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MOTOR CYCLE, GENERAL PURPOSE, HARLEY - DAVIDSON

GENERAL INSTRUCTION AND INDEX

BY COMMAND OF THE DEFENCE COUNCIL

Ministry of Defence
Issued by
**ARMY TECHNICAL SUPPORT AGENCY
DIRECTORATE OF TECHNICAL SERVICES**



AMENDMENT RECORD

Amdt No.	Incorporated By (Signature)	Date
1		
2		
3		
4		
5		
6		
7		
8		
9		
10		
11		
12		
13		
14		
15		
16		
17		
18		
19		
20		
21		
22		
23		
24		
25		
26		
27		
28		
29		
30		
31		

Amdt No.	Incorporated By (Signature)	Date
32		
33		
34		
35		
36		
37		
38		
39		
40		
41		
42		
43		
44		
45		
46		
47		
48		
49		
50		
51		
52		
53		
54		
55		
56		
57		
58		
59		
60		
61		
62		



PREFACE

Sponsor:
DGES(A)
File ref:

Publication Agency:
ATSA Chertsey
Project No:
File ref: 72212(156)

INTRODUCTION

- 1 The Publication Agency is responsible for the allocation of instruction numbers.
- 2 All instructions (when issued) issued are to be recorded in manuscript by the recipient on the Numerical Instruction Index provided. Amendments to individual instructions are to be recorded on the Instruction Amendment record. All extant instructions and amendments can be found listed in the main AESP index.

NOTE

The Publication Agency is responsible for the preparation and maintenance of the Instruction Index and will advise the Distribution Authority on the issue of completed and subsequent blank index pages necessary.

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INSTRUCTION INDEX

Instr No. (1)	SI/STI No. (2)	Subject (3)	Approval No./Remarks (4)
1		Front brake disc guard - security	
2		REPLACEMENT DISC BRAKE PADS	
3		FRONT BRAKE SWITCH SHROUD	
4		REAR WHEEL DRIVE SPROCKETT	
5			
6			
7			
8			
9			
10			



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COMMENT ON AESP

To: ARMY TECHNICAL SUPPORT AGENCY
Chobham Lane
Chertsey
Surrey
KT16 0EE

From:
.....
.....
.....

Sender's Reference:

Tel No:

Date:

Title of AESP: Motor Cycle, General Purpose, Harley - Davidson

COMMENT

Signed

To:
.....
.....
.....

From: ARMY TECHNICAL SUPPORT AGENCY
Chobham Lane
Chertsey
Surrey
KT16 0EE

Thank you for commenting on AESP 2340-H-200-821

* Action is being taken to:

- * (i) Revise the AESP
- * (ii) Amend the AESP

* No action is considered necessary for the following reasons:

* Delete as necessary

Signed:

AESP Form 10

Date



**MOTOR CYCLE, GENERAL PURPOSE,
HARLEY - DAVIDSON
GENERAL INSTRUCTION NO. 1**

Sponsor:
DGES(A)

Publication Agency:
ATSA Chertsey
Project No:
File ref: 72212(156)

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Amdt No.	Incorporated By (Signature)	Date
1		
2		
3		

Amdt No.	Incorporated By (Signature)	Date
4		
5		
6		

SUBJECT: Front brake disc guard - security

INTRODUCTION

1 This instruction introduces an additional fixing to improve the security of the front brake disc guard.

1.1 Limitations on use of equipment. Nil.

APPLICABILITY

2 Motor Cycle, General Purpose, Harley - Davidson.

IMPLEMENTATION PLAN

3 Secure the upper section of the disc guard to the suspension fork leg using a 45 - 60 mm dia hose clamp NSN 6MT1/4730-99-533-2967 or similar.



**MOTOR CYCLE, GENERAL PURPOSE,
HARLEY - DAVIDSON
GENERAL INSTRUCTION NO. 2**

Sponsor:
DGES(A)

Publication Agency:
ATSA Chertsey
Project No: 97/52c/4613/LVG(559)
File ref:

AMENDMENT RECORD

Amdt No.	Incorporated By (Signature)	Date
1		
2		
3		

Amdt No.	Incorporated By (Signature)	Date
4		
5		
6		

SUBJECT: Replacement disc brake pads.

INTRODUCTION

1 The instruction introduces replacement disc brake pads, which have improved performance and better wear characteristics than the original brake pads.

1.1 Limitations on use of equipment. Nil.

APPLICABILITY

2 Motor Cycle, General Purpose, Harley Davidson.

IMPLEMENTATION

3 When the disc brake pads require replacement, demand and fit disc brake pad NSN 7AMG/2530-99-973-3854. The new pads are a direct replacement for the original pads, the method of fitting is the same.



**MOTOR CYCLE, GENERAL PURPOSE,
HARLEY - DAVIDSON
GENERAL INSTRUCTION NO. 3**

Sponsor:
DGES(A)

Publication Agency:
ATSA Chertsey
Project No: 97/52c/4597/LVG(624)
File ref:

AMENDMENT RECORD

Amdt No.	Incorporated By (Signature)	Date
1		
2		
3		

Amdt No.	Incorporated By (Signature)	Date
4		
5		
6		

SUBJECT: Front brake switch shroud.

INTRODUCTION

1 This instruction introduces a shroud over the front brake switch to prevent premature wear of the switch plunger caused by the ingress of dust and grit. The shroud need only be fitted if premature wear is experienced, this condition is associated with vehicles operating in adverse off road conditions.

1.1 Limitations on use of equipment. Nil.

APPLICABILITY

2 Motor Cycle, General Purpose, Harley - Davidson.

IMPLEMENTATION

3 Demand Brake Lever Shroud NSN 7AMG/2590-99-733-8115.

4 Modify the shroud as shown in Fig 1.

5 Fit the shroud over the brake lever and secure with a cable tie NSN 5340-99-933-3089 or similar as shown in Fig 1.

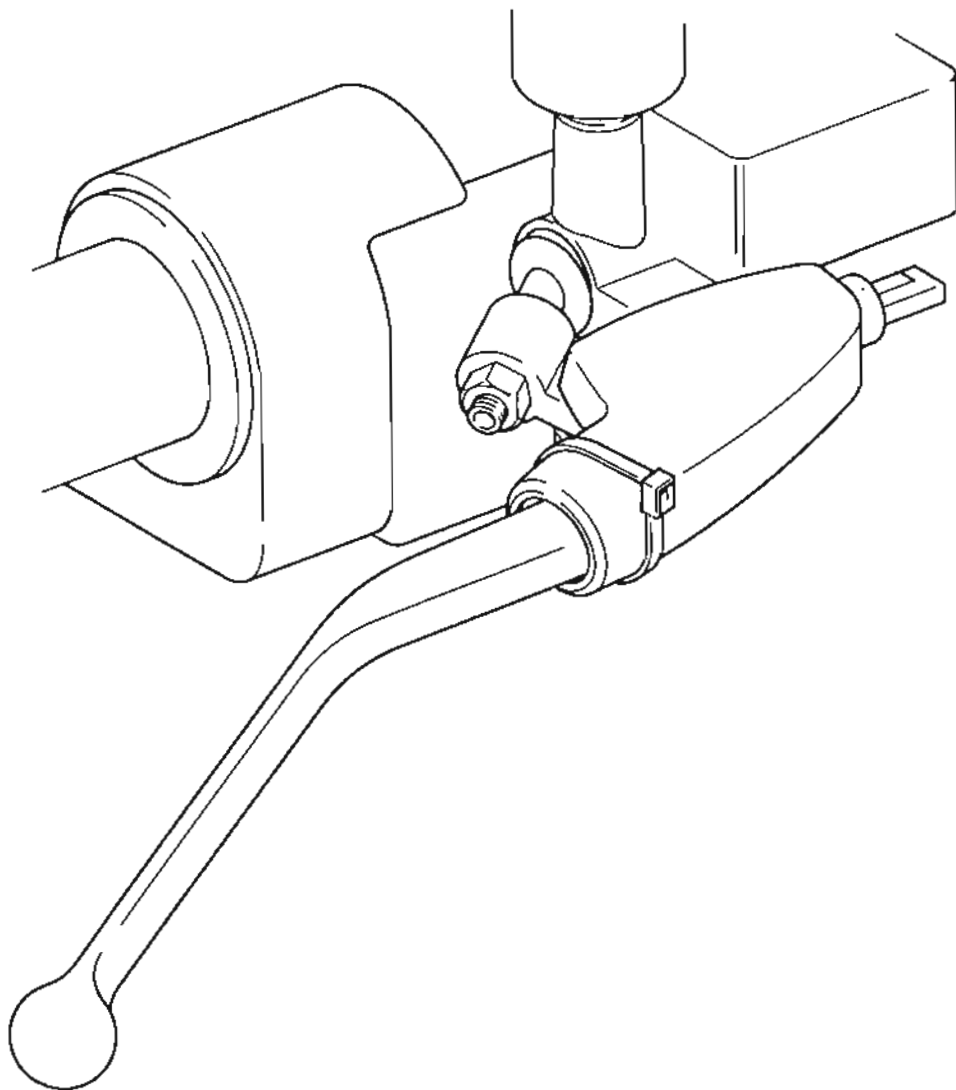
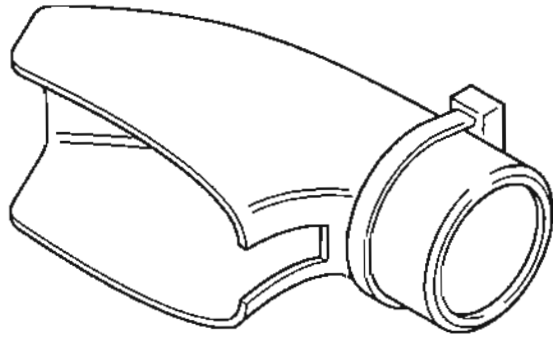


Fig 1 Front brake switch shroud

V14250/1

**MOTOR CYCLE, GENERAL PURPOSE,
HARLEY - DAVIDSON
GENERAL INSTRUCTION NO. 4**

Sponsor:
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Publication Agency:
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AMENDMENT RECORD

Amdt No.	Incorporated By (Signature)	Date
1		
2		
3		

Amdt No.	Incorporated By (Signature)	Date
4		
5		
6		

SUBJECT: Rear wheel drive sprocket

INTRODUCTION

1 This instruction details the procedure for ensuring the security of the rear wheel drive sprocket.

1.1 Limitations on use of equipment. Nil.

APPLICABILITY

2 Motor Cycle, General Purpose, Harley Davidson 350.

IMPLEMENTATION

3 Examine rear wheel drive sprocket for security of attachment at intervals as detailed in the maintenance schedule.

4 If the sprocket is found to be loose or worn, remove the sprocket and examine the fixings for damage or wear.

5 Renew worn or damaged items and tighten fixing nuts to 24 Nm. Ensure that new locking tabs are fitted. It should be noted that new lock tabs are supplied when a drive sprocket is demanded.

NOTE

Although the commercial parts list AESP Cat 721 describes the fixings as lock nuts M8, the correct fixings are plain nuts secured by lock tabs, as detailed at Annex A to the parts list.

6 NSNs for the drive sprocket and locking tabs are as follows:

Serial (1)	Description (2)	NSN (3)
1	Drive sprocket complete with locking tabs	7AMG/3020-15-117-8962
2	Locking tab three hole	7AMG/2540-99-244-8284
3	Locking tab two hole	7AMG/5365-99-859-1902

7 Ensure that new lock tabs are fitted each time the fixings are disturbed.

