M6	4	
	84997980	WASHER, FENDER RETAINER M6	4	
32	84760982	HOSE CLIP	2	
33	84995075	SCREW, HEADLAMP RETAINER M3X25	4	
36	84762921	HEADLIGHT COWL, GRN.	1	
37	84722222	REFLECTOR, RED	2	
38	84992601	TRUSS HEAD M6X16	4	
39	84990456	HEXHEAD M6X16	1	
	84998087	LOCK WASHER M6	1	
	84997980	WASHER CAR BODY M6	1	
40	89570022	BLUE LOCTITE 242	AS RQD	
41	84753938	FENDER DECAL	1	

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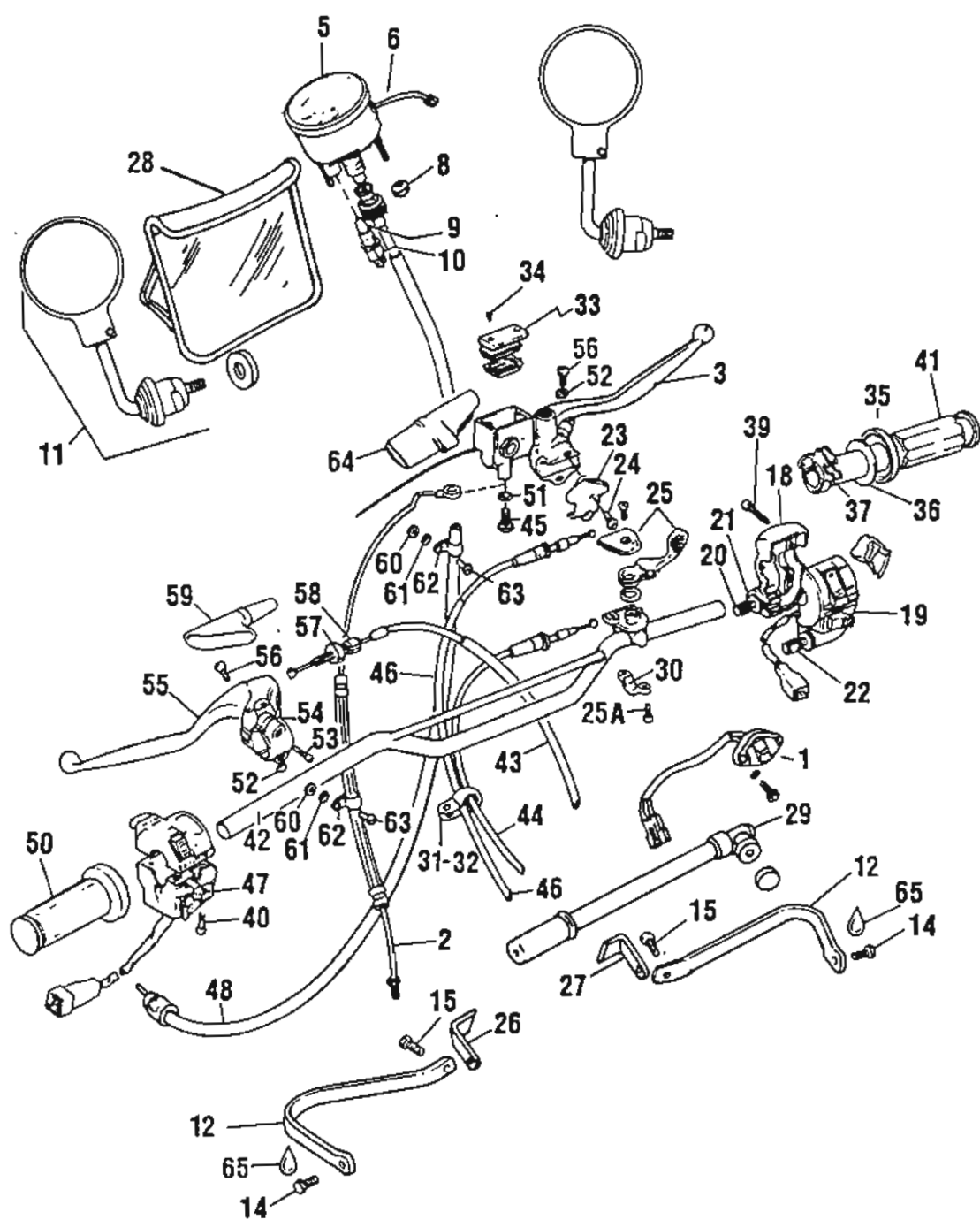


CONTROLS 84762913

PLATE 8

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
1	84720366	BLACKOUT SWITCH	1	
	84920073	PHILLIPS PAN HEAD M4x14	2	
2		SEE PLATE 14-22	REF	
3		SEE PLATE 14-1	REF	
5 (6-10)	84753870	SPEEDOMETER, MPH/KPH	1	
6	84753615	TRIPMETER	1	
	84753623	NUT	1	
8	87997367	NUT, LOCK M5	2	
	84997816	FLAT WASHER M5	2	
9	84720036	BULB, SPEEDOMETER	1	
10	84720721	BULB HOLDER	1	
11	84762244	MIRROR ASSEMBLY	2	
	84998111	LOCK WASHER M10	2	
12	84753300	LEVER PROTECTOR, GRN.	2	
14	87991139	SCREW M8X20 CSK	2	
15	87998415	HEX HEAD SCREW, M8X25	2	
	84997998	FLAT WASHER M8	2	
	84992494	WASHER, LOCKING M8	2	
18	84762541	UPPER BODY, RH CONTROL	1	
19	84762616	LOWER BODY, RH CONTROL	1	
20-21	84762624	ADJUSTER ASSEMBLY PUSH	1	
21	84762798	ADJUSTER NUT, SMALL	1	
22	84762632	ADJUSTER ASSEMBLY PULL	1	
23	84761048	U CLAMP	1	
24	84960111	SOCKET HEAD CAP SCREW M6X20	2	
25	84760388	CHOKE LEVER ASSEMBLY	1	
25A	84992403	PAN HEAD M5X16	2	
26	84703024	LH AIR PUMP MOUNT	1	
27	84703032	RH AIR PUMP MOUNT	1	
28	84702471	MAP HOLDER	1	
29	84750744	AIR PUMP	1	
30	84761147	U CLAMP	1	
31	84763416	CLAMP	1	
32		SEE PLATE 1 ITEMS 7-9	REF	
33	84732031	MST CYLINDER COVER	1	
34	87998225	CAP SCREW M4X12.3	2	

CONTROLS & INSTRUMENTS



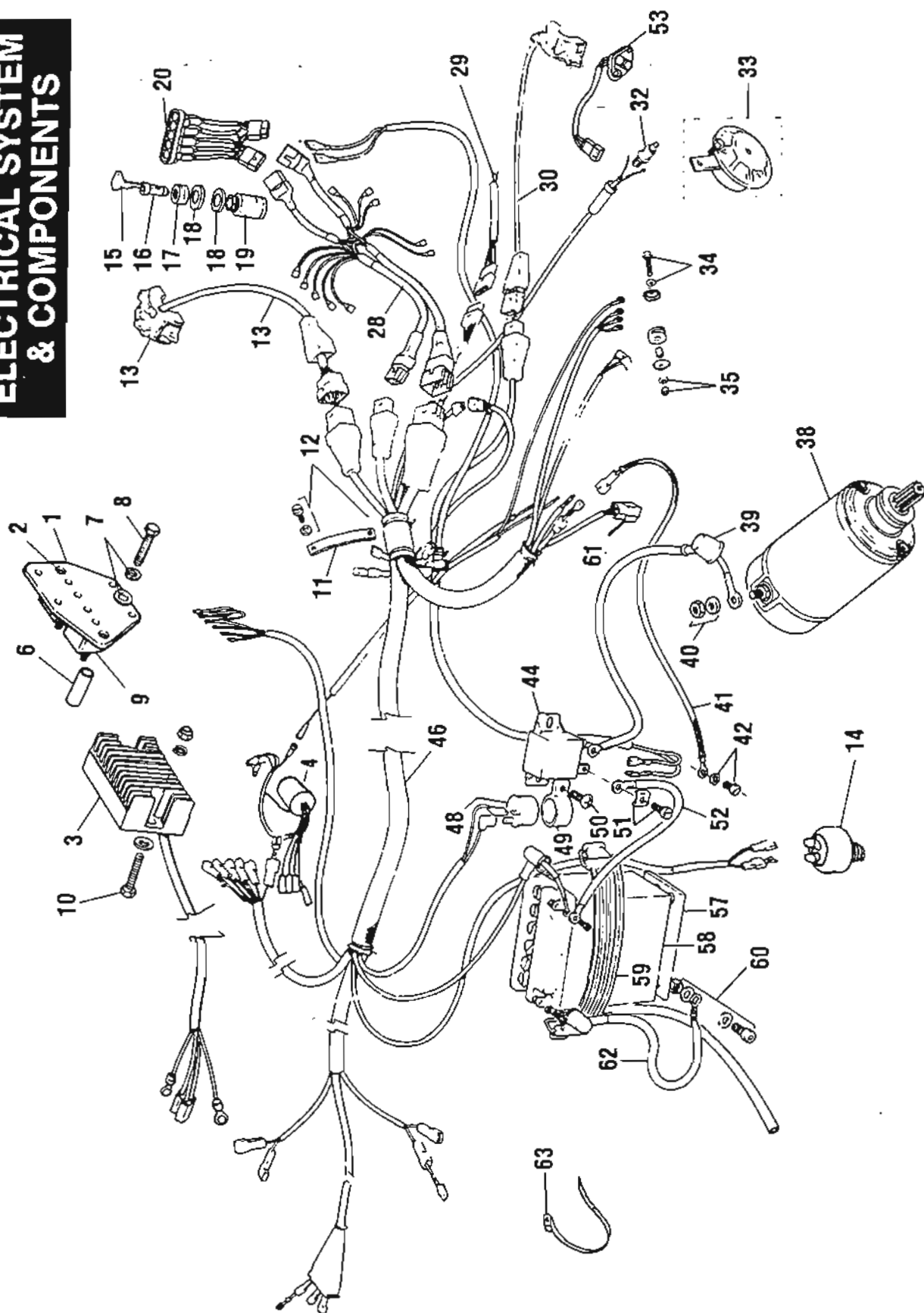
CONTROLS 84762913

PLATE 8

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
35 (18-22, 37-42)	84752617	THROTTLE CONTROL ASSEMBLY	1	
36	84762608	TWIST GRIP	REF	
37	84762640	CABLE TRACK	1	
38	87998472	NUT, HEX M4	2	
39	84995034	SCREW, M4 X 20 SHCS	2	
40	84995059	CAP SCREW M5X14 SHCS	1	
40A	84960079	SOCKET HEAD CAP SCREW M5X20	2	
41	84763374	HAND GRIP W/HOLE RH	1	
42	84753094	HANDLEBAR, GRN.	1	
43	84760602	CLUTCH CABLE	1	
44	84763101	CHOKE CABLE	1	
45		SEE PLATE 14-6	REF	
46	84763002	THROTTLE CABLE	2	
47	84820646	SEE PLATE 9-13	REF	
		SEE ELECTRICAL		
48	84763010	SPEEDO CABLE	1	
50	84763382	LH HANDGRIP W/HOLE	1	
51		SEE PLATE 14-7	REF	
52	87997193	HEX NUT, M6	2	
53	84995018	SCREW M6X18	2	
54	84762517	CLUTCH LEVER CLAMP	1	
55(52,53,54, 56,57,58)	84762210	CLUTCH LEVER ASSEMBLY	1	
	84762509	CLUTCH LEVER BODY	1	
56	84960012	PIVOT SCREW M6X22	2	
(58,57)	84761063	ADJUSTER ASSEMBLY	1	
57	84761071	ADJUSTER NUT	1	
58	84761055	ADJUSTER SCREW	1	
59	84760305	SHROUD, CLUTCH CABLE	1	
60	87997367	NUT M5	2	
61	84997816	WASHER M5	4	
62		SEE PLATE 7 ITEM 32	REF	
63	84992403	SCREW M5X16 PAN	2	
64	84250216	CABLE BOOT, THROTTLE	1	
65	89570022	BLUE LOCTITE # 242	AS REQ	

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ELECTRICAL SYSTEM & COMPONENTS

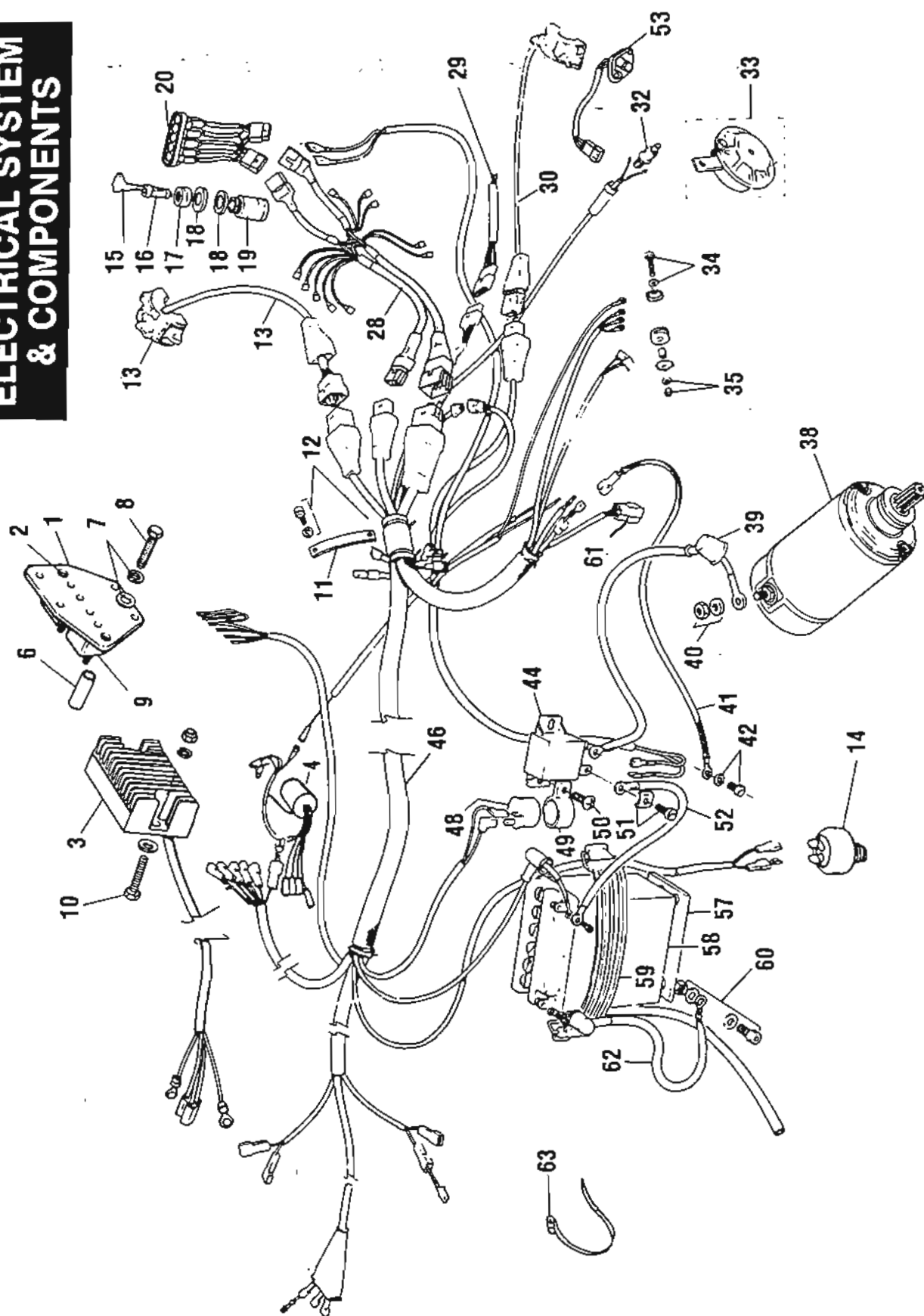


ELECTRICAL SYSTEM 84722958

PLATE 9

INDEX NO	PART NO.	NAME	QTY.	MT-350 BRIT
1	84722248	CIRCUIT BREAKER PLATE	1	
2	87998266	RIVET + WASHER	8	
3	84820620	REGULATOR	1	
(1,2,9)	84820711	CIRCUIT BREAKER PANEL ASSY.	1	
4	84621010	LOW VOLTAGE INDICATOR SWITCH	1	
6	84722255	CIRCUIT BREAKER SPACER	2	
7	84997865	FLAT WASHER	2	
	84998087	LOCK WASHER	2	
8	87991360	SCREW M6x45	2	
9	84722305	CIRCUIT BREAKER	4	
10	84990993	SCREW M6X20	2	
	84997865	FLAT WASHER M6	4	
	87997193	NUT, LOCKING M6	2	
11	84761535	HARNESS STRAP	1	
12	84920164	CHEESE HEAD SCREW M5X10	2	
	84997816	PLAIN WASHER M5	2	
13	84820646	LH CONTROL SWITCH	1	
14	84732387	MASTER CYLINDER SWITCH	1	
15-16	84861053	KEY & BARREL	1	
(15-19)	84763283	IGN. SWITCH ASSEMBLY	1	
15	84762426	IGNITION KEY	1	
16	84762418	LOCK BARREL	1	
17	84720937	IGN. SWITCH NUT LARGE	1	
18	84720929	WASHER	2 REF	
19	84720945	IGNITION SWITCH HOUSING	1	
(19,18,17)	84720275	IGNITION SWITCH ASSY.	REF	
20	84723238	WARNING LIGHT PANEL	1	
23	84997865	FLAT WASHER M6	1	
28	84723220	CONSOLE HARNESS	1	
29	84720739	HEADLIGHT HARNESS RH DRIVE	1	
	84720317	HEADLIGHT HARNESS LH DRIVE	1	
30	84820638	RH CONTROL SWITCH (THROTTLE)	1	
32	84720333	FRONT BRAKE SWITCH	1	

ELECTRICAL SYSTEM & COMPONENTS



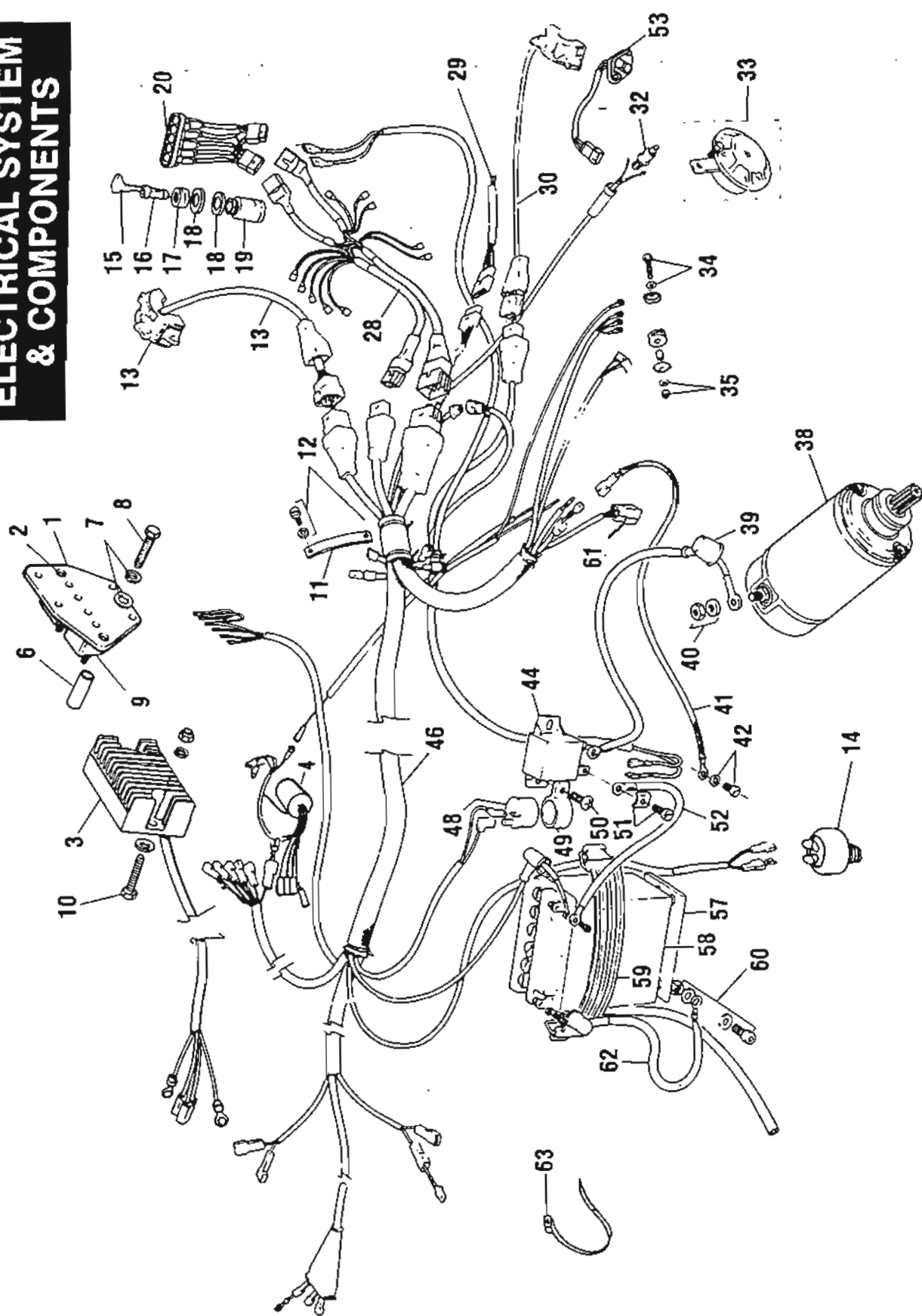
ELECTRICAL SYSTEM 84722958

PLATE 9

INDEX NO	PART NO.	NAME	QTY.	MT-350 BRIT
33	84820661	HORN(MOD)	1	
34	84991447	HEX BOLT M6X25	1	
	84997865	FLAT WASHER M6	1	
	84998087	LOCK WASHER M6	1	
	87998241	SERRATED WASHER	1	
35	84762814	SPACER M6	1	
	84762772	WASHER CUP M6	2	
	84762822	GROMMET	1	
38	SEE PLATE 15	NEUTRAL INDICATOR SWITCH		
	SEE PLATE 15	MAGNETO		
	SEE PLATE 15	STARTER		
	SEE PLATE 15	AMPLIFIER		
	SEE PLATE 15	COIL		
	SEE PLATE 15	SPARK PLUG		
39	84721059	RELAY CABLE	1	
40	87997193	NUT M6	1	
	84997865	WASHER M6	1	
41	84720796	NEUTRAL START CABLE	1	
42	87998555	SLOTTED PAN HEAD	1	
	87998563	BEVELED WASHER M3	1	
44,51	84721091	RELAY	1	
46	84722453	MAIN HARNESS	1	
48	84722230	FLASHER	1	
49	84720085	FLASHER MOUNT	1	
50	84992601	TRUSS SCREW M6X16	3	
51	84721190	HOLDING CLIP	2	
	84920164	PAN HEAD SLOTTED M5X10	2	
52	84722404	BATTERY CABLE	1	
53	84720366	BLACK OUT SWITCH	1	
57	84762491	BATTERY MAT	1	
58	84722974	BATTERY	1	
59	84760065	BATTERY STRAP	1	

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ELECTRICAL SYSTEM & COMPONENTS



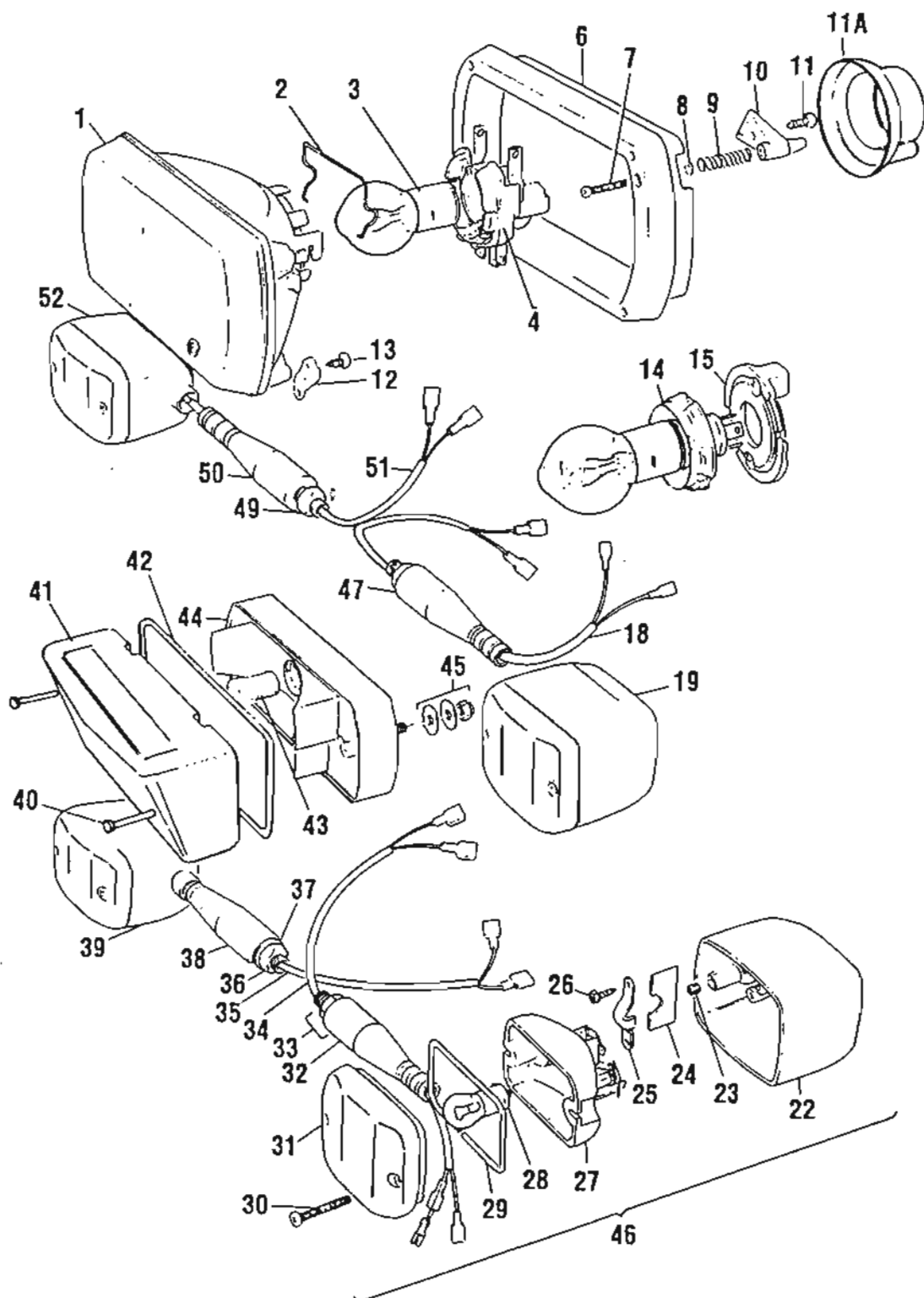
ELECTRICAL SYSTEM 84722958

PLATE 9

INDEX NO	PART NO.	NAME	QTY.	MT-350 BRIT
60	84990456	GROUND SCREW M6X16 HEX	1	
	84997865	WASHER M6	2	
	87998241	STAR WASHER M6	1	
	87997185	LOCK NUT M6	1	
61	84723246	3 POSITION FEMALE RECEPTACLE	1	
62	84721083	BATT GROUND CABLE	1	
63	84740133	TYE WRAP	11	

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LIGHTING



ELECTRICAL LIGHTING 84723204

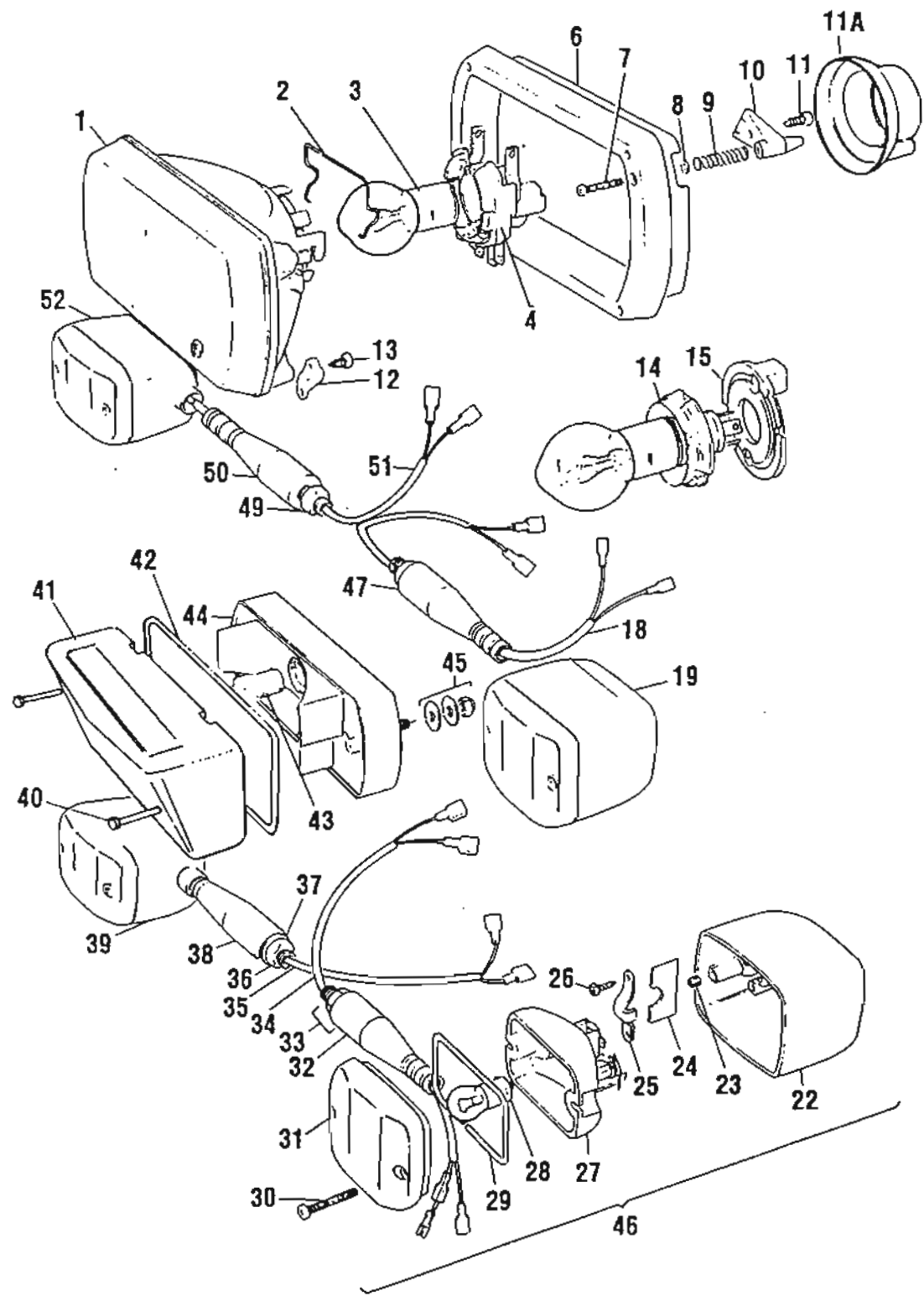
PLATE 10

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
1-2, 6-15	84860055	HEADLIGHT ASSEMBLY, RHD	1	
1-13	84850312	HEADLIGHT ASSEMBLY, LHD	1	
1	NAS	LENS	REF	
2	NAS	CLIP	REF	
3	84720242	BULB, LHD	1	
4	NAS	RETAINER, LHD	REF	
6	NAS	HEADLIGHT SURROUND	REF	
(7-11)	NAS	HEADLIGHT ADJUSTER ASSEMBLY	REF	
7	NAS	SCREW M4.2X16	REF	
8	NAS	ADJUSTER WASHER	REF	
9	NAS	ADJUSTER SPRING	REF	
10	NAS	HEADLAMP ADJUSTER	REF	
11	NAS	ADJUSTER SCREW	REF	
11A	84722262	HEADLIGHT BOOT	1	
12	NAS	HEADLAMP RETAINER	REF	
13	NAS	SCREW (SEE KEY 11)	REF	
14	84720655	HEADLIGHT BULB RHD	1	
15	NAS	BULB RETAINER	REF	
18	NAS	CABLE, LH FRONT INDICATOR	REF	
19 (22-31)	84750736	INDICATOR LIGHT ASSEMBLY	4	
22	NAS	INDICATOR HOUSING	REF	
23	NAS	INSERT	REF	
24	NAS	CLAMP PLATE	REF	
25	NAS	CLAMP	REF	
26	NAS	CLAMP SCREW	REF	
27	NAS	BODY	REF	
28	84720259	BULB, IND	1	
29	NAS	GASKET	REF	
30	NAS	SCREW	REF	
31	NAS	LENS	REF	
32	84820703	REAR STEM ASSY.	2	
33	NAS	JAM NUT	REF	
	NAS	PLAIN WASHER	REF	
34	NAS	CABLE, RH REAR INDICATOR	REF	
35	NAS	CABLE, LH REAR INDICATOR	REF	

*** NAS = PART OF AN ASSEMBLY - NOT AVAILABLE SEPARATELY

*** LHD AND RHD REFER TO DIP

LIGHTING



ELECTRICAL LIGHTING 84723204

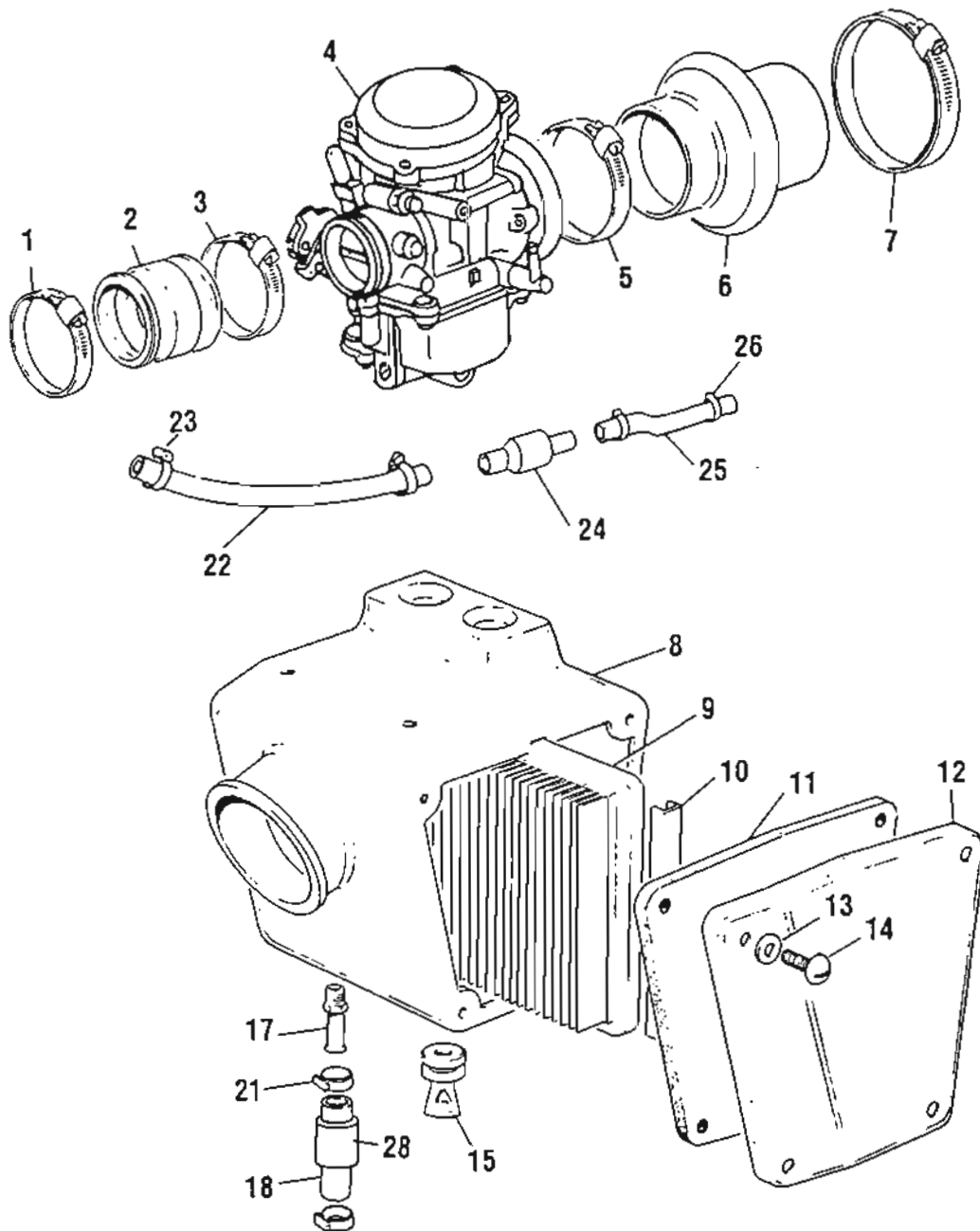
PLATE 10

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
36	84992429	JAM NUT M12	4 REF	
37	84997949	WASHER	REF.	
38	NAS	STEM	REF.	
39 (32-19)		RH REAR INDICATOR LIGHT	REF.	
(40-44)	84722016	TAILLIGHT ASSEMBLY	1	
40	84752781	MOUNTING SCREW M3X36	2	
41	NAS	LENS	1	
42	NAS	GASKET	1	
43	84752799	BULB TAILLIGHT	1	
44	NAS	HOUSING	1	
45	84992445	SCREW M6X30 HEX	2	
	84997865	FLAT WASHER M6	2	
	84997980	WASHER CAR BODY M6	2	
	87997185	LOCK NUT M6	2	
46 (32,19)	84820703	LH REAR INDICATOR ASSY.	REF	
47 (50,19)	84820695	LH FRONT INDICATOR ASSEMBLY	1	
49	SEE KEY 33			
50	84820695	FRONT STEM ASSEMBLY	REF	
51	NAS	CABLE, RH FRONT INDICATOR	REF	
52 (50,19)	84820695	RH FRONT INDICATOR ASSY.	1	

*** NAS = PART OF AN ASSEMBLY - NOT AVAILABLE SEPARATELY

*** LHD AND RHD REFER TO DIP

AIR/FUEL INTAKE

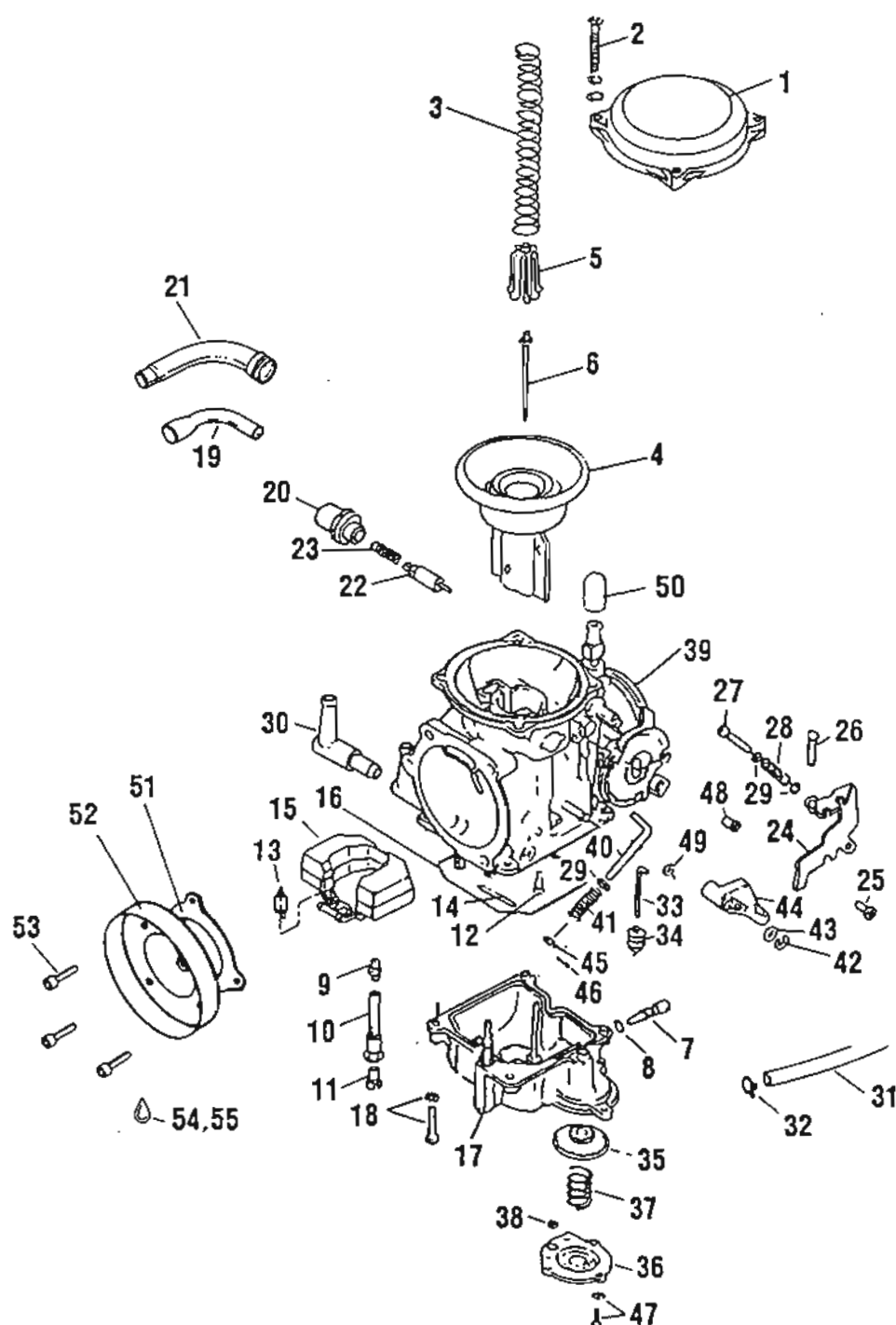


AIR / FUEL & INTAKE 84753177

PLATE 11

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
1	84710029	RAD HOSE CLAMP	1	
2	84710805	BOOT, CARB TO ENGINE	1	
3	84710029	RAD HOSE CLAMP	1	
4	84315027	CARBURETOR (SEE PLATE 11A)	1	
5	84710037	RAD HOSE CLAMP	1	
6	84753235	BOOT, CARB TO AIRBOX	1	
7	84710037	RAD HOSE CLAMP	1	
8	84752518	AIR BOX, GRN.	1	
9	84750124	AIR FILTER ELEMENT	1	
10	84650407	ELEMENT CHANNEL	1	
11	84650720	LID SEAL	1	
12	84650712	AIR BOX LID, GRN.	1	
(11,12)	84752526	AIR BOX LID ASSEMBLY	1	
13	87998155	PLASTIC WASHER	4	
14	84992601	TRUSS HEAD SCREW	4	
15	84750132	DRAIN BLADDER	1	
17	84710318	TUBE, AIRBOX	1	
18	84752989	AIR BOX BREATHER HOSE	1	
21	84753805	HOSE CLAMP	2	
22	84753904	FUEL HOSE TANK TO VALVE	1	
23	84753011	WORM CLAMP	1	
24	84752948	ROLLOVER VALVE	1	
25	84753896	FUEL HOSE VLV TO CARB	1	
26	84752997	HOSE CLAMP	3	
28	84733468	LARGE SLEEVE 9 INCHES	1	

CARBURETOR



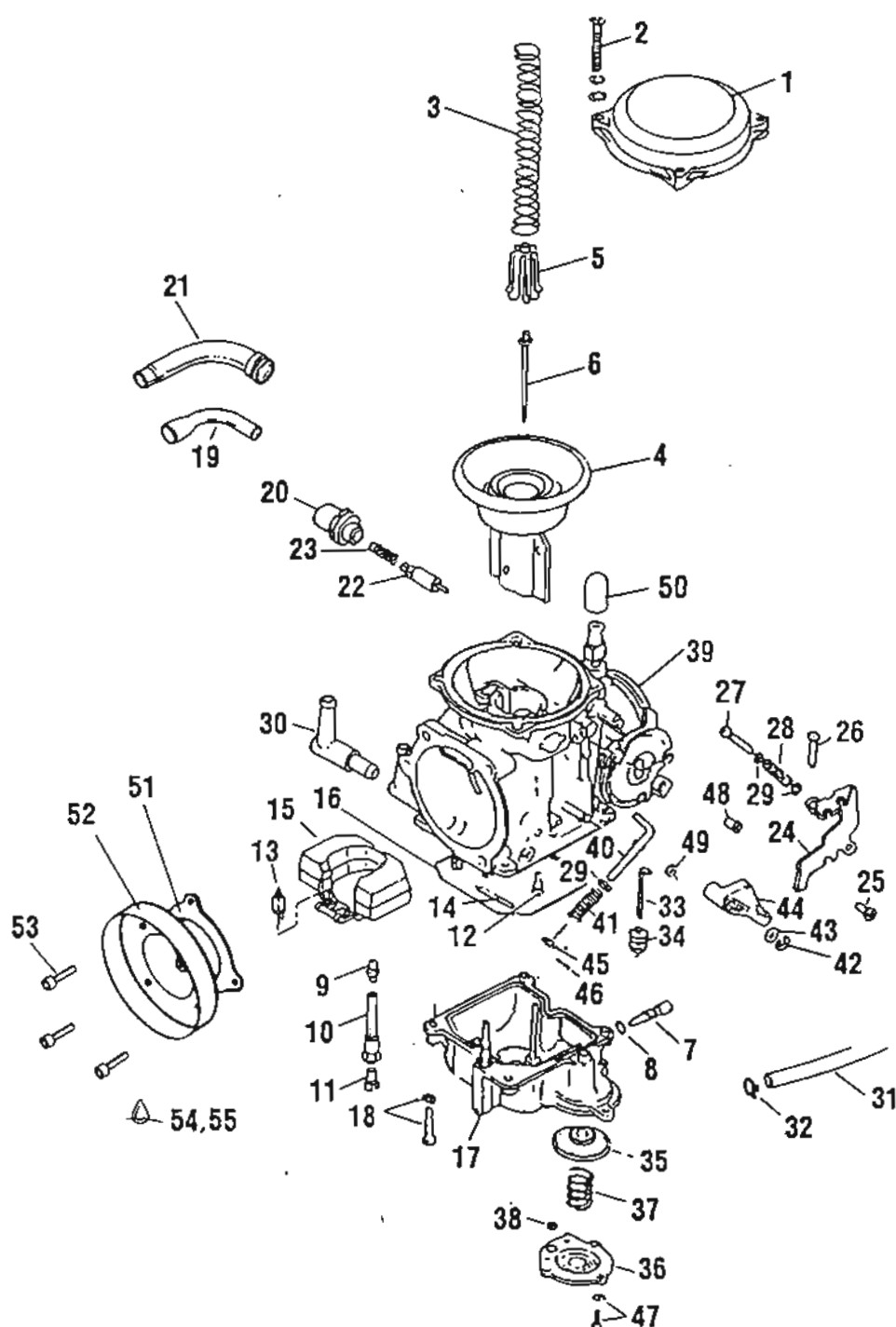
CARBURETOR 84315027

PLATE 11A

INDEX NO.	PART NO.	NAME	QTY.	MT350 - BRIT
1-55	84315027	CARBURETOR ASSEMBLY	1	
1-50	27650-94	CARBURETOR	REF	
1	27040-88	TOP	1	
2	27129-88	SCREW TOP	3	
3	27162-89	SPRING	1	
4	27585-88	VACUUM PISTON	1	
5	27586-88	SPRING SEAT	1	
6	27276-94	JET NEEDLE	1	
7	27158-89	DRAIN SCREW	1	
8	27157-89	O-RING	1	
9	27277-94	NEEDLE JET	1	
10	27101-88	NEEDLE JET HOLDER	1	
11	27115-88	MAIN JET	1	
12	27281-92	SLOW JET	1	
13	27886-78A	FUEL VALVE WITH CLIP	1	
14	27575-88A	PIN	1	
15	27576-92	FLOAT	1	
16	27577-92	O-RING	1	
17	27346-94	FLOAT CHAMBER ASSY.	1	
18	27579-88A	SCREW M4 X 14	4	
19	27580-88	CABLE GUIDE	1	
20	27581-88	STARTER CAP	1	
21	27582-88	CABLE SEALING CAP	1	
22	27583-88	STARTER VALVE	1	
23	27315-88A	SPRING	1	
24	27345-94	BRACKET, THROTTLE WIRE	1	
25	27317-88	SCREW (THROTTLE WIRE BRACKET)	1	
26	27587-88	SCREW (THROTTLE WIRE BRACKET)	1	
27	27130-90	SCREW, IDLE SPEED ADJUST	1	
28	27136-90	SPRING	1	
29	27137-81	WASHER	3	
30	27371-76	L-JOINT	1	
31	27343-94	RUBBER TUBE	1	
32	27368-76	CLIP, TUBE	1	
33	27156-89	ROD	1	
34	27311-76	BOOT	1	
35	27361-76	DIAPHRAGM ASS'Y	1	
36	27160-89	PUMP HOUSING	1	
37	27362-76	SPRING	1	
38	27360-76	U-RING	1	
39	NAS	CARBURETOR BODY	REF	
40	27122-89	ROD	1	
41	27123-89	SPRING	1	
42	27124-89	E-CLIP	1	
43	27125-89	WASHER	1	
44	27126-89	LEVER	1	

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CARBURETOR



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CARBURETOR 84315027

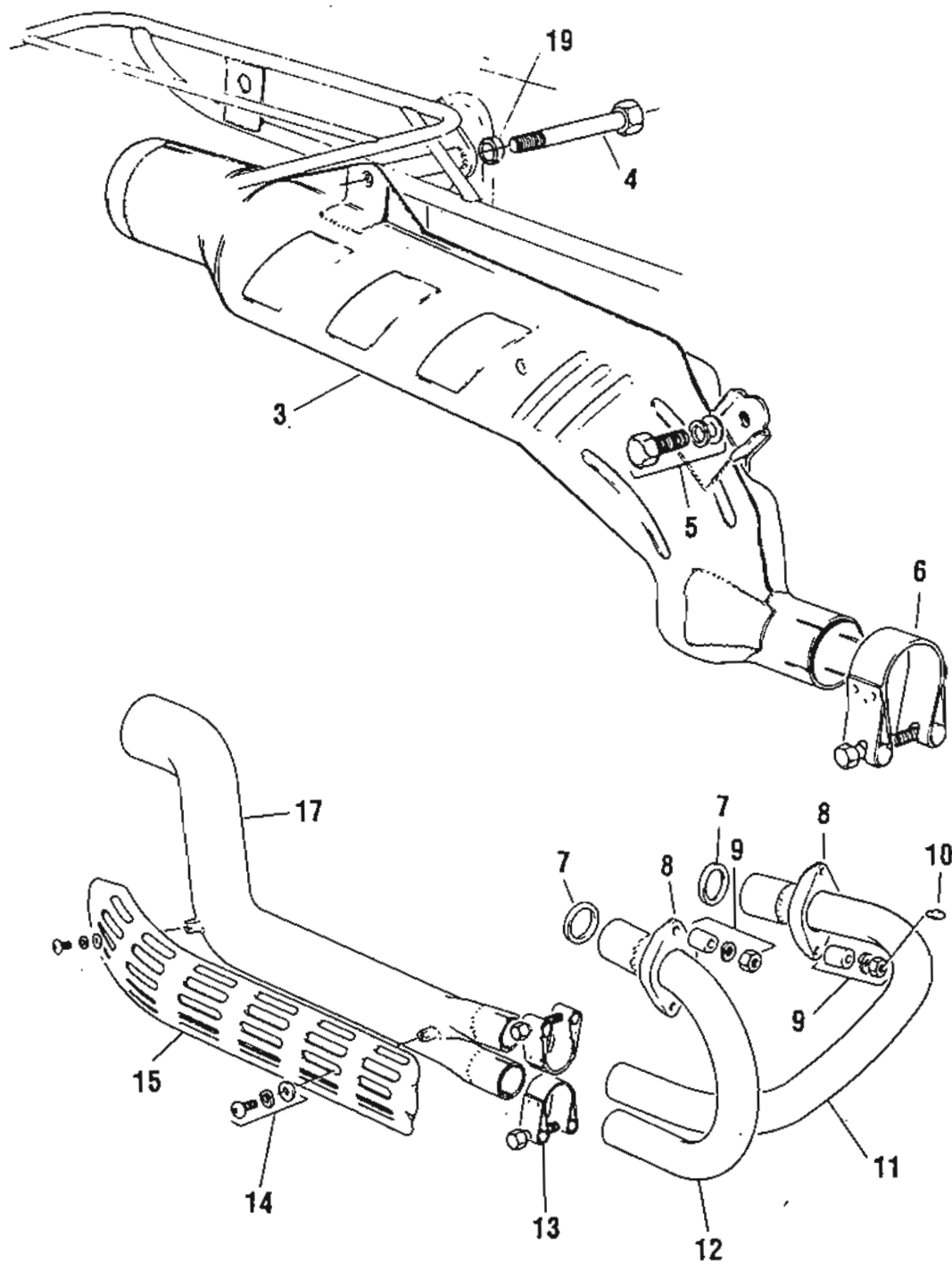
PLATE 11A

INDEX NO.	PART NO.	NAME	QTY.	MT350 - BRIT
-----------	----------	------	------	--------------

45	27127-89	WASHER	1
46	27128-89	PIN	2
47	27146-89	SCREW W/ WASHER	3
48	27147-89	COLLAR	1
49	27148-89	WASHER	1
50	27344-94	CAP	1
51	84753219	GASKET	1
52	84753201	CARBURETOR ADAPTOR	1
53	84711415	CARBURETOR SCREWS	3
55	89570022	LOCTITE 242 BLUE	AS REQ
54	89570055	LOCTITE PRIMER 7649	AS REQ

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EXHAUST



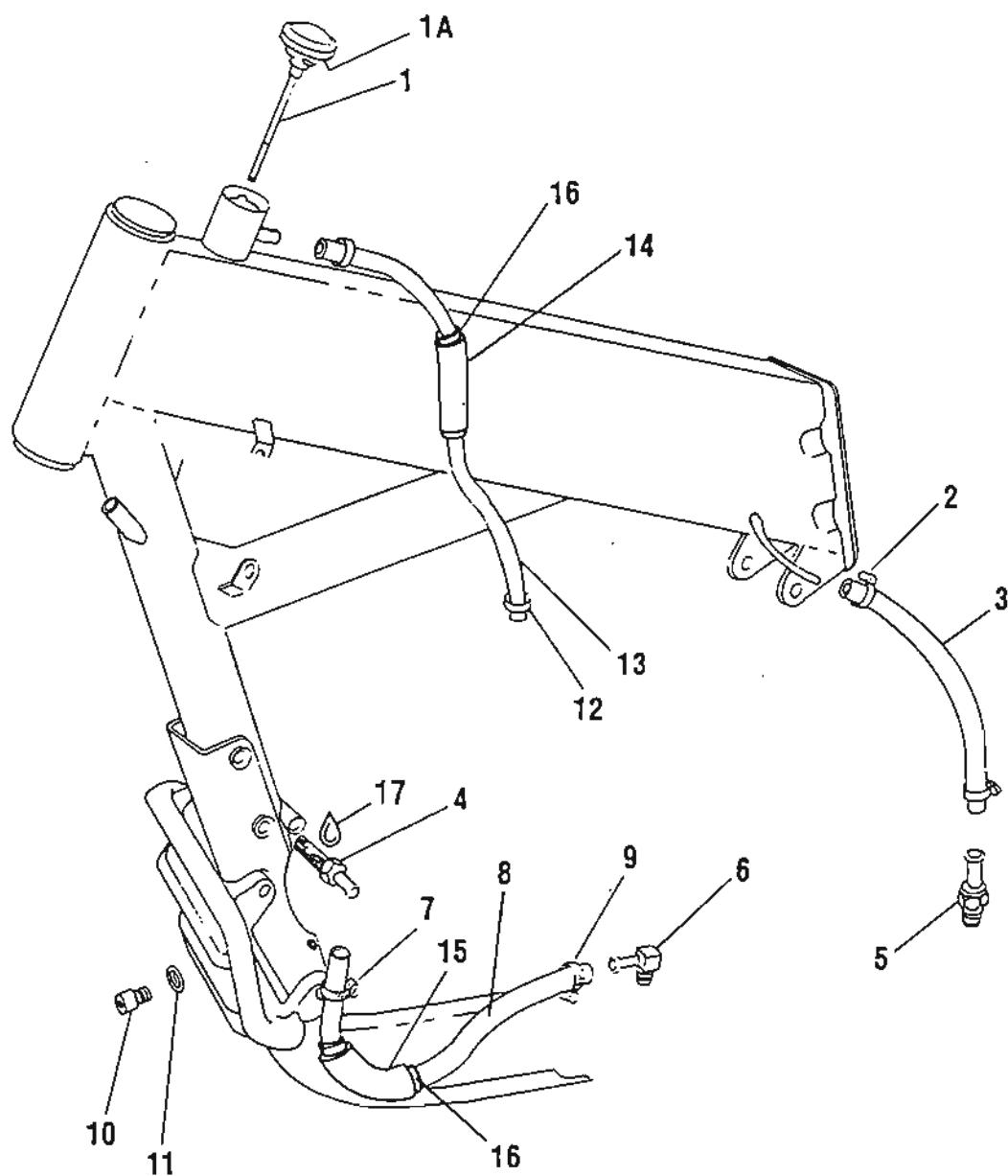
EXHAUST 84710870

PLATE 12

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
3	84711506	EXHAUST SILENCER	1	
4		SEE PLATE 2 - 39		
5	84990472	HEX SET SCREW M10X20	1	
	84998111	SPRING WASHER M10	1	
	84997915	PLAIN WASHER M10	1	
6	84710151	CLAMP, MIDSECTION	1	
7	230-080	SEAL, EXHAUST/HEAD	2	
8	84710060	EXHAUST CLAMP	2	
9	84710276	EXHAUST SPACER	4	
	84997220	HEX NUT M8	4	
	84992494	LOCKWASHER M8	4	
10	89510010	COPPER GREASE	AS RQD	
11	84710045	LH EXHAUST PIPE	1	
12	84710052	RH EXHAUST PIPE	1	
13	84710144	CLAMP, EXHAUST	2	
14	84991173	SCREW M6X10	2	
	84997865	FLAT WASHER M6	2	
	84998087	LOCK WASHER M6	2	
15	84710078	EXHAUST SHIELD	1	
17	84710086	EXHAUST MIDSECTION	1	
18	84510031	EXHAUST JOINING COMPOUND	ASRQD	
19	84711480	SPACER M10 ID	1	

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OIL PIPING



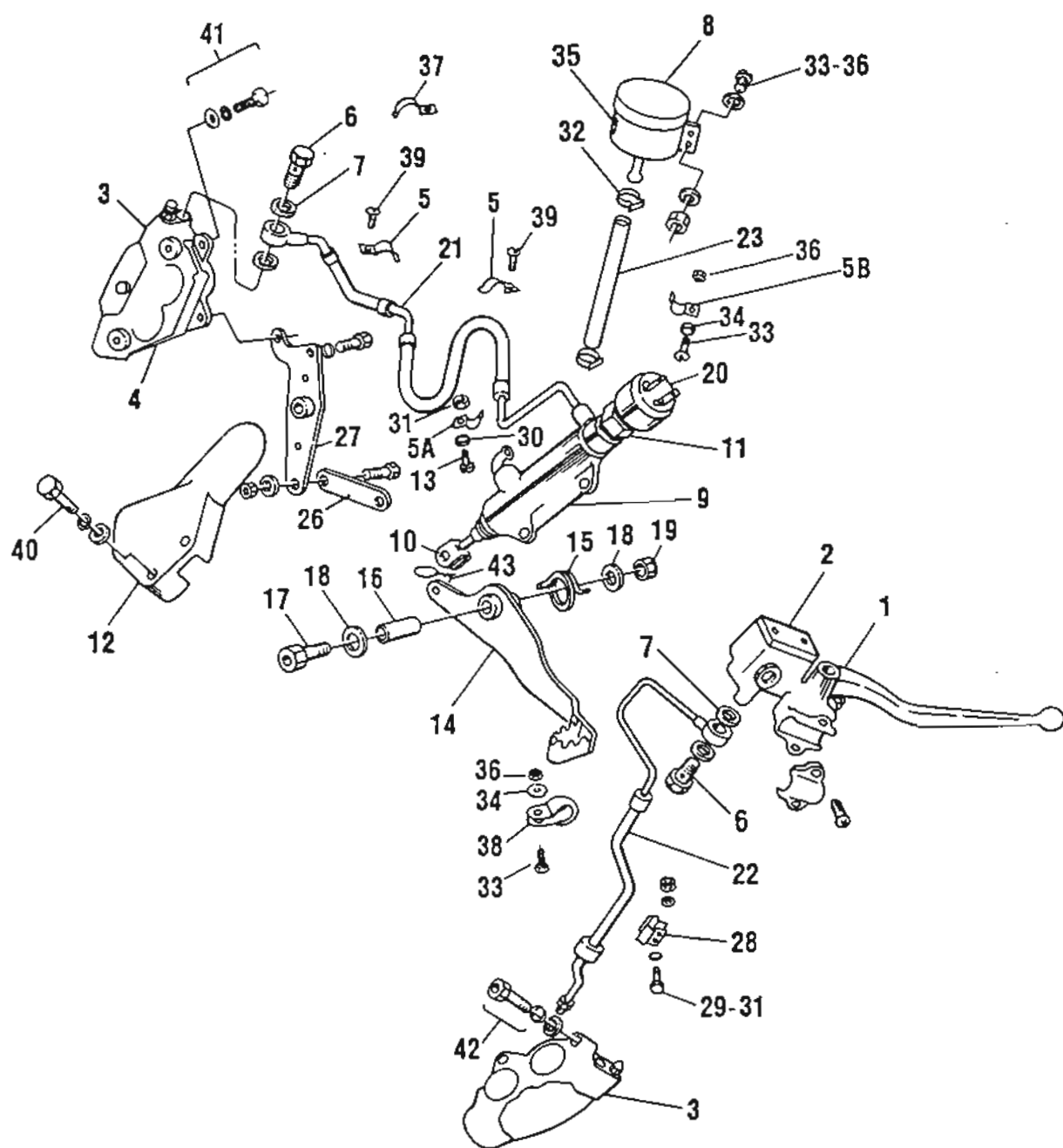
OIL PIPING 84711472

PLATE 13

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
1	84851104	DIPSTICK ASSEMBLY	1	
1A	84700277	DIPSTICK SEAL	1	
2	84753003	HOSE CLAMP	2	
3	84752971	OIL RETURN HOSE	1	
4	84710839	OIL STRAINER	1	
5	84710854	HOSE FITTING	1	
6	84830934	MOD 90 DEG FITTING	1	
7	84710367	RAD HOSE CLAMP MED.	1	
8	84710813	SUPPLY HOSE	1	
9	84753003	RAD HOSE CLAMP	1	
10	241-781	OIL PLUG	1	
11	250-110	WASHER	1	
12	84752997	HOSE CLAMP	2	
13	84732551	ROCKER ARM HOSE	1	
14	84733476	SMALL SLEEVE 130 mm LENGTH	1	
15	84733468	LARGE SLEEVE	1	
16	84740133	TYE WRAP	4	
17	89570063	LOCTITE PST - 592	AS REQ	

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BRAKE SYSTEM

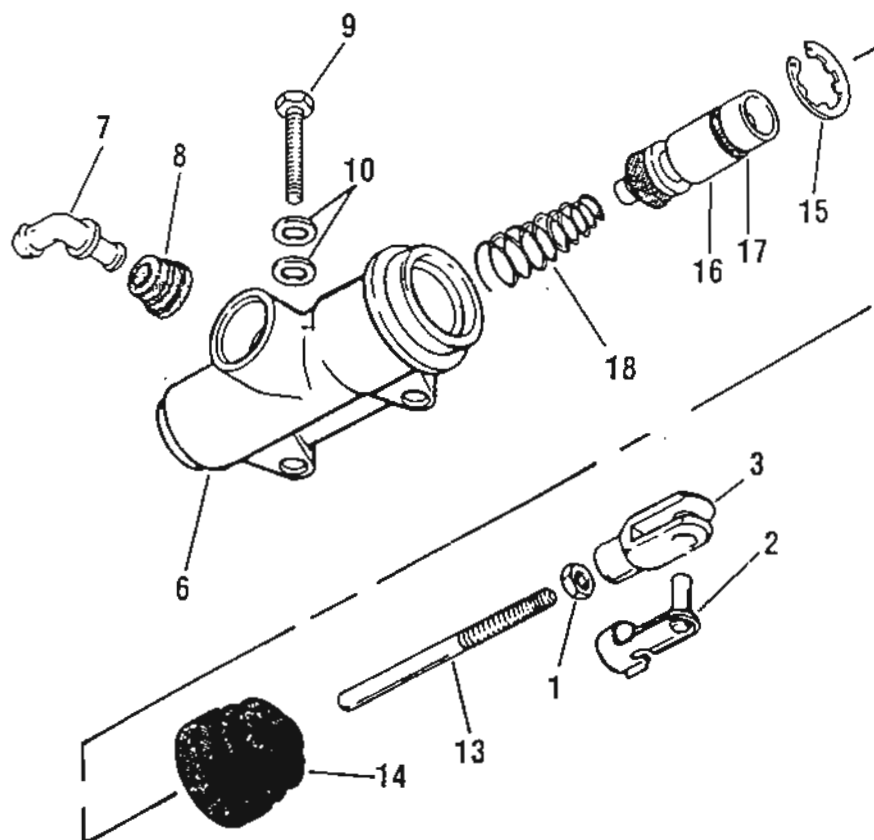


BRAKE SYSTEM 84732890

PLATE 14

INDEX NO	PART NO.	NAME	QTY.	MT-350 BRIT
28	84732171	FORK HOSE CLIP	2	
29	84990993	SCREW M6X20 HEX	2	
30	84997865	FLAT WASHER M6	5	
31	87997193	NUT, LOCKING M6	3	
32	84752997	RESERVOIR HOSE CLAMP	2	
33	84992403	SCREW M5X16	4	
34	84997816	WASHER, FLAT M5	8	
35	84733500	RESERVOIR DECAL	1	
36	87997367	NUT, LOCKING M5	4	
37	84753789	OVERSIZED HOSE CLIP	1	
38		SEE PLATE 7 ITEM 32		
39	84920016	SELF TAPPING SCREW	2	
40	84992452	HEX HEAD BOLT M6X35	2	
	84998087	LOCK WASHER M6	2	
	84997865	FLAT WASHER M6	2	
41	87998415	REAR CAL HEX BOLT M8X25	2	
42	84992569	FRNT CAL HEX BOLT M8X35	2	
	84992494	LOCK WASHER M8	4	
	84997998	FLAT WASHER M8	4	
43	87998282	SAFETY WIRE	ASREQ	

REAR MASTER CYLINDER



BRAKE SYSTEM 84732890

PLATE 14

INDEX NO	PART NO.	NAME	QTY.	MT-350 BRIT
1	82830050	FRONT MASTER CYLINDER	1	
2	84732031	MASTER CYLINDER CAP	1	
3	84732015	BRAKE CALIPER	2	
4	84831049	BRAKE PAD	4	
5	84753037	HOSE CLIP	3	
5A	84753797	MOD HOSE CLIP	1	
6	84732239	BANJO BOLT	2	
7	84732247	BANJO BOLT WASHER	6	
8	84732270	REAR BRAKE RESERVOIR ASSY	1	
(9,10)	84732395	RR MASTER CYL. ASSY	1	
9	84732999	REAR MASTER CYLINDER	1	
10	84732569	PUSH ROD ASSEMBLY	1	
11	84732668	MODIFIED BANJO BOLT	1	
12	84732676	MASTER CYL. COVER, GRN.	1	
13	87998290	TRUSS HEAD M6X20	2	
	84997865	FLAT WASHER M6	2	
14	84733047	BRAKE PEDAL, GRN.	1	
15	84732429	BRAKE PEDAL SPRING	1	
16	84733211	PIVOT	1	
17	84991355	SCREW M8X50 HEX	1	
18	84997998	WASHER M8	1	
	84997725	CAR BODY WASHER M8	1	
19	87997235	LOCK NUT M8	1	
20	84732387	REAR BRAKE SWITCH	REF	
21	84733021	REAR BRAKE HOSE	1	
22	84733039	FRONT BRAKE HOSE	1	
23	84752922	RESERVOIR HOSE	1	
26	84733013	TORQUE ARM, GRN.	1	
27	84733062	CALIPER BRACKET, GRN.	1	

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REAR MASTER CYLINDER 84732395

PLATE 14A

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
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1	NAS	JAM NUT	REF
2	NAS	CLEVIS PIN	REF
3	NAS	CLEVIS	REF

6	84630466	MASTER CYL BODY	1
7	84630474	ELBOW	1
8	NAS	GROMMET	1

9	84992452	MOUNTING BOLT	REF
10	84997865	WASHER	REF
	84998087	LOCK WASHER	REF

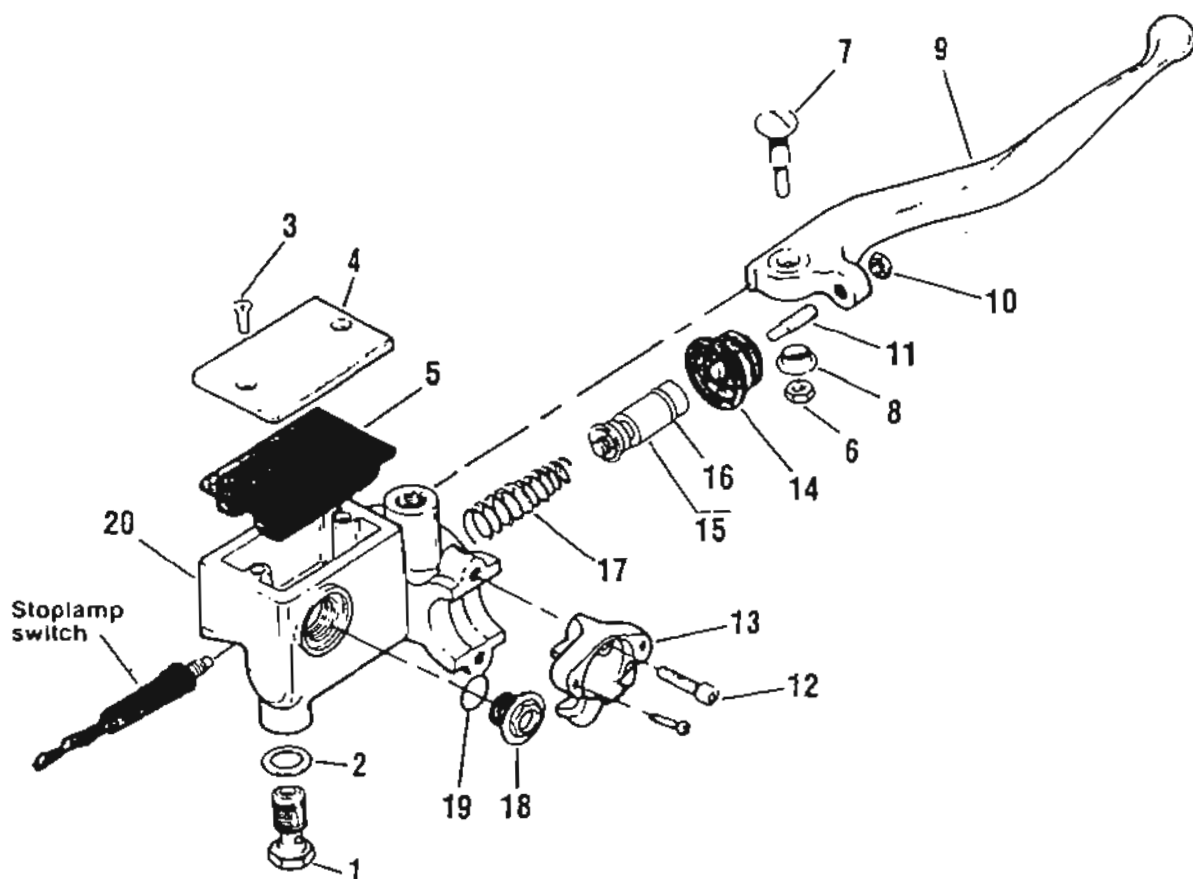
13	NAS	PUSH ROD	REF
14	NAS	DUST COVER	REF
15	NAS	SNAP RING	REF
16	NAS	PISTON	REF
17	NAS	O-RING	REF

18	84630540	SPRING	1
8,14-17	84831064	REPAIR KIT, RR MST CYLINDER	1

1-3,13	84732569	PUSH ROD ASSEMBLY	1
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FRONT MASTER CYLINDER

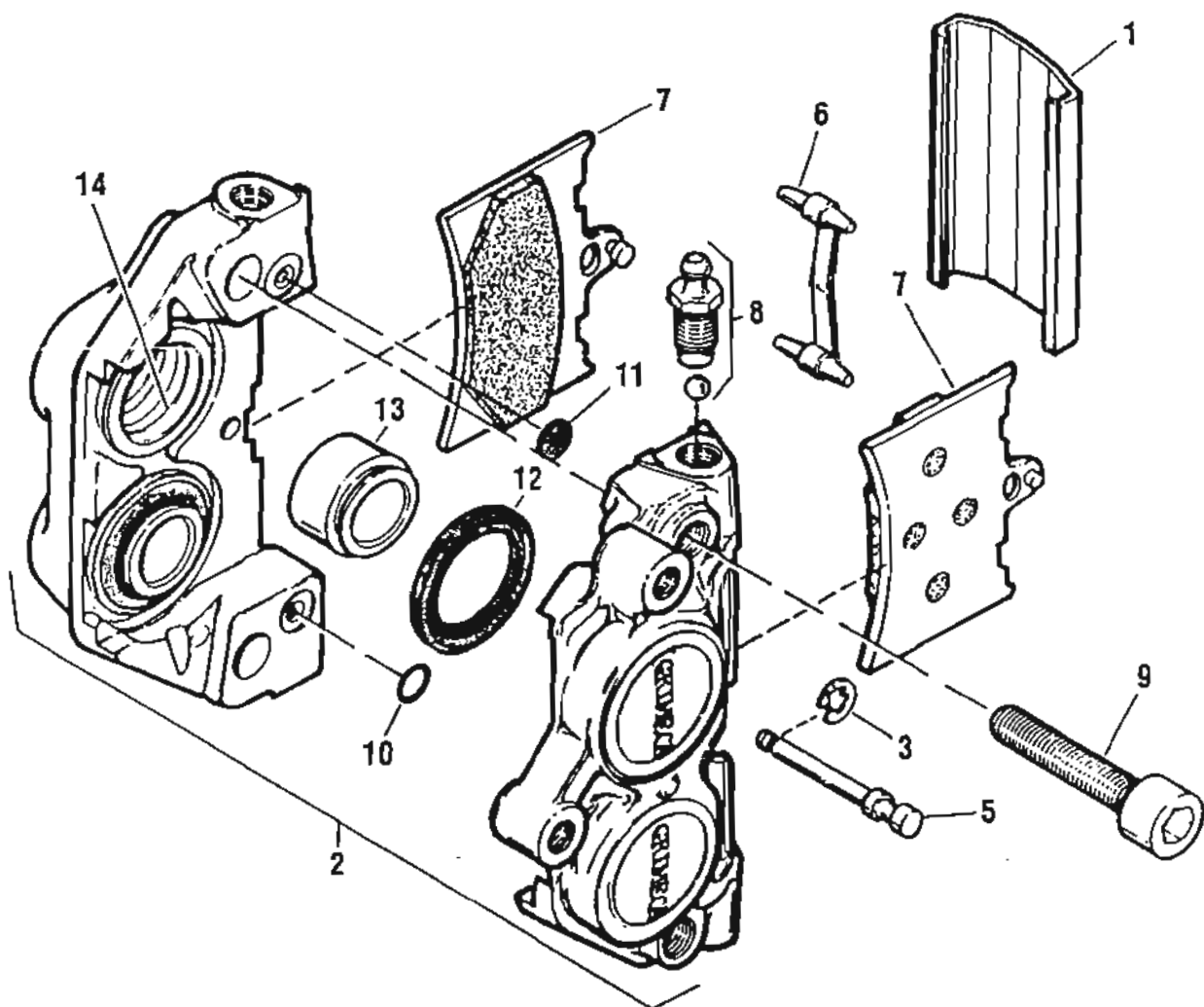


FRONT MASTER CYLINDER 82830050

PLATE 14B

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
1	84732239	BANJO BOLT	1	
2	84732247	COPPER WASHER	2	
3	87998225	CAP SCREW	2	
4	84732031	RESERVOIR CAP	1	
5	84630698	SEAL	1	
6	84630703	HEX NUT	1	
7	84762574	PIVOT SCREW	1	
8	84762566	BUSHING	1	
9	84762558	LEVER	1	
10	84630714	JAM NUT	1	
11	84762582	ADJUSTER STUD	1	
12	87998449	SOCKET HEAD CAP SCREW	2	
13	84761048	U CLAMP	1	
14	NAS	DUST CAP	REF	
15	NAS	PISTON	REF	
16	NAS	O'RING	REF	
17	84630755	SPRING	1	
18	84630771	SIGHT PLUG	1	
19	NAS	O'RING	REF	
20	84762525	CYLINDER HOUSING	1	
14-16,19	84831080	REPAIR KIT, FRONT MST. CYLINDER	1	

CALIPER



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BRAKE CALIPER 84732015

PLATE 14C

INDEX NO.	PART NO.	NAME	QTY.	MT-350 BRIT
1	84630557	DUST COVER	1	
2	84630565	CALIPER	1	
3	84630573	SNAP RING	1	
5	84630599	PIN	1	
6	84630607	TENSIONER	1	
7	84831049	PAD	2	
8	84630615	BLEEDER VALVE	1	
9	84630623	BOLT	2	
10	NAS	O-RING	REF	
11	NAS	WASHER, RUBBER	REF	
12	NAS	SEAL	REF	
13	NAS	PISTON	REF	
14	NAS	PISTON BORE O-RING	REF	
10-14	84831072	REPAIR KIT, CALIPER	1	

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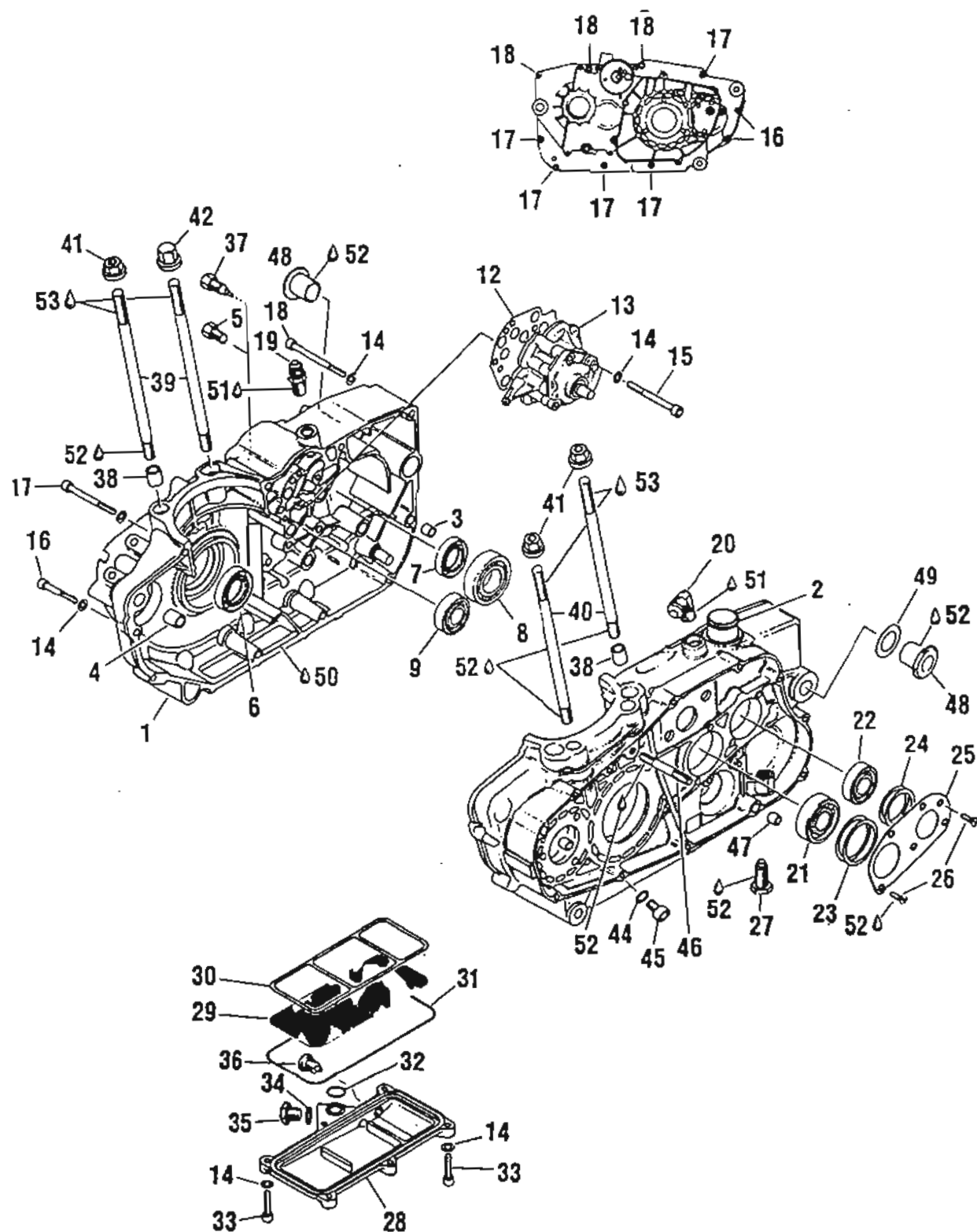


HARLEY DAVIDSON MT350 ENGINE INDEX

MT350 ENGINE COMPLETE PART NO.84315035

PLATE NO.	DESCRIPTION	MT350 - BRIT
15A	CRANKCASE	
15B	OIL PUMP	
15C	CRANKSHAFT, BALANCER DRIVE, PISTON AND CYLINDER	
15D	5 SPEED TRANSMISSION	
15E	CLUTCH, KICK START	
15F	CLUTCH COVER (ELECTRIC START)	
15G	CYLINDER HEAD, CAM SHAFT	
15H	VALVES, ROCKER ARMS, ADJUSTMENT SCREWS	
71 15I	TIMING BELT HOUSING, TIMING BELT COVER, (W/ELECTRIC START)	
15J	CAM SHAFT DRIVE	
15K	IGNITION UNIT, 12V 190W	
15L	ELECTRIC STARTER	
15M	VALVE, OIL FILTER, IGNITION COVER	
15N	REPAIR TOOLS, GASKET SETS	

CRANKCASE



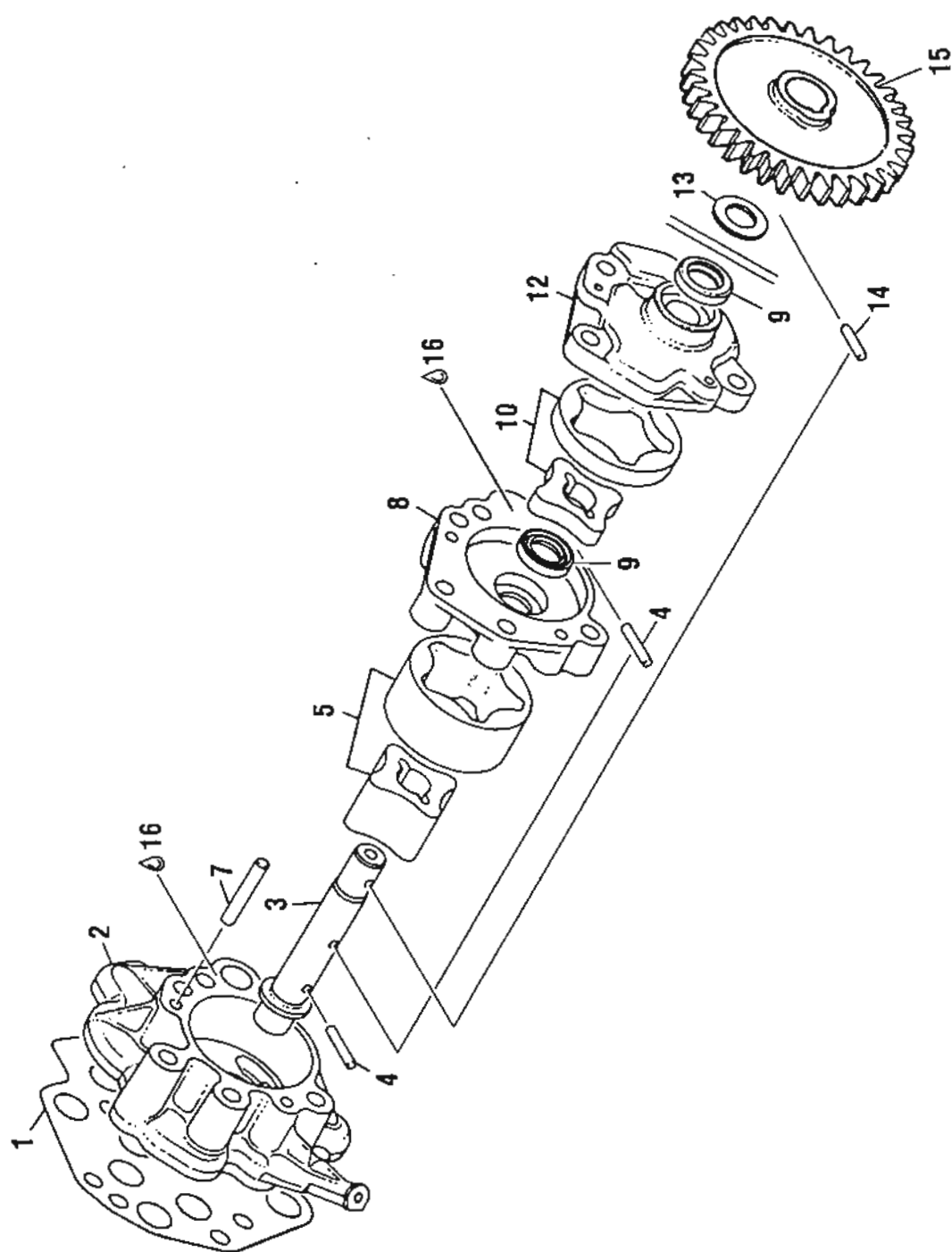
CRANKCASE

84315068

PLATE 15A

INDEX NO.	PART NO.	NAME	QTY.	BRIT-MT350
A31	831-762	O-RING SEAL 145-2,52	1	
A32	230-880	O-RING 13,3-2, 4	1	
A33	840-861	ALLEN SCREW M6X25	6	
A34	250-010	GASKET RING C 12X18	1	
A35	241-401	HEX.SCREW M12X12	1	
A36	241-782	MAGNETIC DRAIN PLUG M12X1, 5	1	
A37	241-850	CONTACT SCREW M10 ASSY	1	
A38	229-160	DOWEL 13, 8X15	2	
A39	240-440	STUD M10X197 MAG. SIDE	2	
A40	240-430	STUD M10X185 CLUTCH SIDE	2	
A41	242-690	HEX. NUT M10	3	
A42	242-695	CAP NUT M10	1	
A44	950-141	GASKET RING A M8X12	1	
A45	841-521	ALLEN SCREW M8X12	1	
A46	940-370	STUD M8X61/15	1	
A47	229-140	DOWEL 9, 8X10	2	
A48	247-320	SLEEVE	2	
A49	246-150	SHIM 16, 3/25, 8/0 ,3	AS REQ.	
A49	246-151	SHIM 16, 3/25, 8/0 ,5	AS REQ.	
A50	899-784	LOCTITE 574 ORANGE SEAL COMP.	AS REQ.	
A51	89570030	LOCTITE PST-565	AS REQ.	
A52	899-785	LOCTITE 221 VIOLET LOW STR. BOND	AS REQ.	
A53	297-433	MOLYKOTE G-N100GR, SLIDE PASTE	AS REQ.	

OIL PUMP



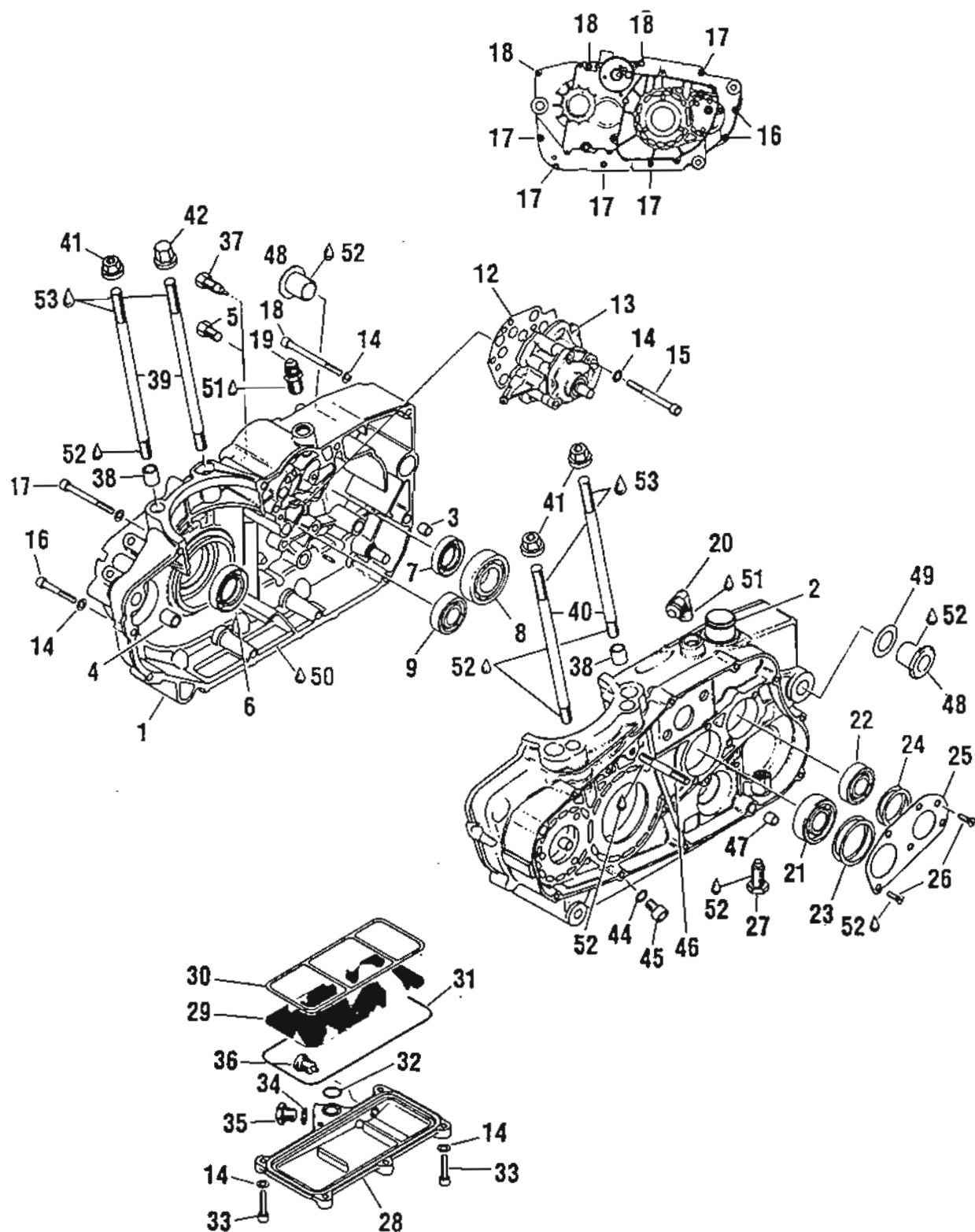
CRANKCASE

84315068

PLATE 15A

INDEX NO.	PART NO.	NAME	QTY.	BRIT-MT350
A1-4	293-798	CRANKCASE ASSY	1	
A3	229-140	DOWEL 9 , 8X10	1	
A4	229-160	DOWEL 13 , 8X15	1	
A5	241-905	PLUG SCREW M 10X10	1	
A6	850-055	OIL SEAL,CRNKSHFT, 30X47X7/7,5	1	
A7	230-395	OIL SEAL, MN SHFT, 25X40X7	1	
A8	232-092	BALL BEARING MN SHFT,25-52-15	1	
A9	932-815	BALL BEARING, CLTCH,17-47-14	1	
A12	250-370	GASKET	1	
A13		OIL PUMP ASSY--AVAIL. ONLY AS PARTS	1	
A14	945-751	LOCK WASHER, A6	19	
A15	240-370	ALLEN SCREW, M6X60	3	
A16	241-816	ALLEN SCREW, M6X40	2	
A17	240-371	ALLEN SCREW, M6X60	5	
A18	241-871	ALLEN SCREW, M6X70	3	
A19	84710854	SEE PLATE 13 ITEM 5	REF	
A20	84830934	SEE PLATE 13 ITEM 6	REF	
A21	932-430	BALL BEARING 20-47-14	1	
A22	932-033	BALL BEARING 20-47-14, MN SHFT	1	
A23	227-610	SHIM 40/46, 5/0, 5 CLTCH SHFT	AS REQ.	
A23	227-611	SHIM 40/46, 5/0, 3 CLTCH SHFT	AS REQ	
A23	227-612	SHIM 40/46, 5/0, 1 CLTCH SHFT	AS REQ	
A24	227-520	SHIM 34/39, 5/0, 5 MAIN SHFT	AS REQ	
A24	227-521	SHIM 34/39, 5/0, 3 MAIN SHFT	AS REQ	
A24	227-522	SHIM 34/39, 5/0, 1 MAIN SHFT	AS REQ	
A25	227-110	RETAINING PLATE	1	
A26	940-315	CSK SCREW M5X12	4	
A27	241-777	HEX.SCREW M12	1	
A28	212-595	OIL SUMP COVER	1	
A29	256-160	OIL SIEVE	1	
A30	230-840	GASKET	1	

CRANKCASE



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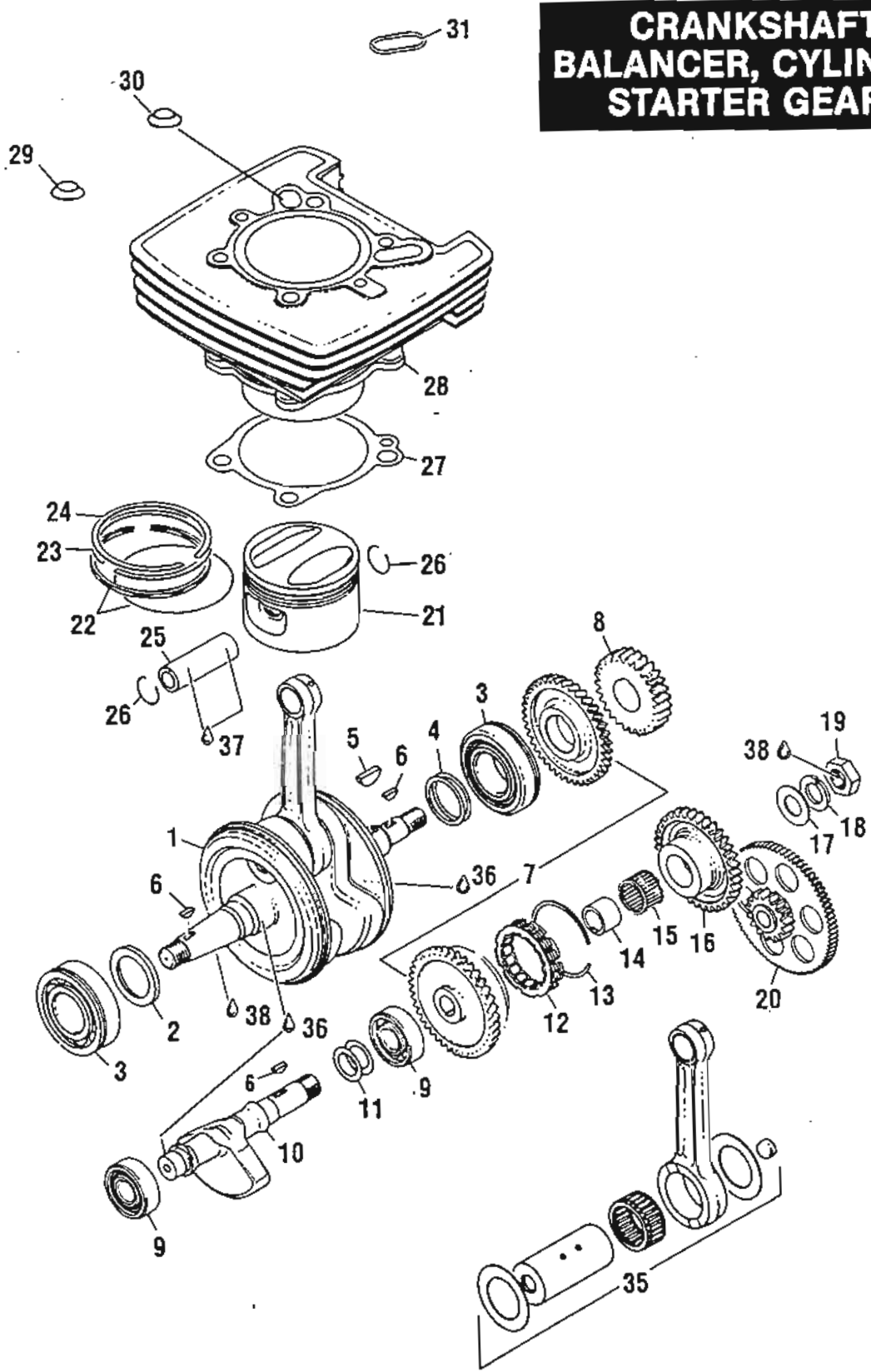
OIL PUMP

PLATE 15B

INDEX NO.	PART NO.	NAME	QTY.	BRIT-MT350
B1	250-370	GASKET	1	
B2	212-569	SUCTION PUMP HOUSING ASSY	1	
B3	237-647	PUMP SHAFT	1	
B4	232-980	NEEDLE PIN 3X15, 8	2	
B5	256-137	SUCTION INNER AND OUTER ROTOR	1	
B7	232-970	NEEDLE PIN 4X25, 8	2	
B8	212-572	PRESSURE PUMP HOUSING	1	
B9	230-870	OIL SEAL 11X17X4	2	
B10	256-117	PRESSURE INNER & OUTER ROTOR	1	
B12	212-580	PUMP COVER	1	
B13	827-590	THRUST WASHER 10, 1/17/1	AS REQ.	
B14	932-840	NEEDLE PIN 3X19, 8 G2 DIN5402	1	
B15	235-777	PUMP GEAR 27 T	1	
B16	899-784	LOCTITE 574 ORANGE SEAL. COMPOUND	AS REQ	

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CRANKSHAFT, BALANCER, CYLINDER, STARTER GEARS



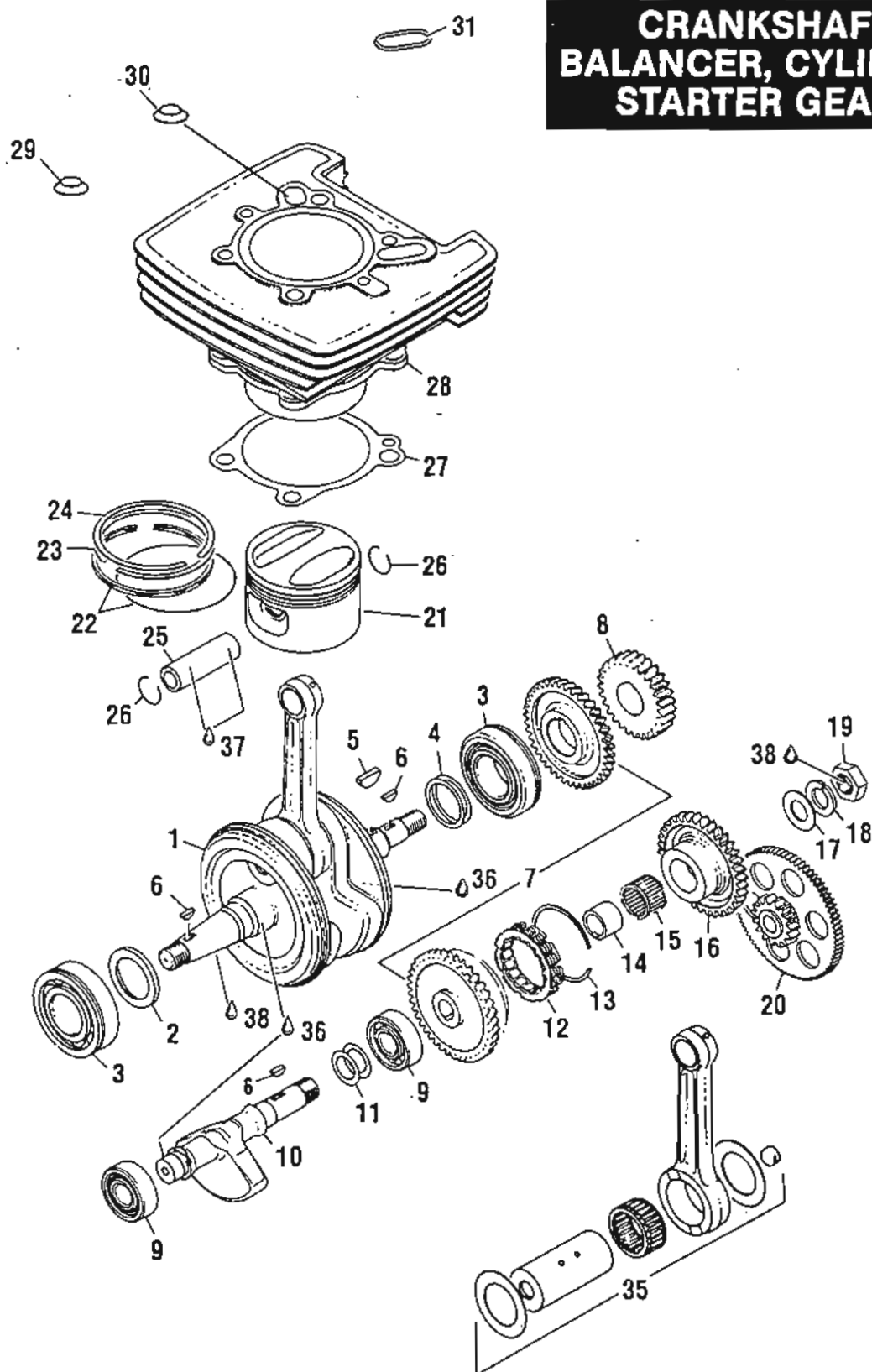
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CRANKSHAFT, BALANCER DRIVE, CYLINDER

PLATE 15C

INDEX NO.	PART NO.	NAME	QTY.	BRIT-MT350
C1	294-040	CRANKSHAFT ASSY.	1	
C2	247-390	DISTANCE RING 35,2/50/4	1	
C3	832-235	BALL BEARING 35-72-17	2	
C4	927-400	SHIM 35,4/43/0,1	AS REQ	
C4	927-401	SHIM 35,4/43/0,2	AS REQ	
C5	946-015	WOODRUFF KEY 6X9	1	
C6	246-570	WOODRUFF KEY 4X5	3	
C7	293-459	BALANCE DRIVE ASSY	1	
C8	293-490	PRIM. DRIVE ASSY	1	
C9	932-095	BALL BEARING 20-52-15	2	
C10	237-885	BALANCE SHAFT	1	
C11	944-461	SHIM 20,5/30/0,3	AS REQ	
C11	944-462	SHIM 20,5/30/0,5	AS REQ	
C11	944-465	SHIM 20,5/30/0,15	AS REQ	
C12	259-075	SPRAG CLUTCH 45,665X62,332X13	1	
C13	245-620	SNAP RING 62	1	
C14	232-165	BUSHING	1	
C15	232-890	NEEDLE BEARING 25X29X17	1	
79 C16	234-350	FREE WHEEL GEAR 37 T	1	
C17	227-230	THRUST WASHER 18, 2/34/2	1	
C18	245-720	FRICTION WASHER	1	
C19	242-790	HEX. NUT M18X1, 5	1	
C20	234-052	IDLE GEAR 81/15 T	1	
C21-24	295-245	PISTON ASSY. 79,50/79,51 mm WITH RINGS, STANDARD "A" 79,50 STANDARD "B" 79,51	1	
C22	215-400	OIL SCRAPER RING 79,5 mm	1	
C23	215-420	TAPERED COMPRESSION RING 79,5 mm	1	
C24	215-590	RECTANGULAR RING 79,5/72,9,9X1,5	1	
C25	216-115	PISTON PIN 22X15X55	1	
C26	245-430	CIRCLIP 22	2	
C27	230-825	GASKET	1	
C28	223-161	CYLINDER (A) 79,50-79,512 mm (B) 79'512-79,524 mm	1	

CRANKSHAFT, BALANCER, CYLINDER, STARTER GEARS



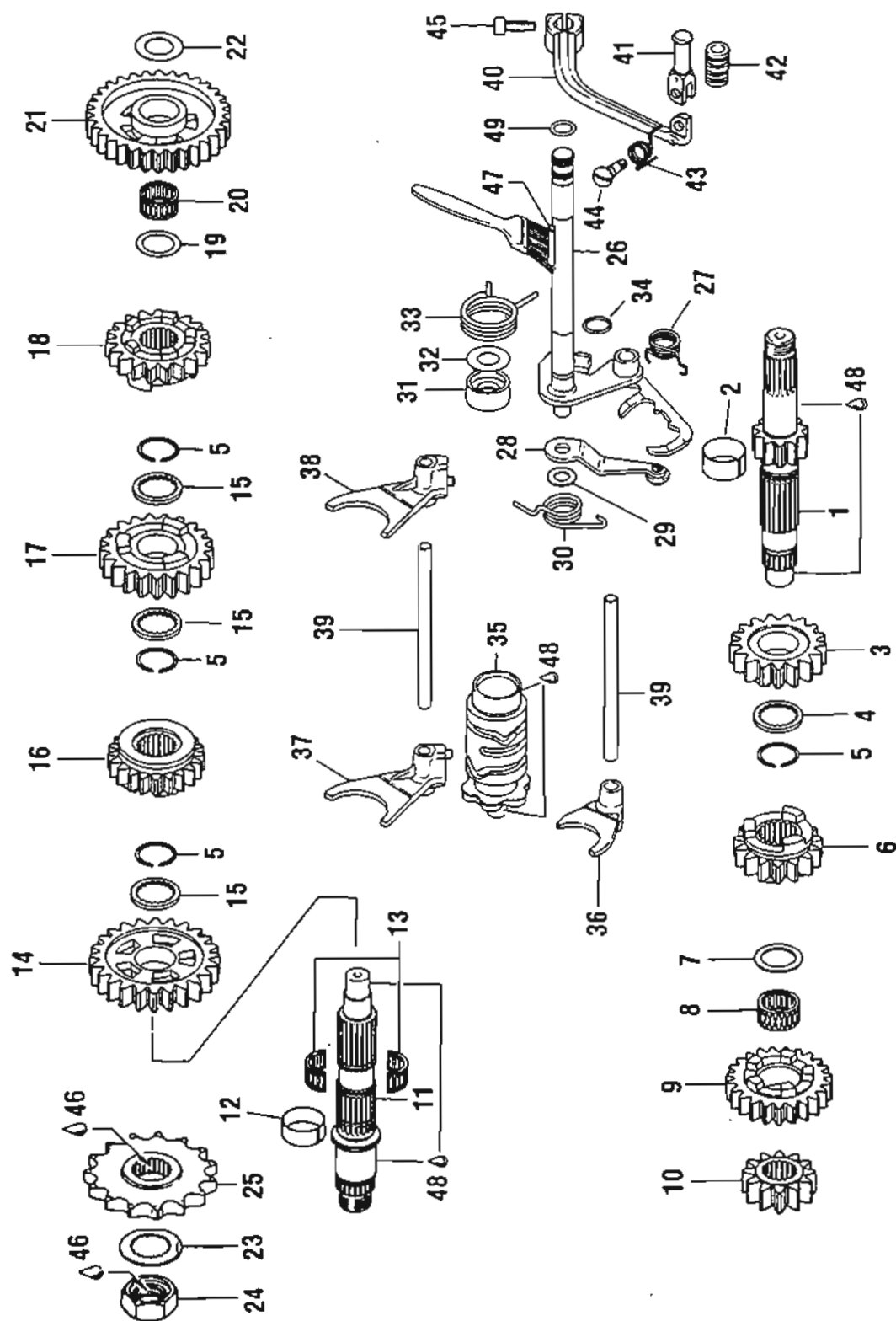
CRANKSHAFT, BALANCER DRIVE, CYLINDER

PLATE 15C

INDEX NO.	PART NO.	NAME	QTY.	BRIT-MT350
C29	250-290	O-RING 12-3	1	
C30	250-300	O-RING 23,4-3,53	1	
C31	250-320	O-RING 31,34-3,53	1	
C35	294-049	CRANKSHAFT REPAIR KIT	1	
C36	297-431	LOCTITE ANTI-SEIZE 10 GR	AS REQ	
C37	297-433	MOLYKOTE G-N 100 GR SLIDE PASTE	AS REQ	
C38	899-785	LOCTITE 221 VIOLET LOW STR. BOND	AS REQ	

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TRANSMISSION



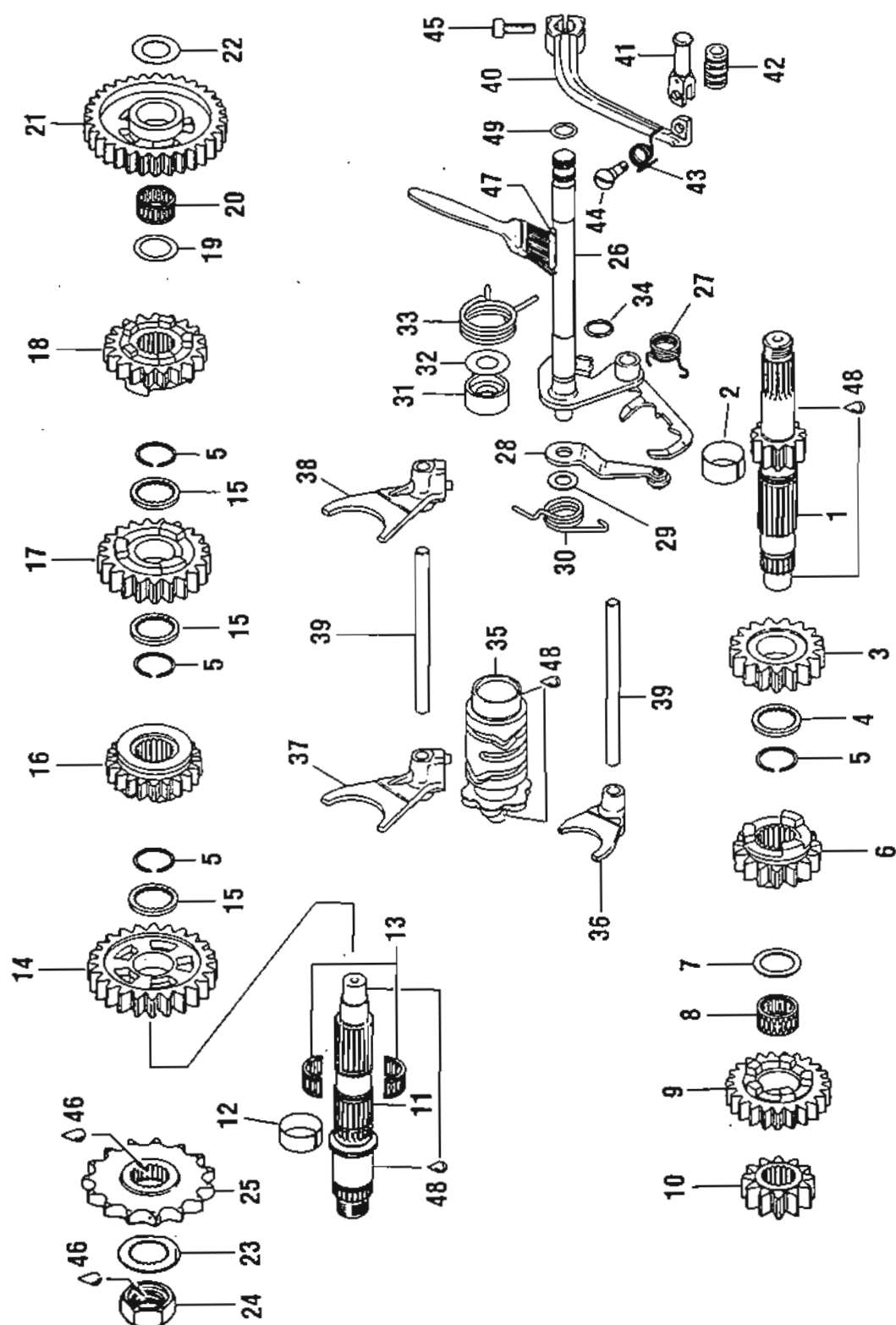
5 SPEED TRANSMISSION

PLATE 15D

INDEX NO.	PART NO.	NAME	QTY.	BRIT-MT350
D1-24	281-068	TRANSMISSION SET, 5 SPEED	1	
D1	237-712	CLUTCH SHAFT	1	
D2	233-510	BUSHING 22,8X26X11,7	1	
D3	235-620	FREE PINION 17 T 4TH SP. CS	1	
D4	227-080	THRUST WASHER 21,2/27,5/1	1	
D5	245-340	SNAP RING 24	4	
D6	235-603	GEAR PINION 15 T 3RD SP. CS	1	
D7	227-445	THRUST WASHER 21,2/27,5/1	1	
D8	232-805	NEEDLE BEARING 21X25X13	1	
D9	235-665	FREE PINION 23 T 5TH SP. CS	1	
D10	235-644	FIXED GEAR 12 T 2ND SPEED CS	1	
D11	237-720	MAIN SHAFT	1	
D12	233-500	BUSHING 23,8X25X9,8	1	
D13	232-800	NEEDLE BEARING 21X25X13	1	
D14	235-654	FREE PINION 24 T 2ND SP. MS	1	
D15	227-465	THRUST WASHER 22/30/2,6	3	
D16	235-113	GEAR PINION 21 T5TH SP. MS	1	
D17	235-610	FREE PINION 21 T3RD SP. MS	1	
D18	235-632	GEAR PINION 19 T 4TH SP. MS	1	
D19	944-468	THRUST WASHER 20,5/30/1	1	
D20	232-790	NEEDLE BEARING 20X24X12	1	
D21	235-527	FREE PINION 32 T 1ST SP MS	1	
D22	227-430	THRUST WASHER 17,2/30/1	1	
D23	245-390	TAB WASHER NA24	1	
D24	242-650	HEX. NUT M20X1,5	1	
D25	236-023	SPROCKET 17 T., 5/8X1/4X10,16	REF.	
D25	236-020	SPROCKET 14 T., 5/8X1/4X10,16	REF.	
D25	236-021	SPROCKET 15 T., 5/8X1/4X10,16	1	
D25	236-022	SPROCKET 16 T., 5/8X1/4X10,16	REF.	
D25	236-024	SPROCKET 18 T., 5/8X1/4X10,16	REF.	
D26	237-636	SHIFT SHAFT WITH PAWL ASSY	1	
D27	239-830	SPRING	1	

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TRANSMISSION



5 SPEED TRANSMISSION

PLATE 15D

INDEX NO.	PART NO.	NAME	QTY.	BRIT-MT350
D28	248-925	INDEX LEVER ASSY	1	
D29	827-590	THRUST WASHER 10,1/17/1	1	
D30	239-820	INDEX SPRING	1	
D31	247-570	SPACER	1	
D32	946-870	WASHER 14,5/22,5/1	1	
D33	239-640	SPRING	2	
D34	250-460	O-RING 11-2,7	1	
D35	258-797	SHIFT DRUM ASSY	1	
D36	258-775	SHIFT FORK ASSY 4TH-5TH GEAR	1	
D37	258-765	SHIFT FORK ASSY 2ND GEAR	1	
D38	258-755	SHIFT FORK ASSY 1ST-3RD GEAR	1	
D39	258-780	GUIDE PIN	2	
D40-45	248-260	SHIFT LEVER ASSY	1	
D40	NAS	SHIFT LEVER	1	
D41	NAS	FOLDING LEVER	1	
D42		RUBBER	1	
D43	NAS	SPRING	1	
D44	NAS	BEARING SCREW M6X19	1	
D45	241-930	ALLEN SCREW M6X20	1	
D46	899-785	LOCTITE 221 VIOLET 10 CC	AS REQ	
D47		BP-ENERGREASE LS3	AS REQ	
D48	297-431	LOCTITE ANTI-SEIZE 10 GR	AS REQ	
D49	430-110	O-RING 10 x 27	1	

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This technical drawing is an exploded view of a mechanical assembly, likely a timing mechanism or a pump. The components are numbered 1 through 38. The assembly includes a main housing (6) with a central shaft (7) and a timing gear (9). A timing belt (8) is shown around the gear. A timing arm (10) is connected to the gear. A timing pin (11) is used to adjust the timing. A timing spring (12) is attached to the arm. A timing nut (13) is used to secure the arm. A timing washer (14) is used to adjust the timing. A timing pin (15) is used to adjust the timing. A timing nut (16) is used to secure the arm. A timing washer (17) is used to adjust the timing. A timing pin (18) is used to adjust the timing. A timing nut (19) is used to secure the arm. A timing washer (20) is used to adjust the timing. A timing pin (21) is used to adjust the timing. A timing nut (22) is used to secure the arm. A timing washer (23) is used to adjust the timing. A timing pin (24) is used to adjust the timing. A timing nut (25) is used to secure the arm. A timing washer (26) is used to adjust the timing. A timing pin (27) is used to adjust the timing. A timing nut (28) is used to secure the arm. A timing washer (29) is used to adjust the timing. A timing pin (30) is used to adjust the timing. A timing nut (31) is used to secure the arm. A timing washer (32) is used to adjust the timing. A timing pin (33) is used to adjust the timing. A timing nut (34) is used to secure the arm. A timing washer (35) is used to adjust the timing. A timing pin (36) is used to adjust the timing. A timing nut (37) is used to secure the arm. A timing washer (38) is used to adjust the timing.

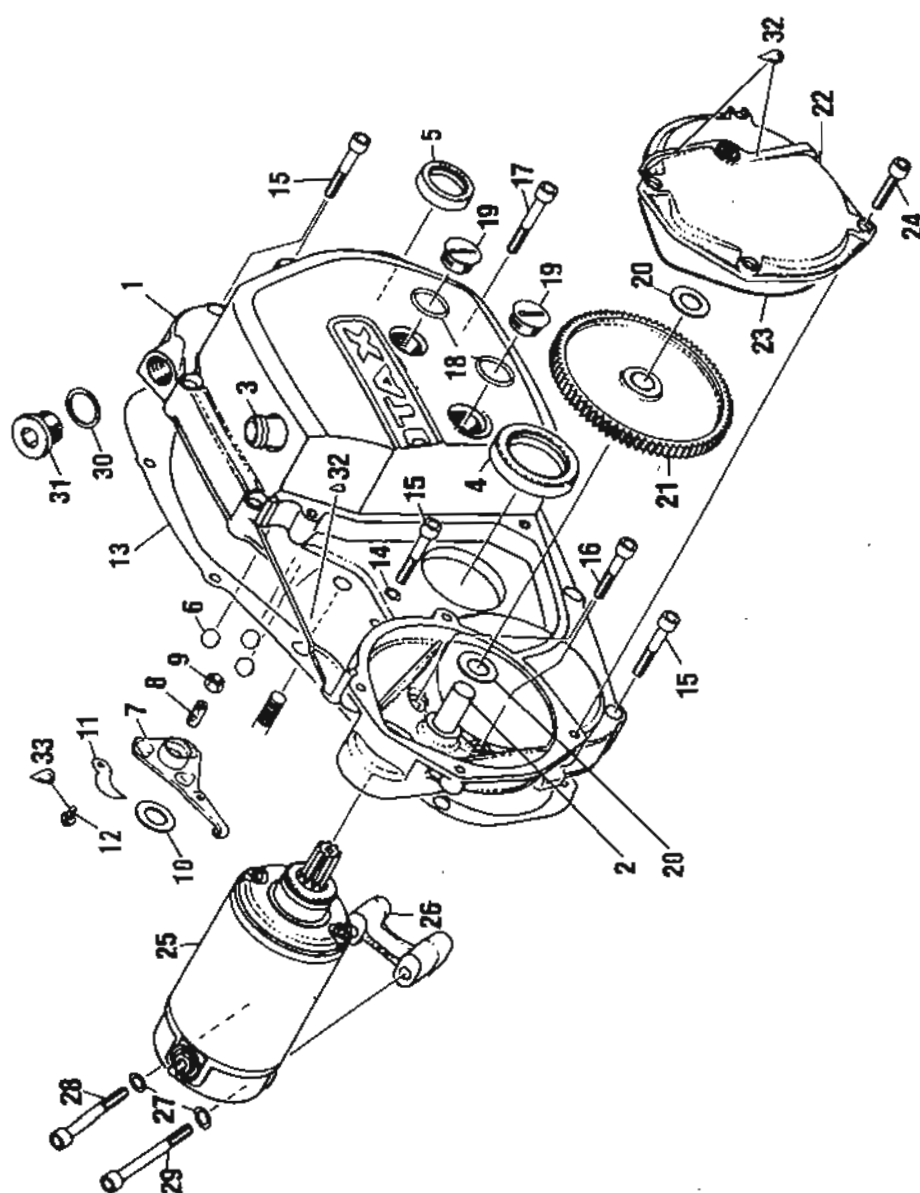
CLUTCH

PLATE 15E

INDEX NO.	PART NO.	NAME	QTY.	BRIT – MT350
E1	227-600	THRUST WASHER 20, 2/35/3	2	
E2	232-700	INNER RACE	1	
E3	232-650	NEEDLE BEARING 25X29X10	2	
E4 35,36	293-490	PRIM. DRIVE ASSY.	1	
E5	259-885	INNER PLATE	1	
E6	259-905	FRICTION PLATE 2,6mm	8	
E7	259-913	CLUTCH PLATE 1,25mm	7	
E8	259-915	DISC,CLUTCH	1	
E9	259-876	CLUTCH HUB	1	
E10	245-320	TAB WASHER NA20	1	
E11	242-605	HEX.NUT M18X1,5	1	
E12	239-625	CLUTCH SPRING 34,1	6	
E13	259-130	RETAINING PLATE ASSY	1	
E14	232-400	BALL BEARING 6001 C3, 12-28-8	1	
E15	259-140	THRUST HUB	1	
E16	945-750	LOCK WASHER A5	6	
E17	241-770	HEX.SCREW M5X25	6	
E18	235-767	IDLE GEAR ASSY	1	
E19	237-621	KICK START SHAFT	1	
E20	944-468	THRUST WASHER 20,5/30/1	2	
E21	945-660	RETAINING RING 20X1,2	1	
E22	239-762	KICK START SPRING	1	
E23	293-620	KICK START DRIVE ASSY.	1	
E24	227-880	THRUST WASHER 22,2/25,5/1	1	
E25	247-600	SPACER 22,2/30/19	1	
E26	927-475	THRUST WASHER 22,5/30/0,5	AS REQ	
E27	245-350	CIRCLIP 19,5X1	1	
E28-33	248-180	KICK START LEVER ASSY	1	
E28	248-175	KICK START LEVER	1	
E29	260-210	RUBBER SLEEVE	1	
E30	248-959	KICK START HUB	1	
E31	239-537	COMPRESSION SPRING 8mm	1	
E32	232-440	BALL 5,556mm	1	
E33	229-210	DOWEL TUBE 6X20	1	
E34	840-991	ALLEN SCREW M8X30	1	
E35	259-852	CLUTCH DRUM	1	
E36	243-340	RIVET 5X12	8	
E37	297-431	LOCTITE ANTI-SEIZE 10 GR	AS REQ	
E38	899-788	LOCTITE 648 GREEN 5 GR	AS REQ	

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CLUTCH COVER, ELECTRIC STARTER

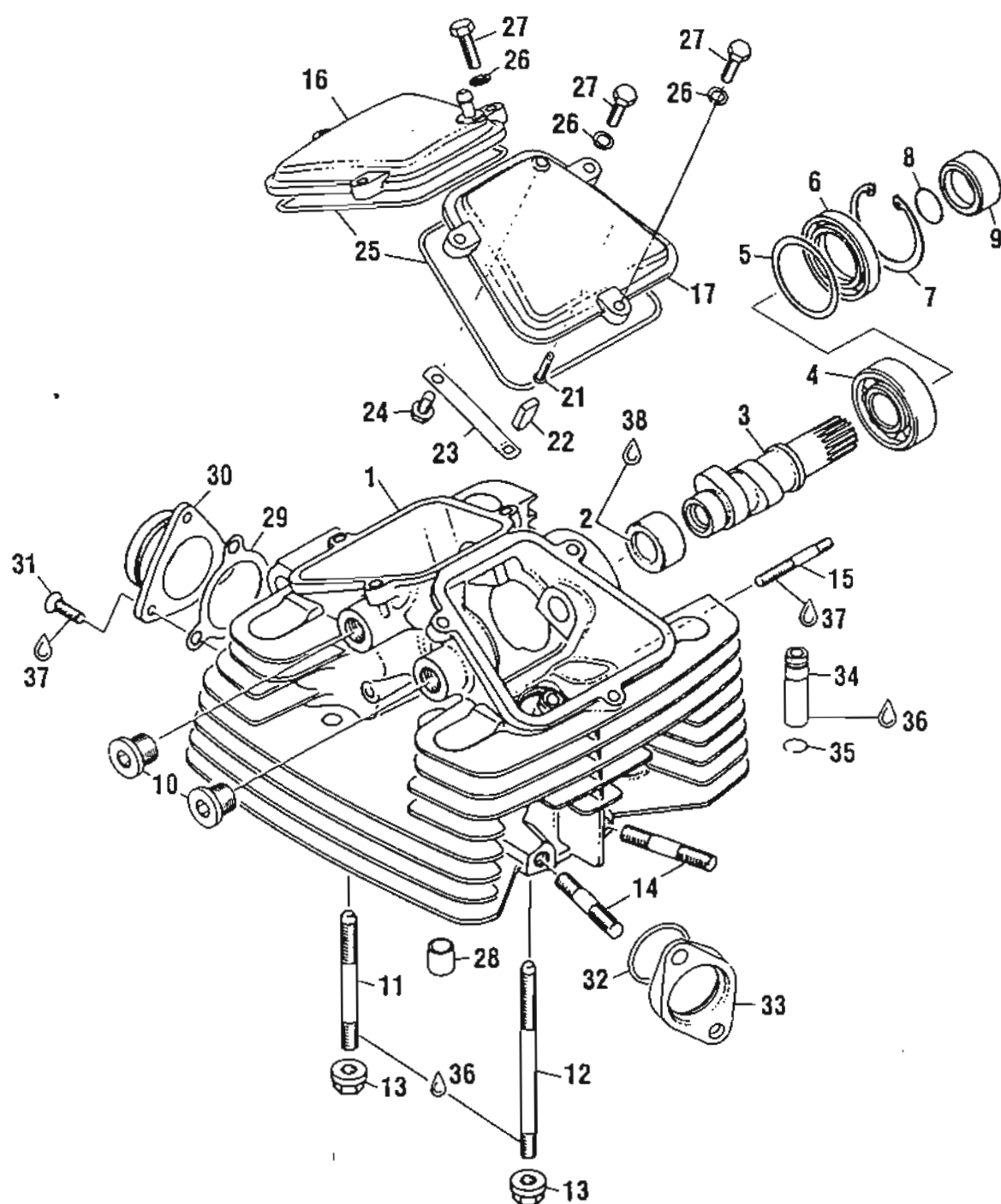


CLUTCH COVER, ELECTRIC STARTER

PLATE 15F

INDEX NO.	PART NO.	NAME	QTY.	BRIT-MT350
F1-3	210-496	CLUTCH COVER ASSY	1	
F2	229-230	JOURNAL BOLT	1	
F3	224-230	CLUTCH CABLE TUBE	1	
F4	930-715	OIL SEAL 35X47X7	1	
F5	831-260	OIL SEAL 22X32X7	1	
F6	232-150	BALL 12 mm	3	
F7	259-185	RELEASE CAM, 30 DEGREE	1	
F8	240-310	ADJUSTMENT SCREW M8X19,5	1	
F9	942-670	HEX. NUT M8	1	
F10	227-945	THRUST WASHER 8,1/15/0,5	1	
F11	239-905	LEAF SPRING		
F12	841-680	TAPTITE SCREW M5X8	1	
F13	250-380	GASKET	1	
F14	230-415	GASKET RING A 6X10	1	
F15	241-811	ALLEN SCREW M6X35	9	
F16	840-880	ALLEN SCREW M6X30	2	
F17	241-816	ALLEN SCREW M6X40	1	
F18	230-400	O-RING 18-1,5	2	
F19	241-800	PLUG SCREW M18X1,5	2	
F20	827-261	THRUST WASHER 12,5/21,5/1	2	
F21	234-052	IDLE GEAR 81/15 T	1	
F22	212-960	STARTER DRIVE COVER, BLACK	1	
F23	230-310	O-RING 114-2	1	
F24	840-511	ALLEN SCREW M5X16	4	
F25	293-151	ELECTRIC STARTER ASSY	1	
F26	251-910	DISTANCE BLOCK	1	
F27	945-751	LOCK WASHER A6	2	
F28	241-821	ALLEN SCREW M6X45	1	
F29	240-331	ALLEN SCREW M6X55	1	
F30	230-905	GASKET RING 1 16X20	1	
F31	240-230	PLUG SCREW M16X1,5	1	
F32	297-386	SILASTIC 732 RTV, 100GR	AS REQ	
F33	899-785	LOCTITE 221 VIOLET 10 CC	AS REQ	

CYLINDER HEAD, CAMSHAFT

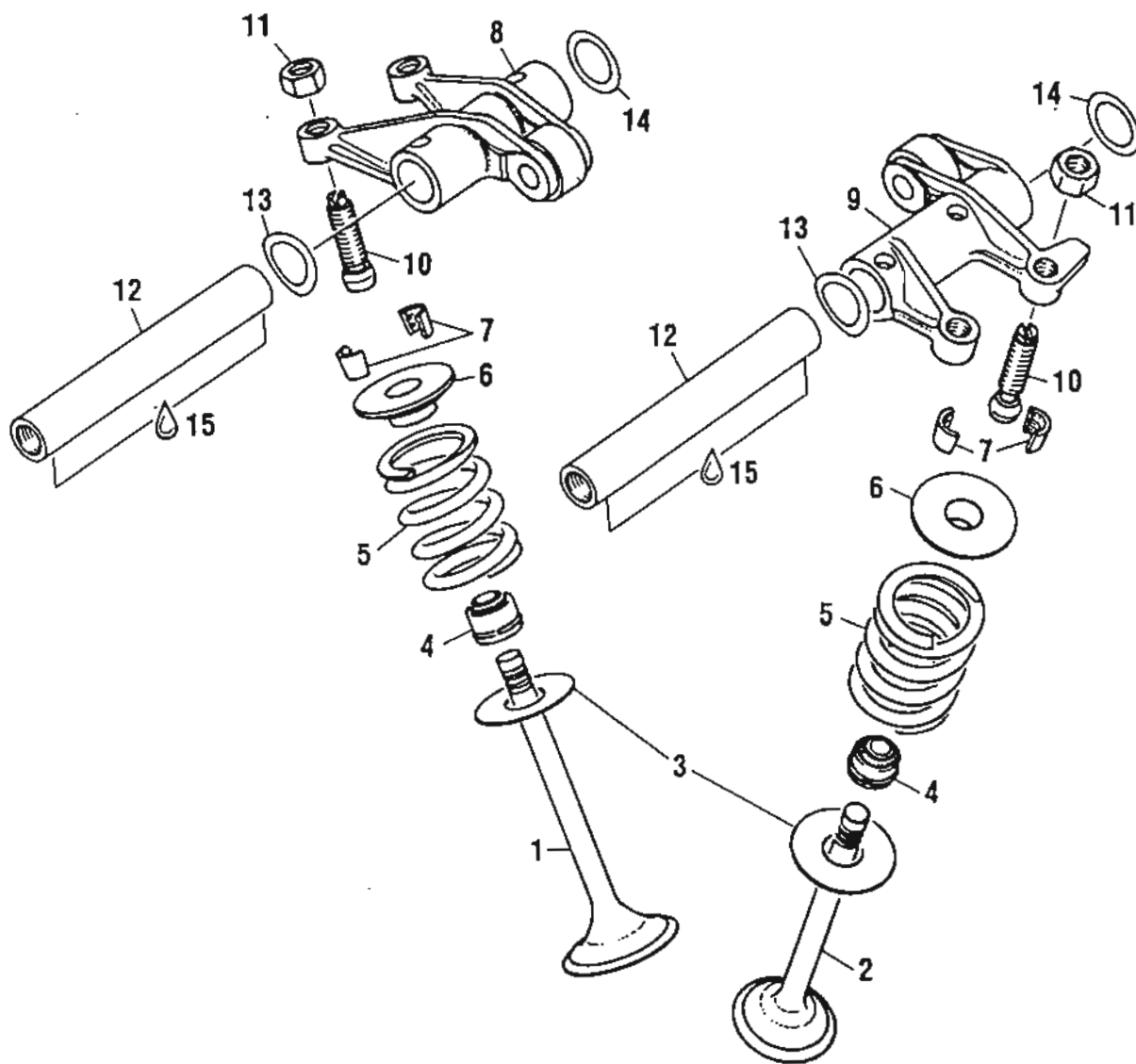


CYLINDER HEAD, CAM SHAFT, VALVE COVER

PLATE 15G

INDEX NO.	PART NO.	NAME	QTY.	BRIT-MT350
G1	223-299	CYLINDER HEAD ASSY		
G2	232-920	NEEDLE BUSHING 22X28X12	1	
G3	237-667	CAM SHAFT 225/240 DEGREES	1	
G4	932-432	BALL BEARING 6204 C3	1	
G5	927-222	SHIM 38/46,8/1,0	1	
G6	850-055	OIL SEAL 30X47X7/7,5	1	
G7	945-690	RETAINING RING 47X1,75	1	
G8	230-405	O-RING 18-1,5	1	
G9	247-420	DISTANCE SLEEVE 20/30/13	1	
G10	240-230	PLUG SCREW M16X1,5	2	
G11	240-415	STUD M8X94	1	
G12	240-420	STUD M8X119	1	
G13	242-700	COLLAR HEX. NUT M8	2	
G14	240-365	STUD M8X50	4	
G15	940-000	STUD M6X40/11	1	
G16	212-546	VALVE COVER ASSY	1	
G17	212-543	VALVE COVER	1	
G21	229-170	GROOVE PIN 4X20	1	
G22	231-010	DECOMPRESSION PLATE	1	
G23	239-790	FLAT SPRING	1	
G24	240-385	TAPTITE-SCREW M6X12	1	
G25	230-860	O-RING 107-2,5	1	
G26	945-751	LOCK WASHER A6	6	
G27	940-561	HEX. SCREW M6X20	6	
G28	229-160	DOWEL 13,8X15	2	
G29	230-010	GASKET	1	
G30	267-857	INTAKE FLANGE	1	
G31	941-041	COUNTERSUNK SCREW M6X16	3	
G32	230-080	COPPER GASKET RING 26X32	2	
G33	273-851	EXHAUST FLANGE	2	
G34	253-117	INLET VALVE GUIDE	2	
	253-116	EXHAUST VALVE GUIDE	2	
G35	245-440	CIRCLIP 12	4	
G36	297-433	MOLYKOTE G-N 100GR	AS REQ	
G37	899-785	LOCTITE 221 VIOLET 10 CC	AS REQ	
G38	297-386	SILASTIC 732 RTV, 100GR	AS REQ	

VALVES, ROCKER ARMS



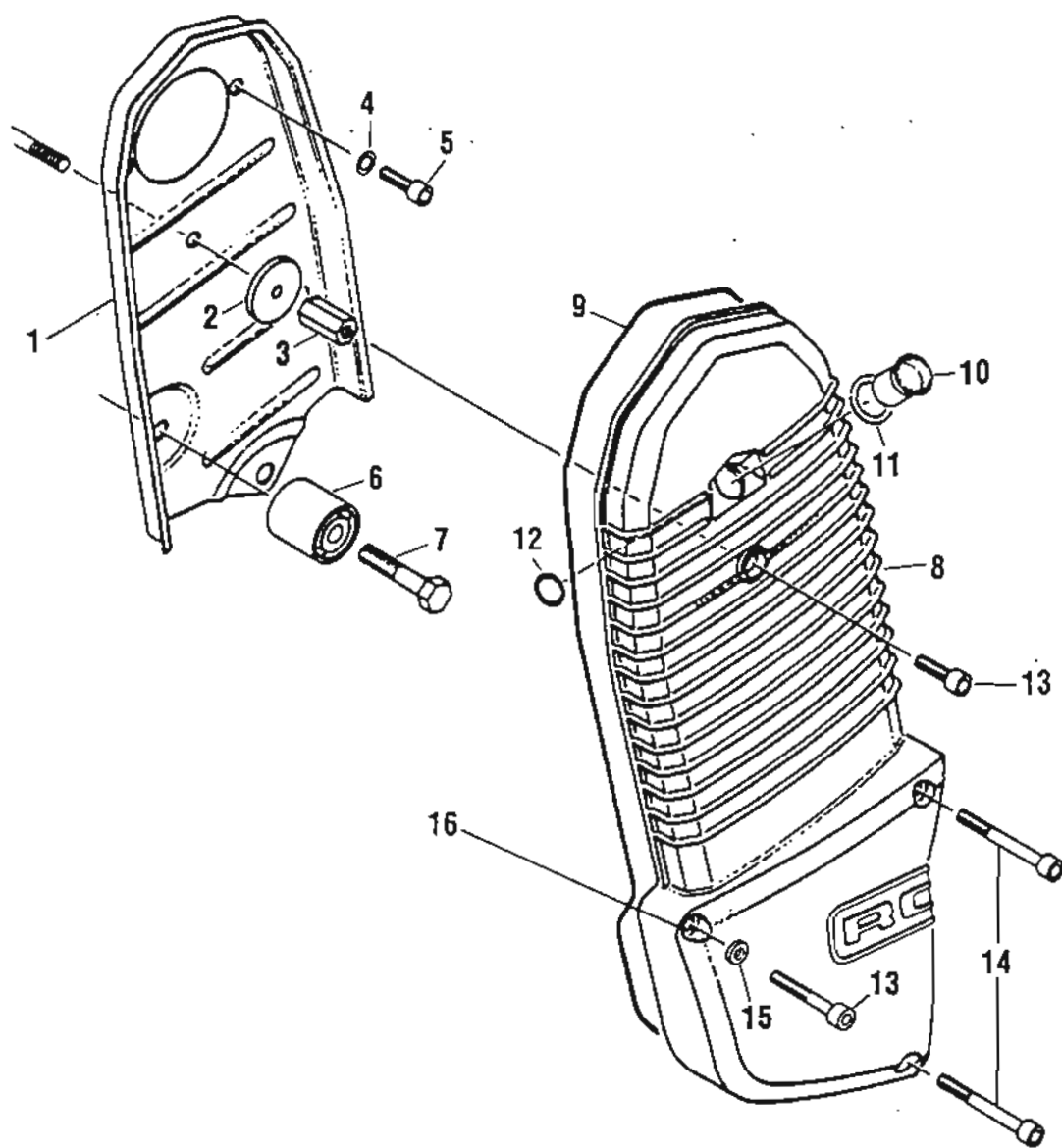
VALVES, ROCKER ARM

PLATE 15H

INDEX NO.	PART NO.	NAME	QTY.	BRIT-MT350
H1	253-160	INTAKE VALVE 30 mm	2	
H2	253-170	EXHAUST VALVE 27 mm	2	
H3	227-980	THRUST WASHER 12,2/29,5/1	4	
H4	230-810	VALVE STEM SEAL	4	
H5	239-780	VALVE SPRING 36,6 mm	4	
H6	253-101	VALVE SPRING RETAINER	4	
H7	253-090	VALVE COTTER	8	
H8	253-305	ROCKER ARM ASSY (INTAKE)	1	
H9	253-335	ROCKER ARM ASSY (EXHAUST)	1	
H10	240-205	ADJUSTMENT SCREW M7 ASSY	4	
H11	242-591	HEX. NUT M7	4	
H12	253-050	ROCKER ARM SHAFT	2	
H13	227-950	SPRING WASHER 14,3/20/0,5	2	
H14	227-955	THRUST WASHER 14,3/20/0,5	2	
H15	297-433	MOLYKOTE G-N 100GR	AS REQ	

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TIMING COVER, CLUTCH COVER



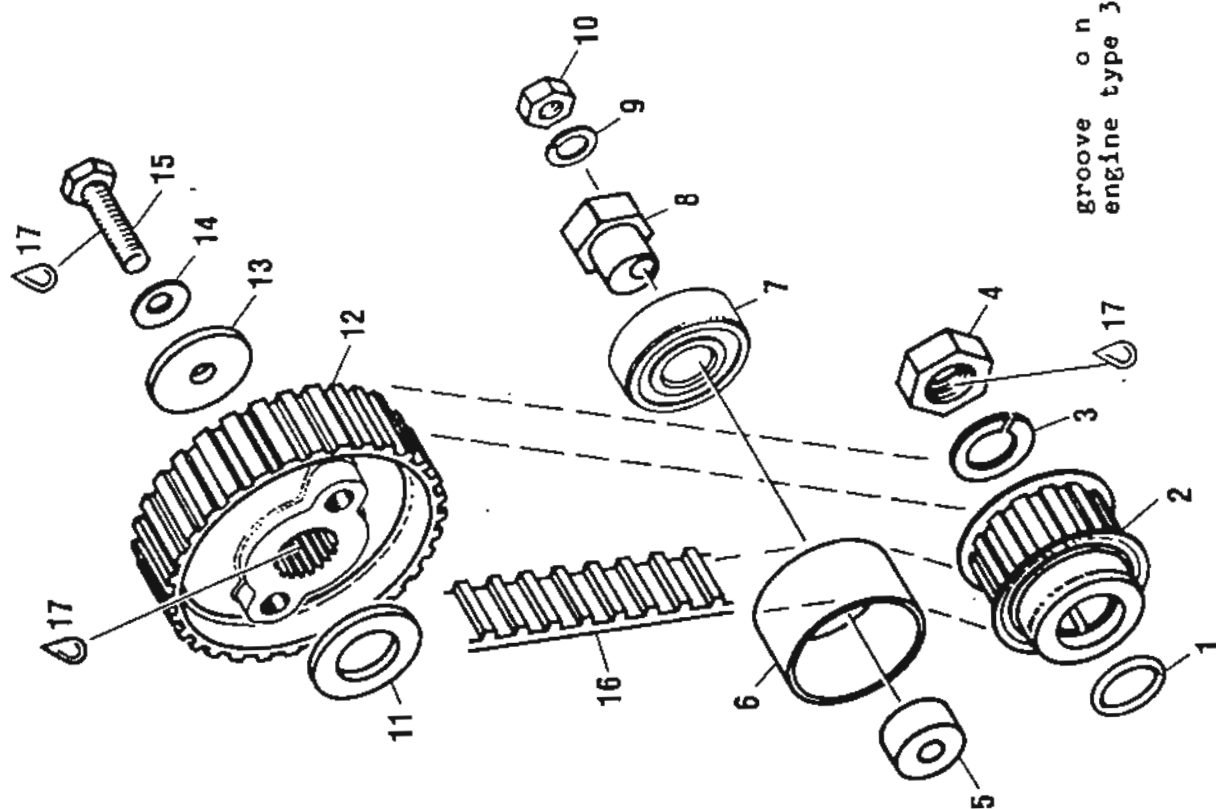
TIMING COVER, CLUTCH COVER

PLATE 15I

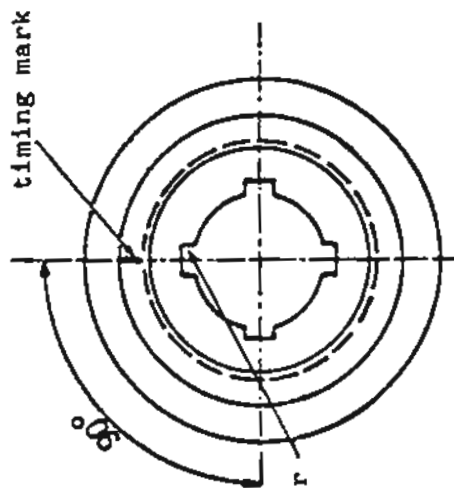
INDEX NO.	PART NO.	NAME	QTY.	BRIT-MT350
I1	212-527	TIMING BELT HOUSING	1	
I2	227-920	WASHER 6,4/30/3	1	
I3	242-680	DISTANCE NUT M6X22	1	
I4	945-751	LOCK WASHER A6	2	
I5	241-930	ALLEN SCREW M6X20	2	
I6	232-130	GUIDE PULLEY 28X27X30	1	
I7	240-281	HEX. SCREW M8X50	1	
I8	212-955	TIMING BELT COVER	1	
I9	230-852	O-RING 2,5X820	1	
I10	260-550	LENS	1	
I11	250-090	GASKET RING 14/19/0,5	1	
I12	430-020	O-RING 9,3-2,4	1	
I13	840-401	ALLEN SCREW M6X22	2	
I14	241-761	ALLEN SCREW M6X50	2	
I15	230-415	GASKET RING A 6X10	1	
I16	297-386	SILASTIC 732 RTV, 100GR	AS REQ	

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CAM SHAFT DRIVE



Front view



groove only for
engine type 348

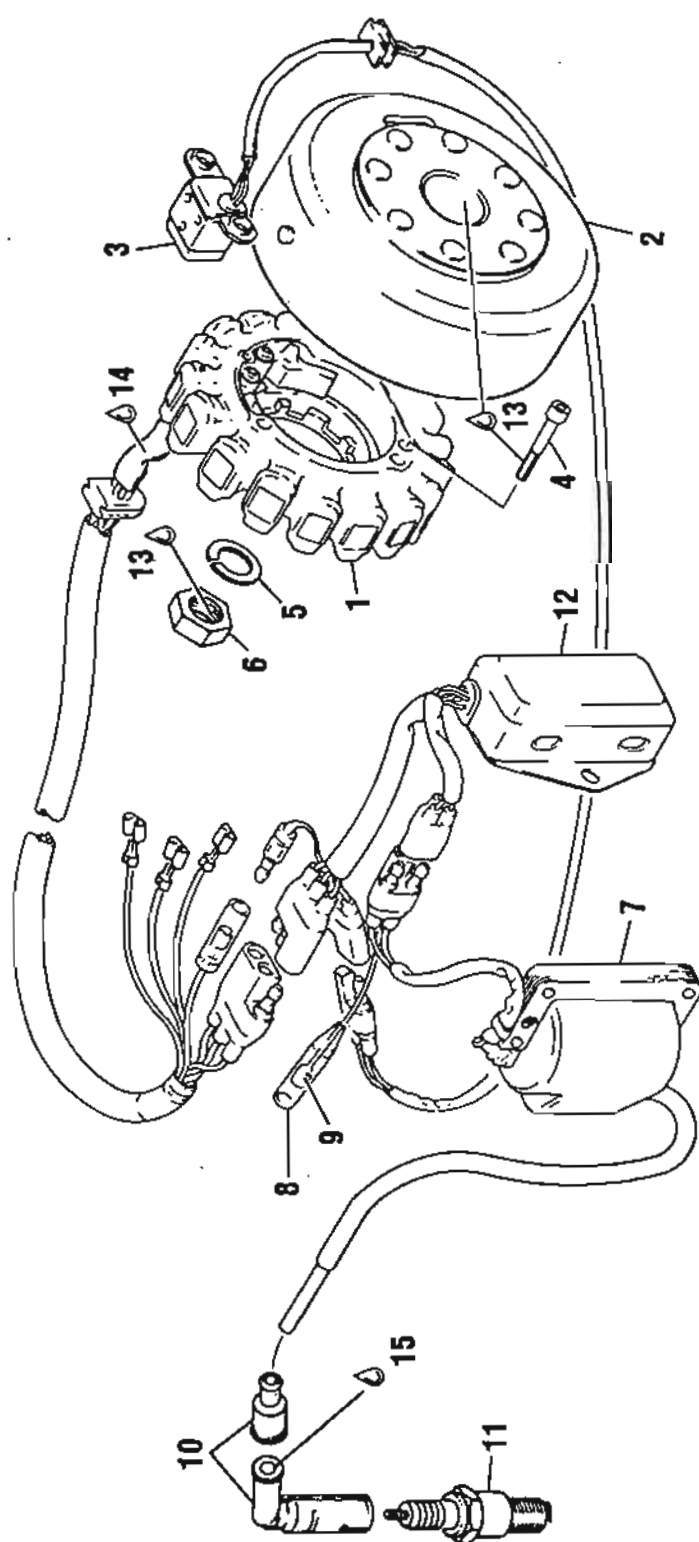
CAM SHAFT DRIVE

PLATE 15J

INDEX NO.	PART NO.	NAME	QTY.	BRIT-MT350
J1	230-890	O RING 17-2,5	1	
J2	253-017	TIMING PULLEY ASSY 15T	1	
J3	945-756	LOCK WSHR 16	1	
J4	242-710	HEX. NUT M16X1,5	1	
J5	247-430	SPACER 8,4/24/11	1	
J6	280-030	GUIDE PULLEY	1	
J7	932-037	BALL BEARING, 17-40-12	1	
J8	280-020	TENSIONER ECCENTER	1	
J9	945-752	LOCK WASHER	1	
J10	242-206	HEX. NUT M8	1	
J11	227-600	THRUST WSHR 20,2/35/3	1	
J12	253-023	TIMING PULLEY 30 T	1	
J13	227-930	WASHER 8,4/32/3	1	
J14	245-460	SPRING WASHER 8	1	
J15	940-485	HEX SCREW M8X30	1	
J16	280-015	TIMING BELT 9,525X19X86	1	
J17	899-785	LOCTITE 221 VIOLET 10 CC	AS REQ	

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IGNITION UNIT



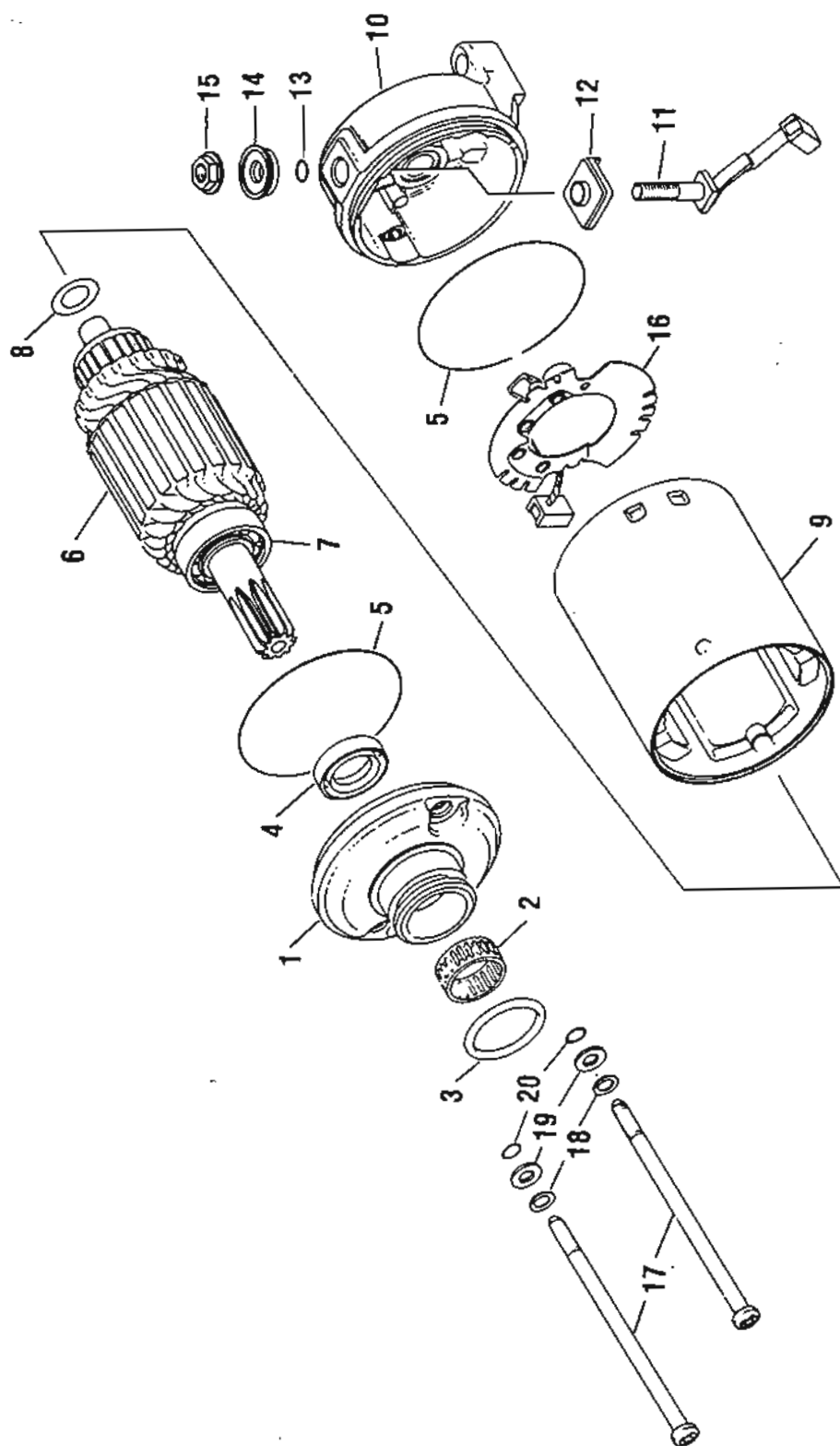
IGNITION UNIT

PLATE 15K

INDEX NO.	PART NO.	NAME	QTY.	BRIT-MT350
K1-3	293-123	IGNITION UNIT 12 V 190W	1	
K1-2	293-128	STATOR ASSY. W. MAG. FLYWHEEL	1	
K3	264-750	TRIGGER COIL	1	
K4	241-816	ALLEN SCREW M6X40	3	
K5	945-757	LOCK WASHER 18	1	
K6	942-220	HEX. NUT M18X1,5	1	
K7-10	264-737	IGNITION COIL ASSY	1	
K8	964-070	INSULATION SHEATH	1	
K9	964-067	FASTON CONNECTOR	1	
K10	264-861	SHIELDED SPARK PLUG CONNECTOR	1	
K11	297-540	SPARK PLUG 12 NGK D8EA	1	
K12	264-740	AMPLIFIER-BOX	1	
K13	899-785	LOCTITE 221 VIOLET 10 CC	AS REQ	
K14	297-386	SILASTIC 732 RTV, 100GR	AS REQ	
K15	897-330	LITHIUM-BASE GREASE, 250 GR	AS REQ	

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MOTOR, ELECTRIC START

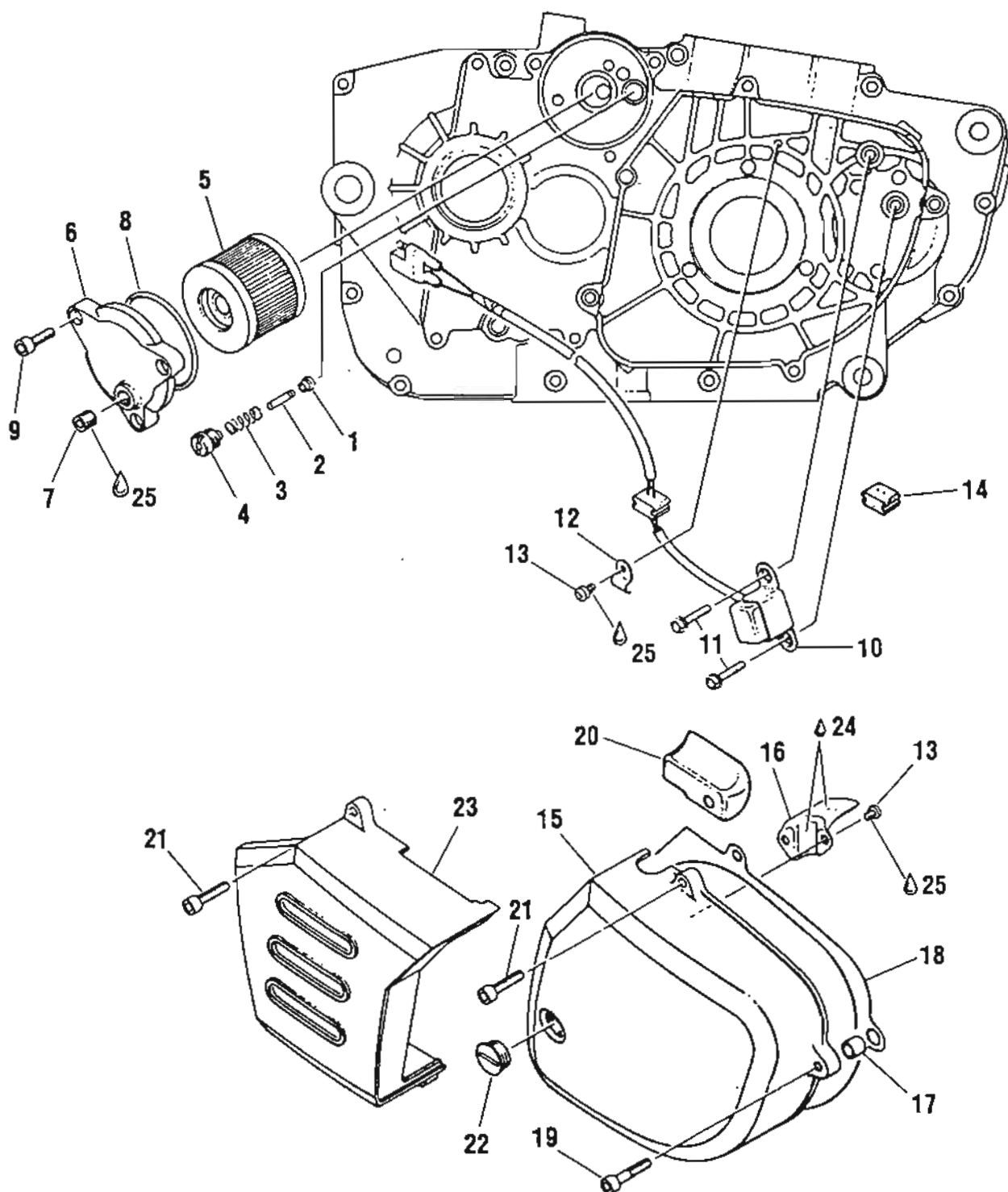


ELECTRIC STARTER 293-151

PLATE 15L

INDEX NO.	PART NO.	NAME	QTY.	BRIT-MT350
L1	264-135	SUPPORT	1	
L2	232-250	NEEDLE BRUSHING 15X21X12	1	
L3	250-140	O-RING 25-3	1	
L4	250-130	OIL SEAL 15X24X5	1	
L5	850-500	O-RING 62-1,5	2	
L6	264-140	ROTOR ASSSY	1	
L7	232-260	BALL BEARING 6002 Z / 15-32-9	1	
L8	827-600	SHIM	AS REQ	
L9	264-150	STATOR YOKE ASSY	1	
L10	264-170	ROTOR SUPPORT ASSY	1	
L11	264-180	CARBON BRUSH ASSY	1	
L12	260-810	ISOLATING BUSHING	1	
L13	230-530	O-RING 6-1,7	1	
L14	260-800	ISOLATING BUSHING	1	
L15	242-780	COMBINED NUT M6	1	
L16	866-890	BRUSH HOLDER ASSY	1	
L17	241-130	CYL. SCREW M5X113	2	
L18	945-750	LOCK WASHER	2	
L19	827-660	WASHER 5,3/10/1,5	2	
L20	850-510	O-RING 4,7-1,4	2	

OIL FILTER, IGNITION & SPROCKET COVERS



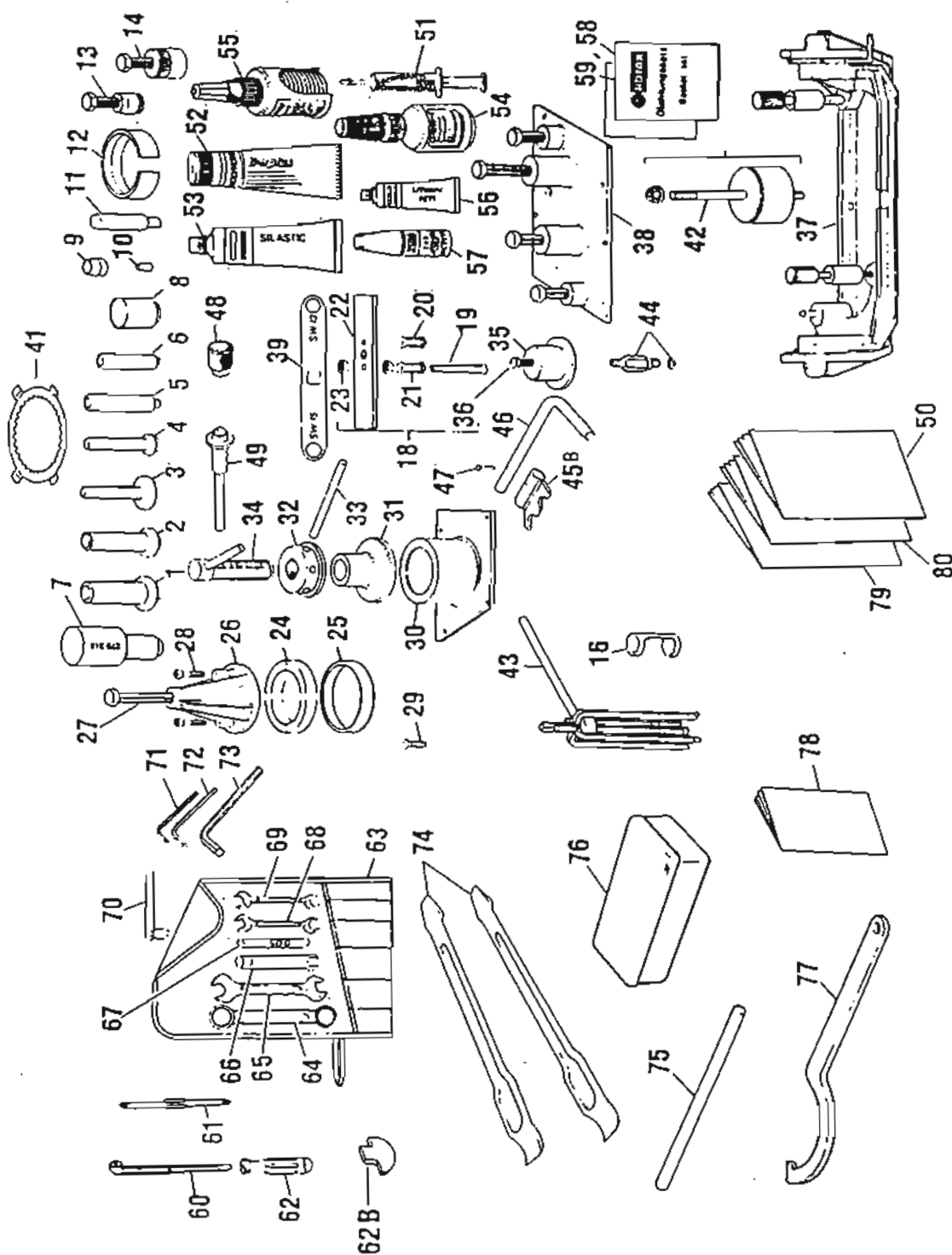
VALVE, OIL FILTER, IGNITION COVER

PLATE 15M

INDEX NO.	PART NO.	NAME	QTY.	BRIT-MT350
M1	260-570	PRESSURE RETAINING VALVE	1	
M2	256-150	VALVE PIN	1	
M3	239-815	COMPRESSION SPRING 13,0 MM	1	
M4	256-170	VALVE PIN SCREW	1	
M5	256-180	OIL FILTER ELEMENT	1	
M6	212-620	OIL FILTER COVER	1	
M7	240-480	PLUG SCREW 1/8-27NPT	1	
M8	230-920	O-RING 60-2,5	1	
M9	241-930	ALLEN SCREW M6X20	3	
M10	264-750	TRIGGER COIL	1	
M11	240-580	TAPTITESCROW M6X16	2	
M12	251-890	CABLE CLAMP	1	
M13	240-195	TAPTITE-SCREW M4X8	3	
M14	260-760	RUBBER PLUG	1	
M15	212-515	IGNITION COVER	1	
M16	251-880	CABLE HOLDER, INNER	1	
M17	229-140	DOWEL 9,8X10	2	
M18	250-390	GASKET	1	
M19	840-880	ALLEN SCREW M6X30	2	
M20	251-885	CABLE HOLDER, OUTER	1	
M21	840-861	ALLEN SCREW M6X25	5	
M22	241-800	PLUG SCREW M18X1,5	1	
M23	212-610	CHAIN COVER	1	
M24	297-386	SILASTIC 732 RTV, 100GR	AS REQ	
M25	899-785	LOCTITE 221 VIOLET 10 CC	AS REQ	

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TOOLS, SERVICE ITEMS



TOOLS, SERVICE ITEMS

PLATE 15N

INDEX NO.	PART NO.	NAME	QTY.	BRIT-MT350
N42	276-405	CAMSHAFT PULLER ASSY	1	
N43	277-180	BALL BEARING PULLER SET	1	
N44	276-855	PRESSURE NIPPLE ASSY COMP. AIR	1	
N45	276-880	VALVE SPRING SPANNER ASSY	1	
N46	276-990	SPRING SPANNER LEVER	1	
N47	243-360	RIVET 5X25	1	
N48-49	877-017	CIRCLIP INSTALL. TOOL ASSY	1	
N48	877-022	CIRCLIP INSTALL. SLEEVE 22 mm	1	
N49	877-012	CIRCLIP INSTALL. PUSHER 22 mm	1	
N50	299-035	REPAIR MANUAL ASSY, ENGINE	1	
N51	297-431	LOCTITE ANTI-SEIZE 10 GR	1	
N52	297-433	MOLYKOTE G-N 100 GR, SLIDE PASTE	1	
N53	297-386	SILASTIC 732 RTV, 100GR	1	
N54	899-785	LOCTITE 221 VIOLET 10 CC	1	
N55	899-784	LOCTITE 574 ORANGE 50 CC	1	
N56	897-330	LITHIUM-BASE GREASE, 250 GR	1	
N57	899-788	LOCTITE 648 GREEN 5 GR	1	
N58	295-301	GASKET SET, CYLINDER HEAD	1	
N59	295-300	GASKET SET HEAD (ENGINE)	1	
N(60-77)	84771062	TOOL KIT MT350	1	
N60	84753479	AIR PRESSURE GUAGE	1	
N61	277-837	SCREW DRIVER BLADE - COMB'N	1	
N62	277-845	GRIP FOR SCREW DRIVER	1	
N62B	277-340	PLUG REMOVER	1	
N63	876-195	TOOL BAG	1	
N64	277-825	RING WRENCH 22/24 MM	1	
N65	276-090	FORK WRENCH 17/19 MM	1	
N66	84770171	SPARK PLUG WRENCH 18 MM	1	
N67	276-295	VALVE GAUGE .05 MM	1	
N68	876-230	FORK WRENCH 11/13 MM	1	
N69	276-065	FORK WRENCH 10/13 MM	1	
N70	276-040	WRENCH CLUTCH ADJUSTMENT	1	
N71	876-360	WRENCH 5, INT. HEX SCREW	1	
N72	277-810	WRENCH 6, INT. HEX SCREW	1	
N73	84770114	WRENCH 8, INT. HEX SCREW	1	
N74	84770197	TYRE LEVER	2	
N75	84770163	TOMMY BAR	1	
N76	84770205	PUCTURE REPAIR KIT	1	
N77	84770213	"C" WRENCH REAR SHOCK ABSORBER	2	
N78	84771054	OPERATOR'S MANUAL MT350	1	
N79	84771039	MT350 SERVICE MANUAL	1	
N80	84771047	MT350 PART BOOK	1	

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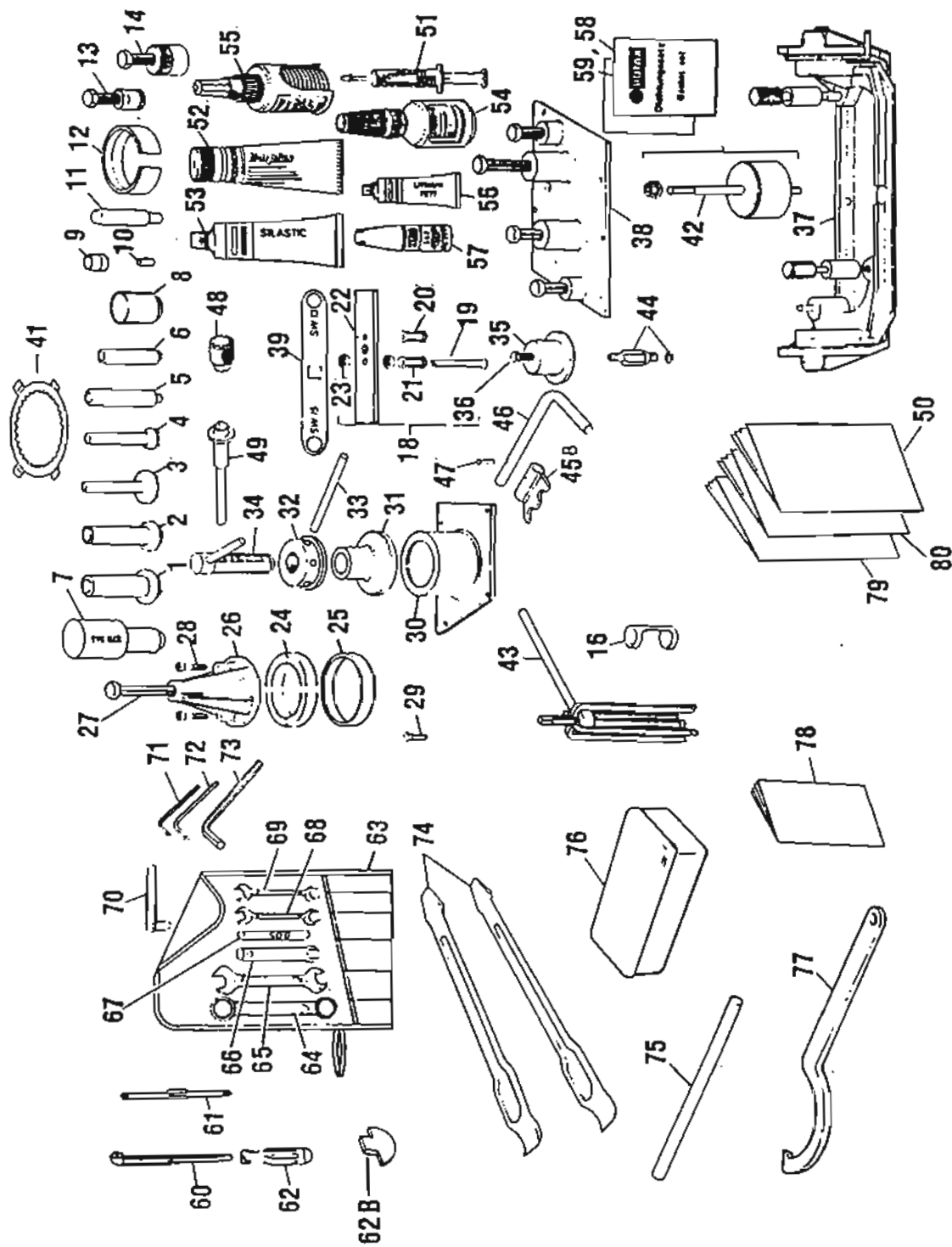
TOOLS, SERVICE ITEMS

PLATE 15N

INDEX NO.	PART NO.	NAME	QTY.	BRIT-MT350
N1	876-660	INSERTION JIG ASSY 850 055 CS	1	
N2	277-861	INSERTION JIG ASSY 230 395, MS	1	
N3	276-322	INSERTION JIG ASSY 930 715 CS	1	
N4	276-330	INSERTION JIG ASSY KICK START	1	
N5	276-340	INSERTION JIG 230 870 OIL PUMP	1	
N6	276-250	INSERTION JIG OIL SEAL 230-690	1	
N7	276-315	INSERTION JIG NEEDLE BUSHING,CAM	1	
N8	276-310	INSERTION JIG 850 055 CAM	1	
N9	277-970	GUIDE SLEEVE MS	1	
N10	276-450	GUIDE SLEEVE OIL PUMP SHAFT	1	
N11	276-300	GUIDE BOLT	1	
N12	276-720	PISTON RING SPANNER, 79,5 mm	1	
N13	276-445	PULLER ASSY	1	
N14	277-807	PULLER ASSY M35X1,5	1	
N16	276-470	VALVE SPRING PUSH TOOL	1	
N18-23	276-360	PULLER ASSY, CL. & BALANCER SHFT	1	
N19	276-380	BOLT M10	1	
N20	276-370	EXTRACTOR SLEEVE 6303	1	
N21	276-375	EXTRACTOR SLEEVE 6304	1	
N22	276-390	SUPPORT PLATE	1	
N23	242-090	HEX. NUT M10	2	
N24	977-477	RING HALF 6207 E	2	
N25	977-490	RING	1	
N26-28	876-298	PULLER ASSY, BALL BEARINGS	1	
N27	940-755	HEX. SCREW M16X1,5X150	1	
N28	840-681	ALLEN SCREW M8X40	4	
N29	241-965	FIXATION SCREW M8X40	1	
N30	276-535	PULLER PLATE ASSY	1	
N31	276-560	PULLER BELL	1	
N32	276-550	PULLER RING	1	
N33	276-155	BOLT 12X250	1	
N34	276-127	PULL-IN SPINDLE M18X1,5 ASSY	1	
N35-36	277-087	PULLER ASSY BALANCER GEAR	1	
N36	841-700	HEX.SCREW M10X60	1	
N37	277-917	TRESTLE ASSY	1	
N38	276-436	PULLER PLATE ASSY, CS HALVES	1	
N39	277-070	RING WRENCH 13/15	1	
N41	277-887	CLUTCH HUB LOCKING TOOL	1	

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TOOLS, SERVICE ITEMS



ANNEX 'A'

Cross Reference List for the

MOTORCYCLE, GENERAL PURPOSE, HARLEY DAVIDSON

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ITEM NO	Manufacturers Part Number	Catalogue Number	Item Name	Remarks
1	210-496	7AMG/2520-99-864-6874	HOUSING, FRICTION CLUTCH	Standard A
2	212-515	7AMG/2510-99-734-7806	COVER PLATE, ACCESS	
3	212-543	7AMG/2805-99-156-4771	COVER, VALVE	
4	212-546	7AMG/2805-99-996-0774	COVER ASSEMBLY, VALVE	
5	212-595	7AMG/2805-99-734-9726	COVER, ACCESS	
6	212-610	7AMG/2520-99-734-7816	CHAIN CASE	
7	212-620	7AMG/2940-99-726-5367	COVER PLATE, ACCESS	
8	212-960	7AMG/5340-99-902-3757	COVER STARTER MOTOR	
9	212-960	7AMG/5340-99-902-2757	COVER	
10	215-400	7AMG/2805-99-553-1598	RING, PISTON	
11	215-420	7AMG/2805-99-794-9465	RING, PISTON	
12	215-590	7AMG/2805-99-551-2456	RING, PISTON	
13	216-115	7AMG/2805-99-734-7808	PIN GUDGEON	
14	223-161	7AMG/2805-99-595-4456	CYLINDER, ENGINE, GASOLINE	
15	227-880	7AMG/3120-99-726-5433	WASHER, THRUST	
16	227-930	7AMG/5310-99-726-5409	WASHER, FLAT	
17	227-945	7AMG/5310-99-821-8741	SPACER	
18	227-955	7AMG/2805-99-726-5403	WASHER, THRUST	
19	227-980	7AMG/2805-99-726-5397	WASHER, FLAT	
20	229-140	7AMG/5315-99-837-2368	PIN, STRAIGHT, HEADLESS	
21	229-160	7AMG/5315-99-838-3091	PIN, STRAIGHT, HEADLESS	
22	230-010	7AMG/5330-99-726-6256	GASKET	
23	230-080	7AMG/2805-99-726-6259	GASKET, COPPER	
24	230-310	7AMG/5330-21-878-2488	PACKING, PREFORMED	
25	230-395	7AMG/5330-99-793-6114	SEAL	
26	230-400	7AMG/5330-21-879-9083	PACKING, PREFORMED	
27	230-405	7AMG/5330-99-147-0709	RING, SEALING, TOROIDAL	
28	230-415	7AMG/5330-99-382-6238	GASKET	
29	230-530	7AMG/5330-99-757-0437	PACKING, PREFORMED	
30	230-810	7AMG/2805-99-727-0548	SEAL, POPPET VALVE	
31	230-825	7AMG/5330-99-979-0508	GASKET	
32	230-840	7AMG/5330-99-726-5358	GASKET	
33	230-852	7AMG/5330-99-757-0438	PACKING, PREFORMED	
34	230-860	7AMG/5330-99-734-9723	RING, SEALING, TOROIDAL	
35	230-880	7AMG/5330-99-727-0534	RING, SEALING, TOROIDAL	
36	230-890	7AMG/5330-99-727-0551	RING, SEALING, TOROIDAL	
37	230-905	7AMG/5330-99-776-5924	GASKET	
38	230-920	7AMG/5330-99-726-4568	RING, SEALING, TOROIDAL	
39	232-130	7AMG/3020-99-726-5418	PULLEY, FLAT	
40	232-150	6MT7/3110-99-805-9067	BALL, BEARING	
41	232-165	7AMG/3120-99-851-0496	BUSHING, SLEEVE	
42	232-250	7AMG/3110-99-754-2368	BEARING	
43	232-400	6MT7/3110-99-956-8168	BEARING, BALL, ANNULAR	
44	232-650	7AMG/2510-21-879-1980	NEEDLE BEARING	
45	232-890	7AMG/5365-99-663-9497	BEARING, SLEEVE	
46	234-052	7AMG/3020-99-302-3014	GEAR, BEVEL	
47	234-350	7AMG/3020-99-169-0917	GEAR, BEVEL	
48	235-113	6MT4/5325-99-804-8119	GROMMET, RUBBER	
49	235-603	6MT14/5310-99-815-3290	NUT, PLAIN, CONE SEAT, HEXAGON	
50	236-020	7AMG/2520-99-978-3170	SPROCKET	
51	236-021	7AMG/3020-99-831-2880	SPROCKET WHEEL	

I T E M N O	Manufacturers Part Number	Catalogue Number	Item Name	Remarks
52	237-621	7AMG/3020-99-726-5431	SHAFT, STRAIGHT	
53	237-636	7AMG/2520-99-978-3172	SHIFT SHAFT	
54	239-537	7AMG/5360-99-726-6249	SPRING, HELICAL, COMPRESSION	
55	239-625	7AMG/5360-99-839-3879	SPRING, HELICAL, COMPRESSION	
56	239-780	7AMG/5360-99-734-9729	SPRING, HELICAL, COMPRESSION	
57	239-790	7AMG/5360-99-726-5394	SPRING, FLAT	
58	239905	7AMG/5360-99-973-4430	SPRING, LEAF	
59	240-195	G1/5305-99-737-9743	SCREW, TAPPING, THREAD FORMING	
60	240-205	7AMG/2805-99-726-5402	SCREW, ADJUSTING, VALVE TAPPET	
61	240-230	7AMG/5365-99-727-0545	PLUG, SCREWED	
62	240-331	7AMG/5305-99-757-0369	SCREW	
63	240-365	7AMG/5307-99-401-8358	STUD, PLAIN	
64	240-371	7AMG/5305-99-726-5353	SCREW, SOCKET HEAD	
65	240-385	8REGC/5305-99-139- 5311	SCREW, TAPPING, THREAD FORMING	
66	240-415	7AMG/5307-99-726-5384	STUD, PLAIN	
67	240-420	7AMG/5307-99-726-5385	STUD, PLAIN	
68	240-440	7AMG/5307-99-727-0532	STUD, PLAIN	
69	240-480	7AMG/5365-99-083-2784	PLUG, SCREW	
70	240-580	G1/5305-99-737-9742	SCREW, TAPPING, THREAD FORMING	
71	241-761	7AMG/5305-21-878-0914	SCREW, CAP, SOCKET HEAD	
72	241-777	7AMG/5305-99-757-0213	SCREW	
73	241-781	7AMG/2805-21-877-2944	PLUG, DRAIN, MAGNETIC	
74	241-782	7AMG/4730-99-258-1630	PLUG, PIPE, MAGNETIC	
75	241-800	7AMG/5365-99-219-5987	PLUG, MACHINE THREAD	
76	241-811	7AMG/5305-21-878-0931	SCREW, CAP, SOCKET HEAD	
77	241-816	7AMG/5305-21-878-0932	SCREW, CAP, SOCKET HEAD	
78	241-821	7AMG/5305-21-878-0915	SCREW, CAP, SOCKET HEAD	
79	241-850	7AMG/2805-21-878-3348	CONTACT SCREW ASSEMBLY	
80	241-871	7AMG/5305-99-727-0527	SCREW, SOCKET HEAD	
81	241-905	7AMG/5365-99-726-5354	PLUG, SCREWED	
82	241-965	7AMG/5306-21-879-6022	BOLT, MACHINE	
83	242-605	7AMG/5310-21-880-7054	NUT	
84	242-650	7AMG/5310-99-734-7514	NUT, PLAIN, HEXAGON	
85	242-680	7AMG/5310-99-726-5421	NUT, SLEEVE	
86	242-690	7AMG/5310-99-734-8888	NUT, EXTENDED WASHER, HEXAGON	
87	242-695	7AMG/5310-99-734-7511	NUT, EXTENDED WASHER, CAP	
88	242-710	7AMG/5310-99-726-5405	NUT, PLAIN, HEXAGON	
89	245-320	7AMG/2520-21-879-1475	WASHER	
90	245-390	7AMG/5310-99-734-8889	WASHER, KEY	
91	245-430	7AMG/5365-99-734-7815	RING, RETAINING	
92	245-440	7AMG/5365-99-726-5396	RING, RETAINING	
93	245-620	7AMG/5325-99-331-1616	RING, RETAINING	

ITEM NO	Manufacturers Part Number	Catalogue Number	Item Name	Remarks
94	246-150	7AMG/5365-99-726-5423	SHIM	
95	246-151	7AMG/5365-99-739-7205	SHIM	
96	246-570	7AMG/5315-21-880-3985	KEY, WOODRUFF	
97	247-320	7AMG/3120-99-726-5373	BUSHING, SLEEVE	
98	247-390	7AMG/2805-99-277-6163	RING	
99	247-420	7AMG/5365-99-726-5383	SPACER, SLEEVE	
100	247-430	7AMG/5365-99-726-5406	SPACER, SLEEVE	
101	248-180	7AMG/2540-99-147-0941	PEDAL, CONTROL	
102	248-260	7AMG/2520-99-753-6358	SHIFT LEVER, ASSEMBLY	
103	250-010	7AMG/5330-99-727-0535	GASKET	
104	250-090	7AMG/5330-99-726-5420	GASKET	
105	250-110	7AMG/5310-99-258-0690	WASHER	
106	250-130	7AMG/5330-99-757-0434	SEAL	
107	250-140	7AMG/5330-99-757-0439	PACKING, PREFORMED	
108	250-290	7AMG/5330-99-056-3376	SEAL	
109	250-300	7AMG/5330-99-983-0441	SEAL	
110	250-320	7AMG/5330-99-950-1582	SEAL	
111	250-370	7AMG/5330-99-744-1283	GASKET	
112	250-380	7AMG/5330-99-744-1284	GASKET	
113	250-390	7AMG/5330-99-744-1285	GASKET	
114	251-890	7AMG/5340-99-726-5369	STRAP, RETAINING	
115	251-910	7AMG/2805-99-754-2391	SPACER BLOCK	
116	253-090	7AMG/2805-99-726-5399	LOCK, VALVE SPRING RETAINER	
117	253-101	7AMG/2805-99-726-5398	RETAINER, HELICAL COMPRESSION SPRING	
118	253-116	7AMG/2805-99-726-6261	GUIDE, VALVE STEM	
119	253-117	7AMG/2805-99-727-0547	GUIDE, VALVE STEM	
120	253-160	7AMG/2805-99-563-5495	VALVE, POPPET, ENGINE	
121	253-170	7AMG/2805-99-020-6968	VALVE, POPPET, ENGINE	
122	256-150	7AMG/2940-99-726-5365	PIN, GROOVED, HEADLESS	
123	256-160	7AMG/2940-99-726-5359	STRAINER ELEMENT, SEDIMENT	
124	256-170	7AMG/5365-99-726-5366	PLUG, SCREWED	
125	256-180	7AMG/2940-99-734-8882	FILTER ELEMENT, FLUID, PRESSURE	
126	258-797	7AMG/3040-99-377-5260	SHIFT DRUM ASSEMBLY	
127	259-075	7AMG/2805-99-450-4295	CLUTCH, SPRAG	
128	259-140	7AMG/2520-99-110-1961	HUB, THRUST	
129	259-185	7AMG/2520-99-702-3285	CAM, RELEASE	
130	259-876	7AMG/2520-99-810-2967	HUB, CLUTCH	
131	259-885	7AMG/2520-99-192-4615	PLATE, PRESSURE, FRICTION CLUTCH	
132	259-905	7AMG/2520-99-583-1312	DISK, CLUTCH	
133	259-915	7AMG/2520-99-739-7204	DISK, CLUTCH	
134	259-913	7AMG/2520-99-599-0430	PLATE, INTERMEDIATE, FRICTION CLUTCH	
135	260-550	7AMG/2805-99-734-7813	LENS, TIMING COVER	
136	260-570	7AMG/2940-99-726-5364	VALVE HEAD	
137	260-810	7AMG/3120-99-754-2524	BUSHING	
138	264-135	7AMG/2920-99-754-2273	END SHIELD, ELECTRICAL ROTATING EQUIPMENT	
139	264-180	7AMG/5977-99-701-5825	BRUSH, ELECTRICAL	

ITEM NO	Manufacturers Part Number	Catalogue Number	Item Name	Remarks
140	264-737	7AMG/2920-99-734-9731	CONTACT	
141	264-740	7AMG/2920-99-734-8887	COIL, IGNITION	
142	264-750	7AMG/2920-99-734-9724	AMPLIFIER, BOX	
143	264-861	7AMG/2920-99-727-0570	COIL ASSEMBLY	
144	267-857	7AMG/2805-99-726-6257	SHIELD, SPARKING PLUG	
145	27101-88	7AMG/2805-99-726-6257	FLANGE, INTAKE	
146	27115-88	7AMG/4810-01-386-4166	RETAINER, DISK, VALVE	
147	27124-89	7AMG/2910-01-387-0726	NOZZLE, CARBURETOR	
148	27129-88	7AMG/5325-01-385-4848	RING, RETAINING	
149	27157-89	7AMG/5305-99-442-6207	SCREW, MACHINE	
150	27276-94	7AMG/5330-01-385-5743	O-RING	
151	27277-94	7AMG/2910-01-387-3570	NEEDLE, TAPERED,	
152	27281-92	7AMG/2910-99-179-9291	CARBURETOR	
153	27343-94	7AMG/2910-01-387-0782	NOZZLE, CARBURETOR	
154	27360-76	7AMG/4720-99-356-7364	NOZZLE, CARBURETOR	
155	27361-76	7AMG/5330-01-385-5453	HOSE, RUBBER	
156	27371-76	7AMG/2910-01-387-2981	O-RING	
157	27576-92	7AMG/4730-99-244-8421	DIAPHRAGM, ACTUATOR	
158	27577-92	7AMG/2910-01-385-6325	VALVE, SPECIAL SHAPED	
159	27583-88	7AMG/4730-99-244-8421	ELBOW	
160	27585-88	7AMG/2910-01-385-6325	FLOAT, CARBURETOR	
161	276-040	7AMG/5330-01-385-5136	GASKET	
162	276-065	7AMG/2910-01-387-3407	NEEDLE, TAPERED,	
163	276-090	7AMG/2910-99-786-2529	CARBURETOR	
164	276-295	7AMG/5120-99-799-7679	PISTON, VACUUM	
165	276-310	7AMG/5120-99-799-7679	WRENCH, SPANNER	
166	276-322	7AMG/5120-21-878-2463	WRENCH, OPEN END	
167	276-330	7AMG/5120-99-721-6818	WRENCH, OPEN END	
168	276-405	7AMG/5210-01-338-0760	GAGE, GAP SETTING	
169	276-445	7AMG/5120-99-725-9384	INSTALLER, OIL SEAL	
170	276-720	7AMG/5120-99-306-3829	INSTALLER, OIL SEAL	
171	277-340	7AMG/5120-01-338-0858	INSTALLATION TOOL, SEAL	
172	277-807	7AMG/5120-99-950-2516	PULLER, CAMSHAFT	
173	277-810	7AMG/5120-99-950-2516	PULLER ASSEMBLY, TIMING	
174	277-825	7AMG/5120-99-725-9388	PULLEY	
175	277-837	7AMG/5120-99-300-8422	COMPRESSOR, PISTON RING	
176	277-845	7AMG/5120-99-020-7001	REMOVER, PLUG	
177	27886-78A	7AMG/5120-21-879-9082	PULLER ASSEMBLY	
178	280-015	F1/5120-99-124-3483	KEY, SOCKET HEAD SCREW	
179	280-020	7AMG/5120-99-139-8692	WRENCH, BOX	
180	293-128	7AMG/5120-99-549-7341	BIT, SCREWDRIVER	
181	293-151	7AMG/5120-99-663-3593	GRIP, SCREWDRIVER	
182	293459	7AMG/2910-01-385-5907	NEEDLE, CARBURETOR	
183	293-490	7AMG/3030-99-464-1671	BELT, POSITIVE DRIVE	
184	295-245	7AMG/2805-99-727-0554	CAM, CONTROL	
185	295-245	7AMG/2920-99-734-7814	STATOR ASSEMBLY	
		7AMG/2920-99-803-7667	STARTER, ENGINE,	
			ELECTRICAL	
			GEAR, BEVEL	
			CLUTCH HALF, POSITIVE	
			PISTON, INTERNAL	Standard A
			COMBUSTION ENGINE	
			PISTON, INTERNAL	Standard B

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I T E M N O	Manufacturers Part Number	Catalogue Number	Item Name	Remarks
186 187 188 189 190 191	295-300 295-301 297-540 31500HA7725 430-020 82730011	7AMG/5330-99-667-1223 7AMG/5330-99-814-9370 6MT4/2920-99-891-6161 7AMG/6140-99-500-8752 7AMG/5330-99-727-0564 7AMG/2530-15-117-8959	COMBUSTION ENGINE GASKET AND SEAL SET GASKET AND SEAL SET PLUG, SPARKING BATTERY RING, SEALING, TOROIDAL SPINDLE, WHEEL, DRIVING- NONDRIVING	
192	82830050	7AMG/2530-99-429-1346	CYLINDER ASSEMBLY,	
193	831-260	7AMG/5330-99-726-5415	HYDRAULIC BRAKE, MASTER SEAL, PLAIN	
194	831-762	7AMG/5330-99-726-5360	RING, SEALING, TOROIDAL	
195	832-235	7AMG/3110-12-327-8347	BEARING, BALL, ANNULAR	
196	840 401	7AMG/5305-99-776-5922	SCREW	
197	840-511	7AMG/5305-99-757-0214	SCREW	
198	840-861	7AMG/5305-99-726-5361	SCREW, SOCKET HEAD	
199	840-880	7AMG/5305-99-726-5372	SCREW, SOCKET HEAD	
200	84250216	7AMG/5340-99-721-5104	BOOT, DUST AND MOISTURE SEAL	
201	84315027	7AMG/2910-99-786-2527	CARBURETOR, FLOAT	
202	84315035	7AMG/2805-99-957-0643	ENGINE, GASOLINE	
203	84621010	7AMG/5930-01-384-3848	SWITCH, SOLID STATE	
204	84630508	7AMG/2530-99-398-7327	BOOT DUST AND MOISTURE SEAL	
205	84630557	7AMG/5340-99-168-8378	COVER, ACCESS	
206	84630565	7AMG/2530-99-219-5029	CALIPER ASSEMBLY, DISC BRAKE	
207	84630573	7AMG/5365-99-156-4416	RING, RETAINING	
208	84630599	7AMG/5315-99-728-6818	PIN, STRAIGHT, HEADED	
209	84630607	7AMG/2530-99-989-0781	TENSIONER	
210	84630615	7AMG/2530-99-051-7032	VALVE, BLEEDER, HYDRAULIC SYSTEM	
211	84630698	7AMG/5330-01-387-3376	SEAL, PLAIN	
212	84630714	7AMG/2530-99-258-0689	NUT, ADJUSTER STUD	
213	84650407	7AMG/2940-99-733-8198	PLASTICS CHANNEL	
214	84650712	7AMG/5340-99-810-4824	COVER, ACCESS	
215	84650720	7AMG/5330-01-387-3527	SEAL, PLAIN	
216	84700038	7AMG/2510-99-733-5631	MOUNTING, FOOTREST	
217	84700046	7AMG/2510-99-733-5630	MOUNTING, FOOTREST	
218	84700053	7AMG/2510-99-733-5644	SPACER-SUPPORT TUBE	
219	84700103	7AMG/2510-99-734-7522	SUMP GUARD	
220	84700160	6MT1/5330-99-554-5917	RING, SEALING, TOROIDAL	
221	84700186	6MT7/3110-99-734-7539	BEARING, NEEDLE ROLLER, JOURNAL	
222	84700194	7AMG/2510-99-734-7538	JOURNAL, BEARING	
223	84700202	7AMG/5365-99-733-6122	SHIM	
224	84700244	7AMG/5340-99-733-6164	MOUNT, RESILIENT	
225	84700277	7AMG/5330-01-387-3493	SEAL, PLAIN	
226	84700368	7AMG/5330-99-733-6154	SEAL, BEARING	
227	84700384	7AMG/3120-99-733-6117	BUSHING, SLEEVE	
228	84700533	7AMG/2510-99-733-5643	CHAIN SLIPPER, MAINSTAND	
229	84702182	7AMG/2510-99-573-5112	CARRIER, ENGINE	
230	84702240	7AMG/2990-99-310-0858	GUARD, CRANKCASE	

ITEM NO	Manufacturers Part Number	Catalogue Number	Item Name	Remarks
231	84702273	7AMG/2540-99-660-6282	BOX, ACCESSORIES STOWAGE	
232	84702455	7AMG/2510-99-911-6102	FRAME, MOTORCYCLE	
233	84702471	7AMG/2540-99-227-2906	HOLDER, MAP	
234	84702489	7AMG/5340-99-701-5740	PLATE, MOUNTING	
235	84702497	7AMG/2540-99-325-0375	CARRIER BRACKET, PANNIER	
236	84702505	7AMG/2510-01-387-5540	OUTRIGGER, MAIN FRAME	
237	84702562	7AMG/2510-99-396-1191	STAND, MOTOR CYCLE	
238	84702638	7AMG/3120-99-147-0683	BUSHING SLEEVE	
239	84702646	7AMG/2530-99-573-1944	ARM, SWINGING	
240	84702919	7AMG/5360-99-300-7332	SPRING, HELICAL, EXTENSION	
241	84702943	7AMG/2510-99-477-5809	SUPPORT TUBE	
242	84703016	7AMG/5340-99-911-1951	REAR CARRIER	
243	84703024	7AMG/5340-99-302-0948	BRACKET,ANGLE	
244	84703032	7AMG/5340-99-173-0757	BRACKET,ANGLE	
245	84703438	7AMG/2540-99-111-1052	SCABBARD, GUN	
246	84703511	7AMG/5340-99-215-3765	BRACKET, MOUNTING	
247	84703529	7AMG/5340-99-386-7153	BRACKET, MOUNTING	
248	84703537	7AMG/5340-01-387-3546	BRACKET, MOUNTING	
249	84703545	7AMG/5340-99-160-4152	BRACKET, MOUNTING	
250	84703552	7AMG/5340-99-956-9997	BRACKET, MOUNTING	
251	84703560	7AMG/2510-99-814-9365	END SUPPORT TUBE	
252	84703578	7AMG/2590-99-851-2100	BRACKET,VEHICULAR COMPONENT	
253	84703586	7AMG/2510-99-581-6651	STRUT TUBE	
254	84703628	7AMG/5365-99-126-4246	SPACER, SLEEVE	
255	84703636	7AMG/5365-99-421-9342	SPACER, SLEEVE	
256	84703669	7AMG/2540-99-234-3443	FOOT REST, VEHICULAR	
257	84703685	7AMG/2540-99-701-5739	FOOT REST, VEHICULAR	
258	84703701	7AMG/5365-99-500-6153	SPACER, SLEEVE	
259	84703727	7AMG/2510-99-300-7345	SUPPORT TUBE	
260	84703826	7AMG/2510-01-388-2551	STRUT ASSEMBLY, VEHICULAR SUSPENSION	
261	84703917	7AMG/3040-01-388-2748	SHAFT, STRAIGHT	
262	84710029	46MT1/4730-99-533-2968	CLAMP, HOSE	
263	84710037	6MT1/4730-99-533-2970	CLAMP, HOSE	
264	84710045	7AMG/2990-99-733-8585	PIPE, EXHAUST	
265	84710052	7AMG/2990-99-733-8586	PIPE, EXHAUST	
266	84710060	7AMG/2990-99-733-8583	CLAMP RING	
267	84710078	7AMG/2990-99-733-8589	GUARD, MUFFLER-EXHAUST PIPE, NONAIRCRAFT	
268	84710086	7AMG/2990-99-733-8580	PIPE, EXHAUST	
269	84710144	7AMG/5340-01-338-1168	CLAMP, LOOP	
270	84710151	7AMG/5340-99-733-8579	CLAMP, LOOP	
271	84710276	7AMG/2990-99-733-8584	SPACER, SLEEVE	
272	84710318	7AMG/4730-99-733-8204	ADAPTER, STRAIGHT, PIPE TO TUBE	
273	84710367	46MT1/4730-99-533-2957	CLAMP, HOSE	
274	84710805	7AMG/4720-01-384-5649	HOSE, PREFORMED	
275	84710813	7AMG/4720-01-387-5529	DUPLEX HOSE, RUBBER	
276	84710839	7AMG/4730-99-011-2637	STRAINER ELEMENT,	

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ITEM NO	Manufacturers Part Number	Catalogue Number	Item Name	Remarks
277	84711415	7AMG/5305-01-387-3394	SEDIMENT	
278	84711480	7AMG/5365-99-702-3397	SCREW, MACHINE	
279	84711506	7AMG/2990-99-410-2716	SPACER, RING	
280	84720036	X5/6240-99-995-2615	MUFFLER, EXHAUST	
281	84720085	7AMG/5340-99-734-7542	LAMP, FILAMENT	
282	84720242	X5/6240-99-255-5238	MOUNT, RESILIENT	
283	84720259	X5/6240-99-995-3281	LAMP, FILAMENT	
284	84720275	7AMG/2920-99-733-8125	LAMP, FILAMENT	
285	84720317	7AMG/2590-99-733-8131	SWITCH, IGNITION	
286	84720333	7AMG/5930-99-733-8135	WIRING HARNESS	
287	84720366	7AMG/2590-99-733-8133	SWITCH, PUSH	
288	84720655	X5/6240-99-734-5828	SWITCH, BLACKOUT	
289	84720721	7AMG/6220-99-733-6935	LAMP, FILAMENT	
290	84720739	7AMG/2590-99-733-8132	LAMP, FILAMENT	
291	84720796	7AMG/2590-99-733-8138	LAMP, FILAMENT	
292	84720929	7AMG/5310-99-733-8127	LAMP, FILAMENT	
293	84720937	7AMG/2920-99-733-8126	LAMP, FILAMENT	
294	84720945	7AMG/2920-99-733-8128	SWITCH, IGNITION	
295	84721059	7AMG/6150-99-454-0370	WIRING HARNESS	
296	84721091	6MT4/5945-12-333-2725	SWITCH, PUSH	
297	84722016	7AMG/6220-01-384-3771	SWITCH, BLACKOUT	
298	84722214	7AMG/9905-99-957-0000	LAMP, FILAMENT	
299	84722222	7AMG/9905-99-110-1942	LAMP, FILAMENT	
300	84722230	7AMG/5945-01-384-3728	LAMP, FILAMENT	
301	84722248	7AMG/5340-99-377-5197	LAMP, FILAMENT	
302	84722305	7AMG/5925-01-387-0763	LAMP, FILAMENT	
303	84722404	7AMG/6150-99-872-9179	LAMP, FILAMENT	
304	84722446	7AMG/2540-99-235-4438	LAMP, FILAMENT	
305	84722453	7AMG/6150-99-535-7224	LAMP, FILAMENT	
306	84722974	6MT4/6140-01-386-5811	LAMP, FILAMENT	
307	84723220	7AMG/6150-99-126-4318	LAMP, FILAMENT	
308	84723238	7AMG/6210-01-388-2498	LAMP, FILAMENT	
309	84730159	7AMG/2530-99-733-6193	LAMP, FILAMENT	
310	84730191	7AMG/2530-99-411-3946	LAMP, FILAMENT	
311	84730258	7AMG/2530-99-733-6228	LAMP, FILAMENT	
312	84730266	7AMG/2530-99-733-6233	LAMP, FILAMENT	
313	84730282	7AMG/2530-99-168-6709	LAMP, FILAMENT	
314	84730712	7AMG/2530-99-733-6237	LAMP, FILAMENT	
315	84731098	7AMG/5310-99-737-6150	LAMP, FILAMENT	
316	84731496	2530/2540-99-215-3773	LAMP, FILAMENT	
317	84731546	7AMG/2530-99-709-1428	LAMP, FILAMENT	
318	84732015	7AMG/2530-15-119-7702	LAMP, FILAMENT	
319	84732080	6MT14/2610-99-623-8007	LAMP, FILAMENT	

ITEM NO	Manufacturers Part Number	Catalogue Number	Item Name	Remarks
320	84732098	6MT14/2610-99-780-4513	INNER TUBE, PNEUMATIC TIRE	c/w tab washers and bolts
321	84732106	6MT14/2640-01-387-3287	FLAP, INNER TUBE, PNEUMATIC TIRE	
322	84732114	6MT14/2610-99-885-0957	TIRE, PNEUMATIC	
323	84732122	6MT14/2610-99-905-9510	INNER TUBE, PNEUMATIC TIRE	
324	84732130	7AMG/2640-99-325-0105	FLAP, INNER TUBE, PNEUMATIC TIRE	
325	84732171	7AMG/5340-99-374-7375	BRACKET, PIPE	
326	84732189	7AMG/2530-99-572-6034	SPOKE, WIRE WHEEL	
327	84732205	7AMG/2530-15-119-7701	ROTOR, DISC BRAKE	
328	84732213	7AMG/2530-99-562-7453	WEIGHT, WHEEL BALANCING	
329	84732239	7AMG/4730-99-591-2640	BOLT, FLUID PASSAGE	
330	84732247	7AMG/5310-01-387-5496	WASHER, FLAT	
331	84732262	7AMG/5310-99-131-7761	WASHER, SPEEDOMETER DRIVE	
332	84732270	7AMG /2530-99-320-4959	RESERVOIR, BRAKE FLUID	
333	84732288	7AMG/2530-99-372-8741	CAM, ADJUSTER, CHAIN	
334	84732304	7AMG/2530-15-117-8960	SPINDLE, WHEEL, DRIVING- NONDRIVING	
335	84732312	7AMG/5310-99-179-9284	NUT, PLAIN CASTELLATED, HEXAGON	
336	84732338	7AMG/5365-99-513-6566	SPACER, SLEEVE	
337	84732346	7AMG/2530-99-192-4597	SPOKE, WIRE WHEEL	
338	84732353	7AMG/2530-99-660-6302	SPOKE, WIRE WHEEL	
339	84732361	7AMG/5365-99-701-5755	SPACER, SLEEVE	
340	84732387	7AMG/5930-99-588-0649	SWITCH, PRESSURE	
341	84732395	7AMG/2530-15-117-8964	CYLINDER ASSEMBLY, HYDRAULIC BRAKE, MASTER	
342	84732429	7AMG/5360-99-496-1267	SPRING, HELICAL, TORSION	
343	84732544	7AMG/2530-15-117-8961	SPIDER	
344	84732551	7AMG/4720-99-846-1912	HOSE, RUBBER	
345	84732569	7AMG/2530-01-388-2520	PUSH ROD, HYDRAULIC BRAKE MASTER CYLINDER	
346	84732585	7AMG/2530-99-477-6087	DRIVE UNIT, SPEEDOMETER	
347	84732593	7AMG/3110-99-234-3445	BEARING, BALL, ANNULAR	
348	84732601	7AMG/3110-01-387-3267	BEARING, BALL, ANNULAR	
349	84732619	7AMG/3110-99-660-6296	BEARING, BALL, ANNULAR	
350	84732668	7AMG/4730-99-430-6729	BOLT, FLUID PASSAGE	
351	84732676	7AMG/5340-99-325-2670	COVER, ACCESS	
352	84732692	7AMG/2510-99-202-9845	FENDER, VEHICULAR	
353	84732767	7AMG/2530-99-349-5311	NIPPLE, SPOKE	
354	84732882	7AMG/2530-99-895-9551	SPOKE, WIRE WHEEL	
355	84732916	7AMG/2530-99-371-0452	HUB, WHEEL, VEHICULAR	
356	84733005	7AMG/3020-15-117-8962	SPROCKET WHEEL	
357	84733013	7AMG/5340-99-404-9240	PLATE SCABBARD MOUNT	
358	84733021	7AMG/4720-99-075-5211	HOSE ASSEMBLY, RUBBER	
359	84733039	7AMG/4720-99-660-6354	HOSE ASSEMBLY, RUBBER	
360	84733047	7AMG/2540-99-168-8266	PEDAL, CONTROL	
361	84733062	7AMG/5340-99-060-4244	MOUNTING BRACKET	

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I T E M N O	Manufacturers Part Number	Catalogue Number	Item Name	Remarks
362	84733096	7AMG/2540-99-320-4743	GUARD, DISC BRAKE	
363	84733203	7AMG/5365-99-387-3472	SPACER, SLEEVE	
364	84733211	7AMG/5365-99-300-7428	SPACER, SLEEVE	
365	84733229	7AMG/3110-99-256-4355	BEARING, BALL, ANNULAR	
366	84733237	7AMG/3110-99-300-7359	BEARING, BALL, ANNULAR	
367	84733245	7AMG/5365-99-743-6557	SPACER, SLEEVE	
368	84733252	7AMG/2530-99-133-5007	SPIDER ASSEMBLY, WHEEL	
369	84733260	7AMG/2530-99-905-5064	HOUSING, SPIDER	
370	84733278	7AMG/5365-99-870-5716	SPACER, SLEEVE	
371	84733294	7AMG/2530-99-001-6978	SLEEVE, SPIDER HOUSING	
372	84733310	7AMG/3110-99-001-6098	BEARING, BALL, ANNULAR	
373	84733443	7AMG/5330-99-496-1226	SEAL	
374	84733500	7AMG/7690-99-740-7081	DECAL	
375	84733534	7AMG/2540-99-244-8284	TAB RING	
376	84733534	7AMG/2540-99-244-8284	TAB RING	
377	84740018	7AMG/5310-99-733-5687	WASHER, RETAINING, SHOCK ABSORBER	
378	84740042	7AMG/3110-99-733-6114	BEARING, SELF-ALIGNING	
379	84740075	7AMG/2530-99-733-6141	YOKE, FORK LEGS	
380	84740125	7AMG/2510-99-734-7556	BOOT, DUST AND MOISTURE SEAL	
381	84740133	7AMG/5340-99-733-6277	STRAP, LINE SUPPORTING	
382	84740141	7AMG/4730-99-733-6134	CLAMP, HOSE	
383	84740158	7AMG/5306-99-733-6142	BOLT, CLAMP	
384	84740174	7AMG/2530-99-733-6148	INVERTED NUT, STEERING STEM	
385	84740182	7AMG/5310-99-733-6149	WASHER, FLAT	
386	84740190	7AMG/2530-99-733-6153	RING, ADJUSTING	
387	84740208	7AMG/5340-99-733-6151	BUSHING, NONMETALLIC	
388	84740216	7AMG/5306-99-733-6150	BOLT, SECURING	
389	84740232	7AMG/5365-99-733-6152	SPACER, SLEEVE	
390	84740240	7AMG/5310-99-733-6160	WASHER, CONCAVE	
391	84740265	7AMG/2530-99-733-6138	CLAMP, BRIDGE	
392	84740273	7AMG/5360-99-733-6186	SPRING, HELICAL, COMPRESSION	
393	84740281	7AMG/2530-99-734-7518	STANCHION	
394	84740299	7AMG/5330-99-939-0920	SEAL, PLAIN	
395	84740307	7AMG/5365-99-733-6174	RING, RETAINING	
396	84740356	7AMG/5360-99-733-6181	SPRING, HELICAL, COMPRESSION	
397	84740372	7AMG/2530-99-733-6169	VALVE, SLIDER	
398	84740380	7AMG/3120-99-733-6170	BUSHING, SLEEVE	
399	84740398	7AMG/5365-99-733-6171	RING, RETAINING	
400	84740406	7AMG/2530-99-733-6172	SEAT, DAMPER ROD	
401	84740414	7AMG/5305-99-722-6345	SCREW	
402	84740448	7AMG/5330-99-733-6177	GASKET	
403	84740463	7AMG/3120-99-327-4224	BEARING SLEEVE	
404	84740471	7AMG/5307-99-722-6344	STUD	
405	84740497	7AMG/5365-99-733-6185	SPACER, SLEEVE	
406	84740539	7AMG/2530-99-733-6175	WASHER, LOCATING	
407	84740554	7AMG/5365-99-733-6167	RING, RETAINING	
408	84740562	7AMG/2530-99-733-6135	SLIDER, FORK LEG	
409	84740588	7AMG/2530-99-733-6173	EXCLUDER, DUST	

I T E M N O	Manufacturers Part Number	Catalogue Number	Item Name	Remarks
410	84740596	7AMG/5330-99-733-6184	RING, SEALING, TOROIDAL	Incorrect item name: this is Throttle Control Assembly
411	84740604	7AMG/5330-99-733-6188	RING, SEALING, TOROIDAL	
412	84740620	7AMG/5305-99-757-0331	SCREW	
413	84740653	7AMG/3110-99-733-6157	BEARING, TAPERED, ROLLER	
414	84740661	7AMG/5365-99-733-6156	SPACER, RING	
415	84740687	7AMG/5365-99-733-5686	SPACER, SLEEVE	
416	84740695	7AMG/5330-99-733-5685	RING, SEALING, TOROIDAL	
417	84740786	7AMG/5365-99-733-6136	SPACER, PLATE	
418	84740794	7AMG/5365-99-733-6140	SPACER, CLAMP	
419	84740802	7AMG/4730-99-733-6143	CLAMP, HOSE	
420	84740828	7AMG/2530-99-733-6144	RING, LOCATING	
421	84740836	7AMG/5340-99-733-6179	BUSHING, NONMETALLIC	
422	84741305	7AMG/2530-99-010-0764	CLAMP, BASE	
423	84741420	7AMG/2510-99-807-1771	CAP, FORK	
424	84750033	7AMG/2530-99-734-7534	CHAINGUARD	
425	84750041	7AMG/3020-99-799-6243	CHAIN, ROLLER	
426	84750058	7AMG/2510-99-734-7537	SLIPPER BLOCK, CHAIN	
427	84750066	7AMG/5340-99-733-6128	BRACKET, CHAINGUARD	
428	84750124	7AMG/2940-99-799-6214	FILTER ELEMENT, AIR, INTAKE	
429	84750132	7AMG/2940-99-733-8202	DRAIN BLADDER, AIRBOX	
430	84750371	7AMG/5340-99-734-7545	MOUNT, RESILIENT	
431	84750553	7AMG/5340-99-362-6699	MOUNT, RESILIENT	
432	84750579	7AMG/5325-99-734-7529	GROMMET, RUBBER	
433	84750611	7AMG/3020-99-799-6244	LINK, ROLLER CHAIN	
434	84750736	7AMG/6220-99-799-6236	DIRECTIONAL LIGHT, VEHICULAR	
435	84750744	6MT1/4320-99-780-7293	PUMP, HAND	
436	84752518	7AMG/2940-99-990-8850	FILTER BODY, INTAKE AIR CLEANER	
437	84752526	7AMG/2940-99-020-8148	LID ASSEMBLY, AIR BOX	
438	84752617	7AMG/2510-01-419-4321	FRAME SECTION, STRUCTURAL, VEHICULAR	
439	84752633	7AMG/2540-99-360-4649	GUARD, SPLASH, VEHICULAR	
440	84752666	7AMG/5310-99-179-9285	NUT	
441	84752674	7AMG/4730-99-988-3944	STRAINER ELEMENT, SEDIMENT	
442	84752682	7AMG/4820-99-401-8355	VALVE	
443	84752690	7AMG/5330-99-147-0690	GASKET	
444	84752799	7AMG/6240-01-387-1823	LAMP, INCANDESCENT	
445	84752922	7AMG/4720-99-219-2606	HOSE, RUBBER	
446	84752948	7AMG/2910-01-387-2940	VALVE, FUEL SYSTEM	
447	84752971	7AMG/4720-99-721-5142	HOSE, RUBBER	
448	84752989	7AMG/4720-99-051-6767	HOSE, PREFORMED	
449	84753011	7AMG/4730-99-940-6437	CLAMP, HOSE	
450	84753060	7AMG/2510-99-420-4303	FENDER, VEHICULAR	
451	84753094	7AMG/2530-99-300-7367	HANDLEBAR	
452	84753201	7AMG/2910-99-660-6336	ADAPTOR, CARBURETOR	
453	84753219	7AMG/5330-99-372-8744	GASKET	
454	84753235	7AMG/4720-99-567-0613	HOSE, PREFORMED	

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ITEM NO	Manufacturers Part Number	Catalogue Number	Item Name	Remarks
455	84753268	7AMG/2910-01-390-4938	TANK, FUEL, ENGINE	
456	84753276	7AMG/5340-99-384-0271	COVER, ACCESS	
457	84753284	7AMG/5340-99-976-1685	COVER, ACCESS	
458	84753300	7AMG/2540-99-562-7626	LEVER PROTECTOR	
459	84753479	7AMG/4910-01-387-4617	GAGE, TIRE PRESSURE, SELF-CONTAINED	
460	84753615	7AMG/6680-99-846-0564	TRIPMETER	
461	84753623	7AMG/5310-99-219-5378	NUT	
462	84753805	7AMG/4730-99-702-6103	CLAMP, HOSE	
463	84753854	7AMG/2540-99-567-0937	SEAT, DUAL, MOTOR REPORT	
464	84753870	7AMG/6680-99-227-8470	SPEEDOMETER	
465	84753896	7AMG/4720-99-911-1287	HOSE, RUBBER	
466	84753904	7AMG/4720-99-168-8259	HOSE, RUBBER	
467	8475398	7AMG/9905-99-573-5110	PLATE, IDENTIFICATION	
468	84760016	7AMG/2510-99-734-7526	SPRING, HELICAL, TORSION	
469	84760024	7AMG/2510-99-734-7525	SPRING, HELICAL, TORSION	
470	84760065	7AMG/5340-99-733-8147	BATTERY STRAP	
471	84760081	7AMG/4730-99-733-5640	LUBRICATING NIPPLE	
472	84760099	7AMG/5360-99-734-7535	SPRING, HELICAL, EXTENSION	
473	84760255	7AMG/2540-99-733-5674	STRAP, TOOLBOX	
474	84760289	7AMG/5340-99-733-6165	GUIDE, SPEEDOMETER CABLE	
475	84760305	7AMG/2590-99-733-8111	BOOT, DUST AND MOISTURE SEAL	
476	84760388	7AMG/2910-99-733-6951	LEVER ASSEMBLY, CHOKE	
477	84760602	7AMG/2510-99-799-6222	CABLE ASSEMBLY, CONTROL	
478	84760719	7AMG/5340-99-733-6115	BUMPER, RUBBER	
479	84760826	7AMG/5365-99-733-6282	SPACER, SLEEVE	
480	84760982	7AMG/5340-99-733-8113	CLAMP, LOOP	
481	84761048	7AMG/2530-99-733-6949	CLAMP, LEVER BRACKET	
482	84761055	7AMG/2530-99-733-6947	ADJUSTER, CONTROL CABLE ASSEMBLY	
483	84761063	7AMG/2530-99-733-6946	ADJUSTER, CONTROL CABLE ASSEMBLY	
484	84761071	7AMG/2530-99-733-6948	LOCKNUT, CABLE ADJUSTER	
485	84761147	7AMG/5340-99-733-8094	STRAP, RETAINING	
486	84761535	7AMG/5340-99-577-4130	STRAP, RETAINING	
487	84762210	7AMG/2520-99-125-8618	LEVER ASSEMBLY, CLUTCH	
488	84762244	7AMG/2540-99-613-9488	MIRROR ASSEMBLY, REARVIEW	
489	84762426	7AMG/2540-15-117-8941	KEY	
490	84762525	7AMG/2530-99-623-9232	CYLINDER, HYDRAULIC BRAKE, MASTER	
491	84762541	7AMG/2590-99-442-5671	BODY HALF, CONTROL	
492	84762558	7AMG/5340-01-387-5536	LEVER, MANUAL CONTROL	
493	84762566	7AMG/3120-99-904-4119	BUSHING, SLEEVE	
494	84762574	7AMG/5305-99-662-7985	SCREW, PIVOT	
495	84762582	7AMG/2530-99-083-4010	ADJUSTER STUD	
496	84762616	7AMG/2590-99-401-8888	CONTROL, MULTIFUNCTION, AUTOMOTIVE	
497	84762624	7AMG/2590-01-387-3676	ADJUSTER ASSY PUSH	

I T E M N O	Manufacturers Part Number	Catalogue Number	Item Name	Remarks
498	84762632	7AMG/2590-99-439-0503	ADJUSTER, CONTROLLER CABLE ASSEMBLY	122
499	84762640	7AMG/2540-99-988-3945	TWISTGRIP, MOTORCYCLE	
500	84762772	7AMG/5310-99-325-2574	WASHER	
501	84762798	7AMG/2520-99-702-6536	ADJUSTER NUT, SMALL	
502	84762798	7AMG/2520-99-702-6536	ADJUSTER NUT, SMALL	
503	84762921	7AMG/2540-99-794-9304	COWL	
504	84762962	7AMG/2540-99-748-2884	CYLINDER, LOCK, VEHICULAR	
505	84762988	7AMG/5340-99-341-1031	STRAP, HOLD DOWN	
506	84763002	7AMG/2590-99-760-8732	CABLE ASSEMBLY, CONTROL	
507	84763010	7AMG/6680-99-549-7415	SHAFT ASSEMBLY, FLEXIBLE	
508	84763101	7AMG/2990-99-383-4128	CABLE ASSEMBLY, CONTROL	
509	84763283	7AMG/2920-01-384-3700	SWITCH, LOCK, IGNITION	
510	84763374	7AMG/5340-01-387-5511	GRIP, HANDLE	
511	84763382	7AMG/5340-15-117-8940	GRIP, HANDLE	
512	84763416	7AMG/5340-99-127-4759	CLAMP LOOP	
513	84763424	7AMG/ 5340-01-450-7907	BUMPER, NONMETALLIC	
514	84763648	7AMG/2530-99-517-4854	ADJUSTER, CONTROL CABLE ASSEMBLY	
515	84770114	F1/5120-99-122-6467	KEY, SOCKET HEAD SCREW	
516	84770163	7AMG/5120-99-721-5695	TOMMY BAR	
517	84770171	7AMG/5120-01-387-4710	WRENCH, BOX	
518	84770197	6MT2/5120-99-401-3139	TYRE LEVER	
519	84770205	6MT6/2640-99-805-7604	REPAIR KIT, PUNCTURE, PNEUMATIC TYRE	
520	84770213	7AMG/5120-99-799-7678	WRENCH, SPANNER	
521	84801232	7AMG/2540-99-851-0168	FOOT REST, VEHICULAR	
522	84801240	7AMG/2540-01-387-3420	FOOT REST, VEHICULAR	
523	84820620	7AMG/2920-01-384-3744	REGULATOR, ENGINE GENERATOR	
524	84820638	7AMG/5930-01-387-0731	SWITCH ASSEMBLY	
525	84820646	7AMG/5930-01-384-3791	SWITCH ASSEMBLY	
526	84820661	7AMG/2590-99-384-0273	HORN, ELECTRICAL	
527	84820695	7AMG/2540-99-794-9314	STEM ASSEMBLY	
528	84820703	7AMG/2540-99-756-4070	STEM ASSEMBLY	
529	84830793	7AMG/2530-99-925-3068	WHEEL, PNEUMATIC TYRE	
530	84830793	7AMG/2530-99-573-5109	WHEEL, PNEUMATIC TYRE	
531	84830801	7AMG/2530-99-547-7988	WHEEL, PNEUMATIC TIRE	
532	84830934	7AMG/4730-99-702-4789	ADAPTOR, PIPE, 90 DEG FITTING	
533	84830959	7AMG/2530-99-373-0373	WHEEL, PNEUMATIC TIRE	
534	84831049	7AMG/2530-15-117-8963	DISK BRAKE SHOE	
535	84831064	7AMG/2530-01-387-5048	PARTS KIT, HYDRAULIC BRAKE MASTER CYLINDER ASSEMBLY	
536	84831072	7AMG/2530-99-496-1667	PARTS KIT, CALIPER, DISC BRAKE	
537	84831080	7AMG/2530-01-387-5037	PARTS KIT, HYDRAULIC BRAKE MASTER CYLINDER ASSEMBLY	
538	84840065	7AMG/2530-99-733-6159	YOKE ASSEMBLY, FORK LEGS	
539	84840073	7AMG/2530-99-733-6183	CAP ASSEMBLY, FORK LEG	

I T E M N O	Manufacturers Part Number	Catalogue Number	Item Name	Remarks
540	84840081	7AMG/5305-99-722-6346	SCREW	
541	84841022	7AMG/2540-99-126-4247	SLIDER ASSEMBLY	
542	84841071	7AMG/2530-01-337-2888	SLIDER ASSY, R.H.	
543	84841204	7AMG/2530-99-549-8719	FRONT SUSPENSION ASSY	
544	84841212	7AMG/2510-99-588-0645	FORK LEG ASSEMBLY	
545	84841220	7AMG/2510-01-387-3747	FORK LEG ASSEMBLY	
546	84841378	7AMG/2510-99-563-5489	SHOCK ABSORBER, DIRECT ACTION	
547	84841394	7AMG/2510-99-500-6162	FORK ASSEMBLY, BASIC	
548	84850122	7AMG/5140-99-721-5692	TOOL BOX, PORTABLE	
549	84850312	7AMG/6220-99-733-8150	HEADLIGHT ASSEMBLY	
550	84851104	7AMG/2910-12-333-5479	CAP, FILLER OPENING	
551	84851237	7AMG/2540-99-883-5758	SEAT, DUAL, MOTORCYCLE	
552	84851252	7AMG/5340-99-810-6222	CAP, FILLER OPENING	
553	84860055	7AMG/6220-99-799-6231	LAMP UNIT, HEADLIGHT	
554	84861046	7AMG/2540-99-883-5972	CYLINDER, LOCK, VEHICULAR	
555	84861053	7AMG/2540-99-244-9128	CYLINDER, LOCK, VEHICULAR	
556	84920016	7AMG/5305-99-733-6923	SCREW, MACHINE	
557	84920073	7AMG/5305-99-722-6727	SCREW	
558	84920164	7AMG/5305-99-757-0345	SCREW, MACHINE	
559	84930023	7AMG/5310-99-733-6190	NUT, PLAIN, HEXAGON	
560	84960012	7AMG/5305-99-722-6364	SCREW	
561	84960079	7AMG/5305-99-733-8102	SCREW, MACHINE	
562	84960111	7AMG/5305-99-733-8108	SCREW, SOCKET HEAD	
563	84990100	7AMG/3120-99-733-6121	WASHER, THRUST	
564	84990126	G1/5310-99-122-6478	WASHER, FLAT	
565	84990456	G1/5305-99-122-5360	SCREW, CAP, HEXAGON HEAD	
566	84990464	G1/5305-99-122-5366	SCREW, CAP, HEXAGON HEAD	
567	84990472	G1/5305-99-122-4909	SCREW, MACHINE	
568	84990993	G1/5305-99-122-5361	SCREW, CAP, HEXAGON HEAD	
569	84991173	7AMG/5305-99-733-8591	SCREW, MACHINE	
570	84991215	G1/5305-99-722-6341	SCREW, SOCKET HEAD	
571	84991355	G1/5305-99-122-5256	SCREW, CAP, HEXAGON HEAD	
572	84991447	G1/5305-99-122-5362	SCREW, CAP, HEXAGON HEAD	
573	84991793	G1/5305-99-135-1371	SCREW, SOCKET HEAD	
574	84991900	G1/5305-99-722-6313	SCREW, GRUB	
575	84992023	7AMG/5306-99-978-3175	BOLT	
576	84992403	G1/5305-99-122-5356	SCREW, CAP, HEXAGON HEAD	
577	84992429	G1/5310-99-122-5304	NUT, PLAIN, HEXAGON	
578	84992437	G1/5305-99-122-5368	SCREW, CAP, HEXAGON HEAD	
579	84992445	G1/5305-99-122-5363	SCREW, CAP, HEXAGON HEAD	
580	84992452	G1/5305-99-122-8666	SCREW, CAP, HEXAGON HEAD	

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ITEM NO	Manufacturers Part Number	Catalogue Number	Item Name	Remarks
581	84992486	G1/5306-99-122-5254	BOLT, MACHINE	Lock Nut not required
582	84992494	G1/5310-99-135-9293	WASHER, LOCK	
583	84992544	G1/5305-99-122-5365	SCREW, MACHINE	
584	84992569	G1/5305-99-122-8667	SCREW, CAP, HEXAGON HEAD	
585	84992585	G1/5306-99-138-6243	BOLT, MACHINE	
586	84992593	G1/5306-99-122-2783	BOLT, MACHINE	
587	84992601	7AMG/5305-99-722-6321	FLAT HEADED SCREW	
588	84992684	7AMG/5306-99-968-2208	BOLT, MACHINE	
589	84995034	7AMG/5305-99-500-8319	SCREW, MACHINE	
590	84995059	7AMG/5305-99-442-6280	SCREW, CAP	
591	84995075	7AMG/5305-99-440-4945	SCREW, MACHINE	
592	84997170	G1/5310-99-122-5295	NUT, PLAIN, HEXAGON	
593	84997220	G1/5310-99-122-5296	NUT, PLAIN, HEXAGON	
594	84997725	G1/5310-99-135-7200	WASHER, FLAT	
595	84997816	G1/5310-99-122-3032	WASHER, FLAT	
596	850-055	7AMG/5330-99-726-5380	SEAL, PLAIN	
597	850-500	7AMG/5330-99-757-0432	PACKING, PREFORMED	
598	850-510	7AMG/5330-99-757-0433	PACKING, PREFORMED	
599	866-890	7AMG/5977-99-885-0956	HOLDER, ELECTRICAL CONTACT BRUSH	
600	876-195	7AMG/5140-21-878-2505	ROLL, TOOLS AND ACCESSORIES	
601	876-230	7AMG/5120-99-721-5693	WRENCH, OPEN END	
602	876-360	F1/5120-99-122-6466	KEY, SOCKET HEAD SCREW	
603	87991139	7AMG/5305-99-372-4417	SCREW, MACHINE	
604	87997193	G1/5310-99-139-6097	NUT, SELF-LOCKING, HEXAGON	
605	87997235	G1/5310-99-624-7018	NUT, SELF-LOCKING, HEXAGON	
606	87997243	G1/5310-99-139-6098	NUT, SELF-LOCKING, HEXAGON	
607	87997326	7AMG/5310-99-968-2601	NUT, SELF LOCKING	
608	87997334	7AMG/5310-99-410-3322	NUT, SELF-LOCKING, HEXAGON	
609	87997367	G1/5310-12-122-1219	NUT, SELF-LOCKING, HEXAGON	
610	87998155	7AMG/5310-99-733-8201	WASHER, FLAT	
611	87998167	7AMG/5315-99-126-3705	PIN, COTTER	
612	87998225	7AMG/5305-99-873-2361	SCREW, CAP	
613	87998233	7AMG/5305-99-083-7116	SCREW MACHINE	
614	87998381	7AMG/5305-99-423-1375	SCREW, CAP, SOCKET HEAD	
615	87998415	7AMG/5305-99-861-9443	SCREW MACHINE	
616	87998449	7AMG/5305-99-917-6207	SCREW, CAP, SOCKET HEAD	
617	87998456	7AMG/5306-99-096-4568	BOLT, MACHINE	
618	87998530	7AMG/5305-99-500-8309	SCREW, CAP, SOCKET HEAD	
619	899785	7AMG/8030-12-191-8668	SEALING COMPOUND	
620	930-715	7AMG/5330-99-726-5414	SEAL, PLAIN	
621	932-037	6MT7/3110-99-950-0052	BEARING, BALL, ANNULAR	
622	932-095	6MT7/3110-99-327-8996	BEARING, BALL, ANNULAR	
623	932-432	7AMG/3110-99-837-5345	BEARING, BALL, JOURNAL	
624	940-370	7AMG/5307-99-726-5362	STUD, PLAIN	

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I T E M N O	Manufacturers Part Number	Catalogue Number	Item Name	Remarks
625	940-485	7AMG/5305-99-726-5411	SCREW, MACHINE	
626	940-561	7AMG/5305-99-757-0367	SCREW	
627	941-041	7AMG/5305-99-726-6258	SCREW, MACHINE	
628	942-670	7AMG/5310-99-258-1629	NUT, PLAIN, HEXAGON	
629	944-462	6MT1/5330-12-156-4510	GASKET	
630	945-660	7AMG/5365-21-878-2458	RING, RETAINING	
631	945-750	7AMG/2540-21-879-1983	LOCKWASHER	
632	945-751	7AMG/2540-21-879-1984	LOCKWASHER	
633	945-752	7AMG/2540-21-879-1985	LOCKWASHER	
634	945-757	7AMG/5310-21-880-7044	WASHER, APPL CAN-AM	
635	946-015	6MT10/5340-99-400-3064	CAP, PROTECTIVE, DUST AND MOISTURE SEAL	
636	950-141	7AMG/2540-21-879-1935	GASKET, RING	
637	964-070	7AMG/2920-99-754-2272	CAP, PROTECTION, CONNECTOR	

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COMMENT ON AESP

To: TS 2.12
Directorate of Technical Services,
Army Technical Support Agency,
Bldg 105,
Chetwynd Barracks,
Chilwell, Beeston,
Nottingham. NG9 5HA

From

Sender's Reference

Tel No:

Date:

Title of AESP : MOTORCYCLE,GENERAL PURPOSE,HARLEY DAVIDSON

Signed

To:

From: TS 2.12,
Directorate of Technical Services,
Army Technical Support Agency,
Bldg 105,
Chetwynd Barracks,
Chilwell, Beeston,
Nottingham. NG9 5HA

Thank you for commenting on AESP : 2340-H-200-721

* Action being taken to:

- * (i) Revise the AESP
- * (ii) Amend the AESP

* No action is considered necessary for the following reasons:

* Delete as necessary

Signed

Date



1





